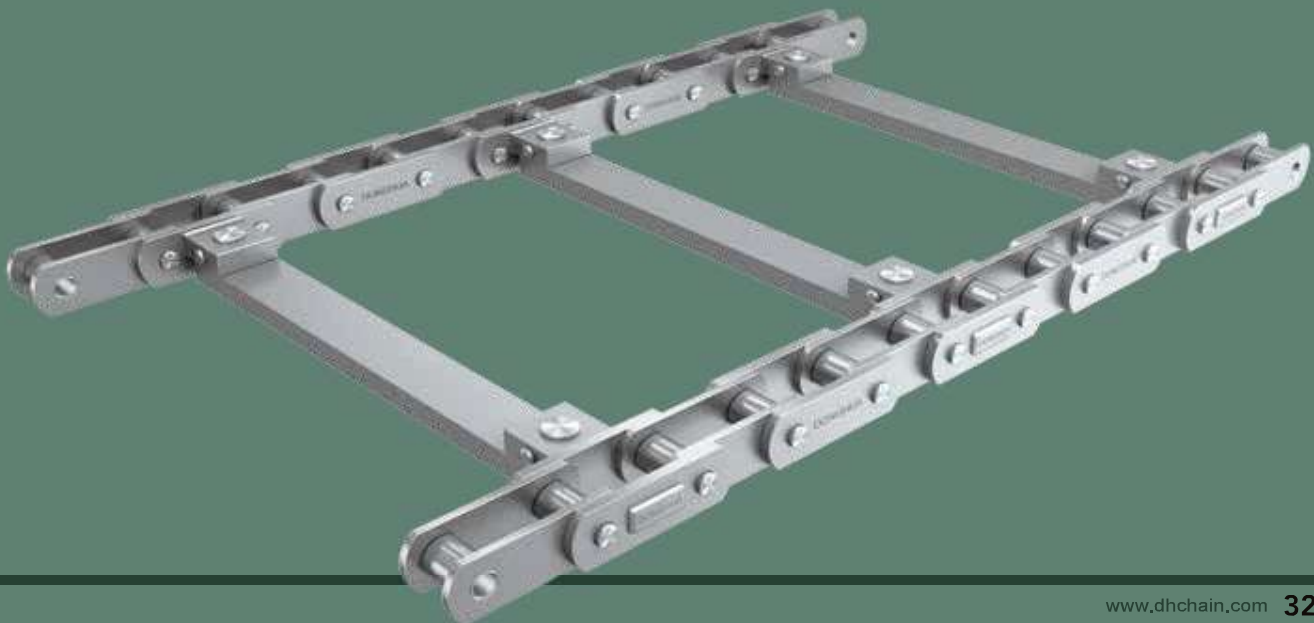


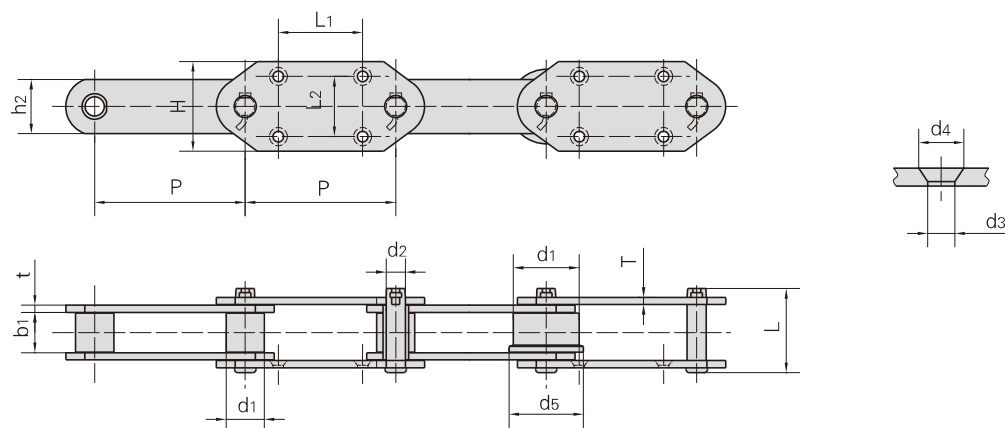


工程链

ENGINEERING CHAINS

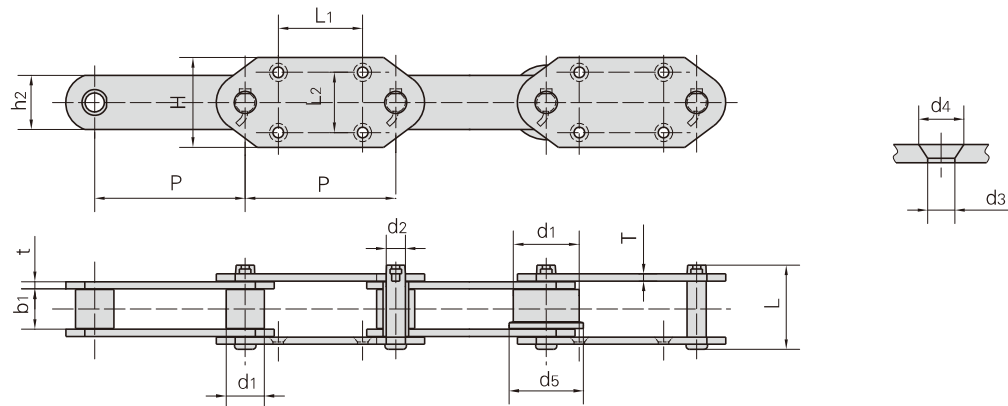


提升机用输送链 Conveyor chains for elevator



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile trength	每米重量 Weight per meter
	P	d1 max	d5	b1 min	d2 max	L max	h2 max	t/T max	Q min	Q ₀	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
P95	95.0	50.8	58.0	30.0	13.50	70.0	38.0	6.0	75.0/16871	82.5	9.93
P100F225-G4	100.0	40.0	-	22.0	11.30	53.5	32.0	4.5	69.0/15511	75.9	5.00
P100F269-G4	100.0	48.5	-	57.6	25.40	120.0	75.0	10.0	550.0/123640	605.0	31.10
P125F61-G4	125.0	63.5	-	67.4	32.00	141.0	90.0	12.0	750.0/168600	825.0	47.00
P125F62-G4	125.0	70.0	-	75.0	36.00	168.0	100.0	16.0	1000.0/224800	1100.0	68.60
P150F142-G4	150.0	78.0	-	80.0	39.00	172.0	120.0	16.0	1350.0/303480	1485.0	78.90
RF10150RF1	150.0	50.0	60.0	30.0	14.50	69.0	38.1	8.0/6.3	200.0/44992	220.0	8.64
P150F47	150.0	54.0	-	40.0	27.00	112.0	68.5	12.0	600.0/67487	680.0	25.70
RF10150RF1-G4	150.0	29.0	-	30.0	14.50	69.0	38.1	6.3	200.0/44960	220.0	16.70
P152F41	152.4	38.1	-	36.0	15.50	90.0	50.0	8.0	150.0/33743	165.0	11.91
P152F236-G4	152.4	36.0	-	36.5	18.00	87.0	50.0	8.0	280.0/62944	308.0	12.10
RF17200MF1-G-4	200.0	44.5	-	51.4	19.10	120.0	60.0	10.0	245.0/55114	269.5	17.60
RF17200MF2-G-4	200.0	44.5	-	51.4	19.10	109.5	50.8	9.5	213.0/47916	243.0	15.10
P200F128-G4	200.0	50.8	-	56.6	24.00	120.0	70.0	9.5	450.0/101164	490.0	19.40
P200F130-G4	200.0	44.5	-	51.8	19.10	113.0	60.0	10.0	321.0/72164	353.1	17.80
P250F6	250.0	63.5	-	67.0	31.80	146.0	90.0	12.0	900.0/101230	495.0	31.70
P250F66	250.0	80.0	-	51.4	19.10	109.5	50.8	9.5	329.0/73962	378.0	19.79
P250F71S5	250.0	100.0	125.0	79.0	22.00	120.0	64.0	10.0	320.0/71939	368.0	29.80
P250F87-G4	250.0	80.0	-	51.4	22.00	109.0	50.8	9.5	329.0/73959	361.9	19.60
P250F110-G4	250.0	80.0	105.0	51.5	19.10	110.0	50.0	9.0	356.4/80119	392.0	18.30
P250F163	250.0	70.0	-	76.0	35.00	165.0	100.0	16.0	1100.0/247280	1210.0	44.10
P300F1	300.0	70.0	-	75.0	35.00	174.0	100.0	16.0	1065.0/239580	1118.0	47.47
P350F2-G4	350.0	85.0	-	85.0	41.75	189.5	115.0	16.0	1200.0/269772	1372.0	48.43

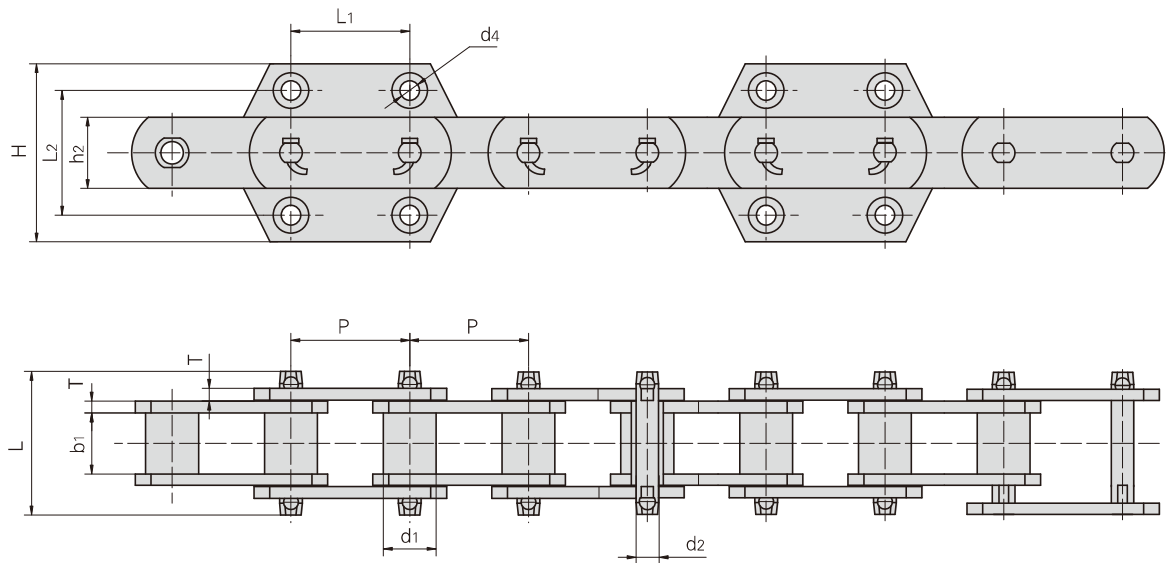
提升机用输送链 Conveyor chains for elevator



东华链号 Donghua Chain No.	P	H	L ₁	L ₂	d ₃	d ₄
	mm	mm	mm	mm	mm	mm
P95	95.0	95.0	50.0	70.0	12.0	21.0
P100F225-G 4	100.0	80.0	50.0	50.0	10.0	15.0
P100F269-G 4	100.0	75.0	100.0	106.0	18.0	30.0
P125F61-G 4	125.0	180.0	125.0	130.0	18.0	33.0
P125F62-G 4	125.0	180.0	125.0	130.0	18.0	33.0
R F10150R F1	150.0	100.0	75.0	70.0	11.0	20.0
P150F47	150.0	110.0	75.0	75.0	12.0	22.0
P150F142-G 4	150.0	120.0	150.0	170.0	22.0	38.0
R F10150R F1-G 4	150.0	110.0	75.0	70.0	11.0	20.0
P152F41	152.4	110.0	75.0	70.0	14.5	25.0
P152F236-G 4	152.4	110.0	75.0	70.0	14.0	27.0
R F17200M F1-G-4	200.0	125.0	100.0	80.0	18.0	33.0
R F17200M F2-G-4	200.0	120.0	100.0	80.0	15.0	26.0
P200F128-G 4	200.0	130.0	100.0	80.0	18.0	31.0
P200F130-G 4	200.0	125.0	100.0	80.0	18.0	30.0
P250F6	250.0	150.0	140.0	100.0	17.7	30.0
P250F66	250.0	150.0	140.0	100.0	15.0	26.0
P250F71S	250.0	150.0	110.0	100.0	18.0	-
P250F87-G 4	250.0	150.0	140.0	100.0	15.0	26.0
P250F110-G 4	250.0	125.0	150.0	80.0	14.0	27.0
P250F163	250.0	151.0	140.0	100.0	18.0	30.0
P300F1	300.0	180.0	170.0	120.0	22.0	39.0
P350F2-G 4	350.0	210.0	225.0	140.0	26.0	42.2

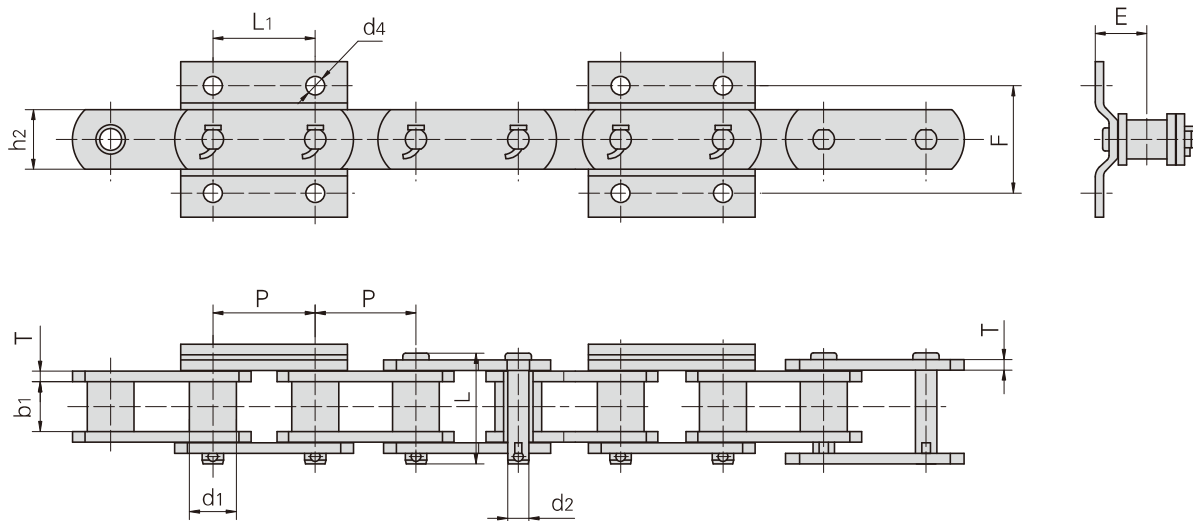


提升机用输送链 Conveyor chains for elevator



提升机 型号 Elevator type	东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength
		P	d1	b1	d2	L	h2	T	H	L1	L2	d4	Q _{min}
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
	P100F112.04	100.0	44.5	52.0	19.30	120.0	60.0	10.0	150	100	105	18.5	350.0/78735
	P100F107.04	100.0	50.8	58.0	25.40	120.0	75.0	10.0	150	100	105	18.5	550.0/123726
NE15	P101.6F92	101.6	26.5	27.0	11.50	70.0	35.0	6.0	-	40	90	12.0	100.0/22495
NE30	P152F119	152.4	36.0	36.5	15.50	90.0	50.0	8.0	-	60	120	14.0	240.0/53990
NE50	P152F120	152.4	36.0	36.5	15.50	90.0	50.0	8.0	110	75	70	14.0	240.0/53990
	P152F126	152.4	34.9	37.1	15.80	88.0	44.5	7.9	110	75	70	15.0	186.2/41887
NE100	P200F64	200.0	44.5	51.8	19.10	120.0	60.0	10.0	125	100	80	18.0	380.0/85484
NE150	P200F65	200.0	48.5	57.6	22.20	120.0	75.0	10.0	125	100	80	18.0	550.0/123727
	P200F63	200.0	48.5	57.6	22.20	125.0	75.0	10.0	125	100	80	18.5	315.0/70861
NE200	P250F42	250.0	63.5	67.4	31.75	143.0	90.0	12.0	150	140	100	18.0	750.0/168718
NE300	P250F43	250.0	63.5	67.4	31.75	146.0	90.0	12.0	150	140	100	18.0	750.0/168718
NE400	P300F9	300.0	70.0	75.0	35.00	170.0	100.0	16.0	180	170	125	22.0	1065.0/239580

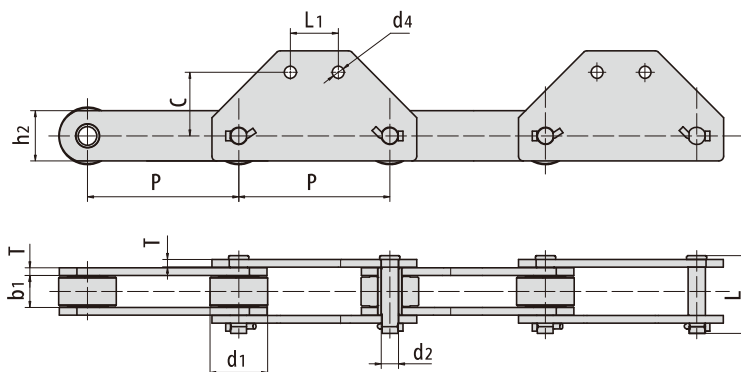
提升机用输送链 Conveyor chains for elevator



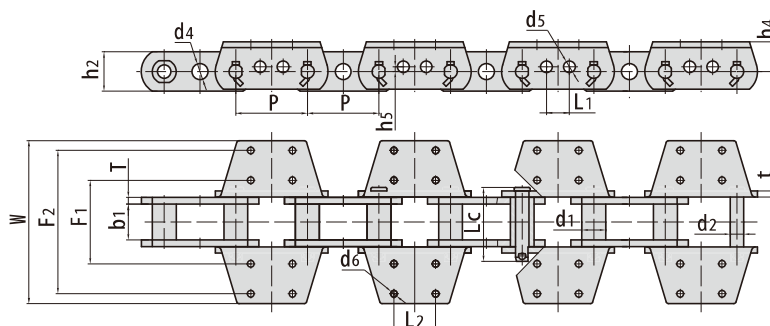
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength
	P	d _{1 max}	b _{1 min}	d ₂	L	h ₂	T	F	L ₁	d ₄	E	Q _{min}
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P 75F 18	75.0	29.0	30.0	14.5	69.0	38.1	6.3	80.0	75.0	14.0	38.5	204.9/46094
P 75F 22	75.0	32.0	37.1	15.9	86.5	44.5	7.9	75.0	75.0	14.0	46.5	253.6/57049
P 75F 24	75.0	29.0	30.0	14.5	69.0	38.1	6.3	80.0	75.0	14.0	38.5	204.9/46093
P 75F 41-G 4	75.0	29.0	29.4	14.5	69.0	38.1	6.3	80.0	75.0	14.0	68.5	205.0/46084
P 75F 48-G 4	75.0	29.0	30.0	14.5	69.0	38.1	6.3	80.0	75.0	14.0	38.5	205.0/46084
P 75F 59-G 4	75.0	29.0	30.0	14.5	69.0	38.1	6.3	80.0	75.0	14.0	38.5	205.0/46084
M 224F 36-S-75	75.0	42.0	47.0	21.0	97.0	56.0	8.0	100.0	75.0	18.0	55.0	224.0/50909
P 76.2F 31	76.2	34.9	37.1	17.0	86.5	44.5	7.9	80.0	75.0	14.0	46.5	253.6/57009
P 76.2F 51-G 4	76.2	35.0	37.0	18.0	86.5	50.0	8.0	80.0	75.0	14.0	43.5	290.0/65192
P 76.2F 55-G 4	76.2	34.9	37.1	15.9	84.6	44.5	7.9	80.0	75.0	14.0	46.5	253.6/57009
P 76.2F 81-G 4	76.2	35.0	37.0	18.0	94.0	45.0	10.0	80.0	75.0	14.0	46.0	342.0/76882
P 100F 97	100.0	40.1	51.4	19.1	109.5	50.8	9.5	100.0	100.0	16.0	58.0	351.0/78960
P 100F 127-G 4	100.0	50.0	57.5	24.0	117.0	63.5	9.5	100.0	100.0	16.0	62.5	470.0/105730
P 100F 371-G 4	100.0	40.0	51.5	20.0	111.5	55.0	10.0	100.0	100.0	16.0	55.0	420.0/94416
P 125F 41	125.0	57.0	67.0	28.0	147.0	76.0	12.5	110.0	125.0	18.0	77.0	690.0/155112
P 125F 47-G 4	125.0	60.0	67.0	36.0	142.0	90.0	12.0	110.0	125.0	19.0	70.6	613.0/137802
P 150F 97-G 4	150.0	35.0	37.0	18.0	86.5	50.0	8.0	80.0	75.0	14.0	43.0	280.0/62944

提升机用输送链

Conveyor chains for elevator



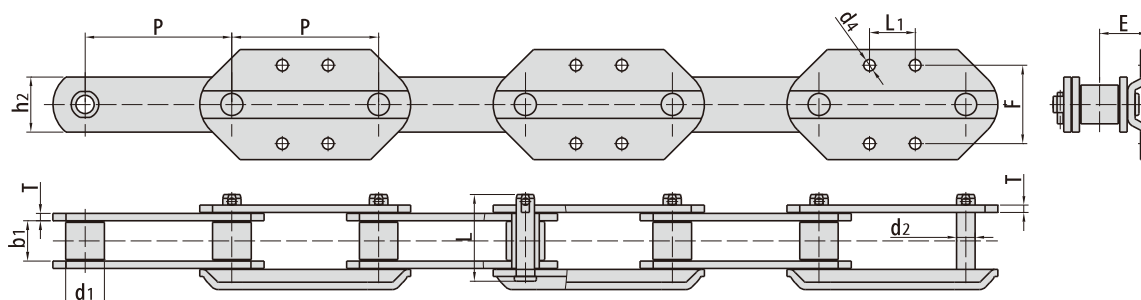
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension			抗拉强度 Tensile strength
	P	d1 max	b1 min	d2	L	h2	T	L1	C	d4	Q _{min}
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P 315F12	315.0	120.0	66.5	36.0	162.0	105.0	16.0	100.0	133.0	25.0	1000/224958
P 500F4	500.0	150.0	120.0	50.0	227.0	130.0	20.0	400.0	120.0	26.0	2650/596138



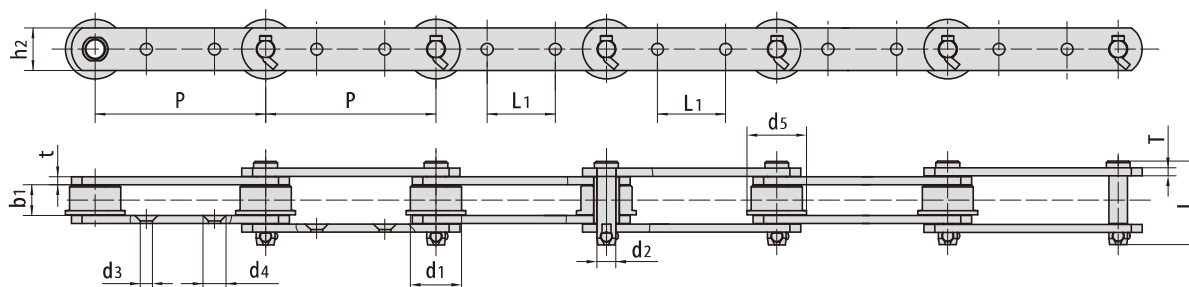
东华链号 Donghua Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	h2 max	t/T	Q _{min}	Q _o	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
P 152F172	152.4	50.8	76.2	28.6	157.5	83.60	14.2/12.7	431.0/96889	474.1	47.7
P 152F193K2	152.4	44.5	76.2	25.4	152.0	76.2	12.7/12.7	431.0/96889	474.1	35.3
P 152F201K4	152.4	44.5	76.2	25.4	152.0	82.55	12.7/12.7	431.0/96889	474.1	44.5

东华链号 Donghua Chain No.	P	h4	h5	F1	F2	W	L1	L2	d4	d5	d6
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P 152F172	152.4	63.50	10.0	178.0	305.0	347.0	48.8	88.9	25.0	25.0	14.2
P 152F193K2	152.4	47.75	10.0	184.0	-	241.0	48.8	63.5	34.0	25.0	17.5
P 152F201K4	152.4	63.50	-	177.8	304.8	355.6	-	88.9	-	-	14.3

提升机用输送链 Conveyor chains for elevator

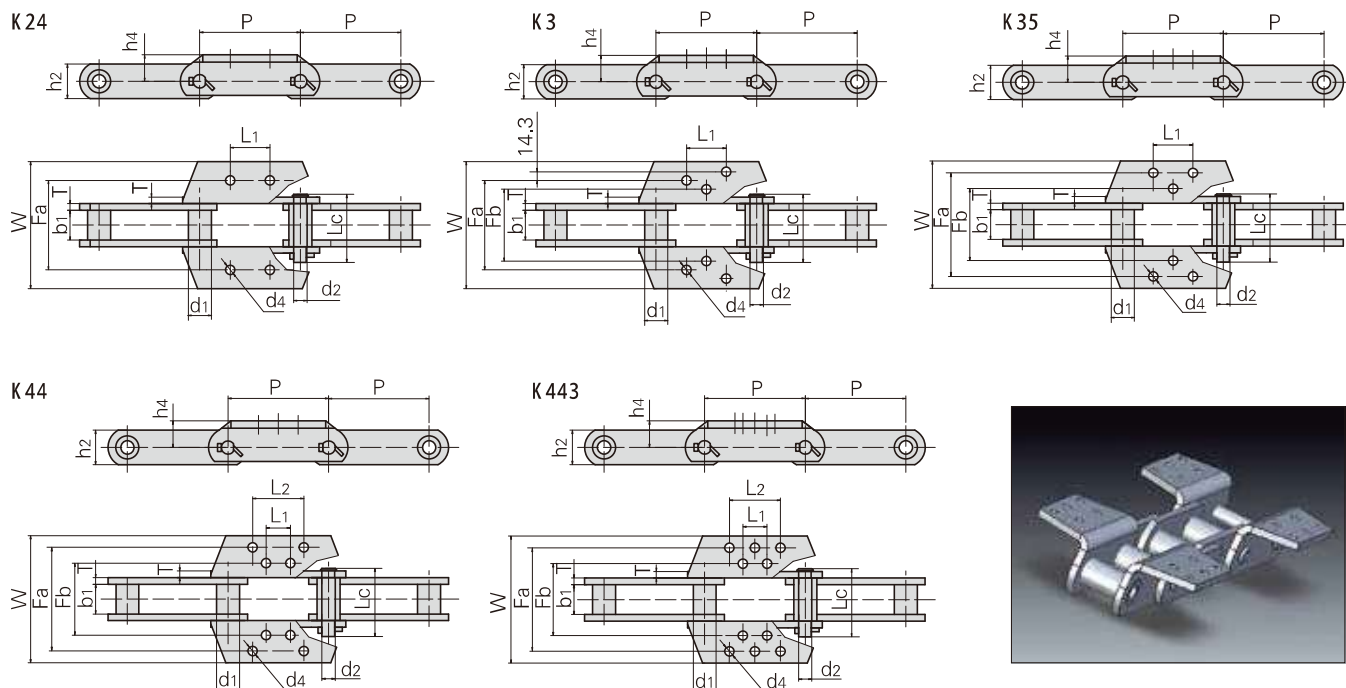


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength
	P	d1 max	b1 min	d2	L	h2	T	F	L1	d4	E	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P160F61-G4	160.0	42.0	44.0	20.0	94.3	60.00	8.0	85.5	50.0	12.5	53.0	250.0/56202
P200F95-G4	200.0	34.9	37.1	15.9	86.4	44.45	7.9	100.0	100.0	15.0	45.0	280.0/62947
P200F153-G4	200.0	34.9	37.1	15.9	86.4	44.45	7.9	100.0	100.0	15.0	45.0	280.0/62947
RF17200S-G4	200.0	40.1	51.4	19.1	109.5	50.80	9.5	100.0	100.0	15.0	65.0	360.0/80931



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附件尺寸 Attachment dimension			抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	d5 max	b1 min	d2 max	L max	h2 max	t/T max	L1 max	d3 max	d4 max	Q _{min}	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P75F39-G2	75.0	31.8	—	16.0	8.0	41.0	22.0	3.2	30.0	8.0	13.5	30/6744	2.80
P200F70	200.0	60.0	70.0	35.0	22.0	98.0	50.0	9.5	80.0	14.0	27.0	320/71940	13.52

提升机用输送链 Conveyor chains for elevator

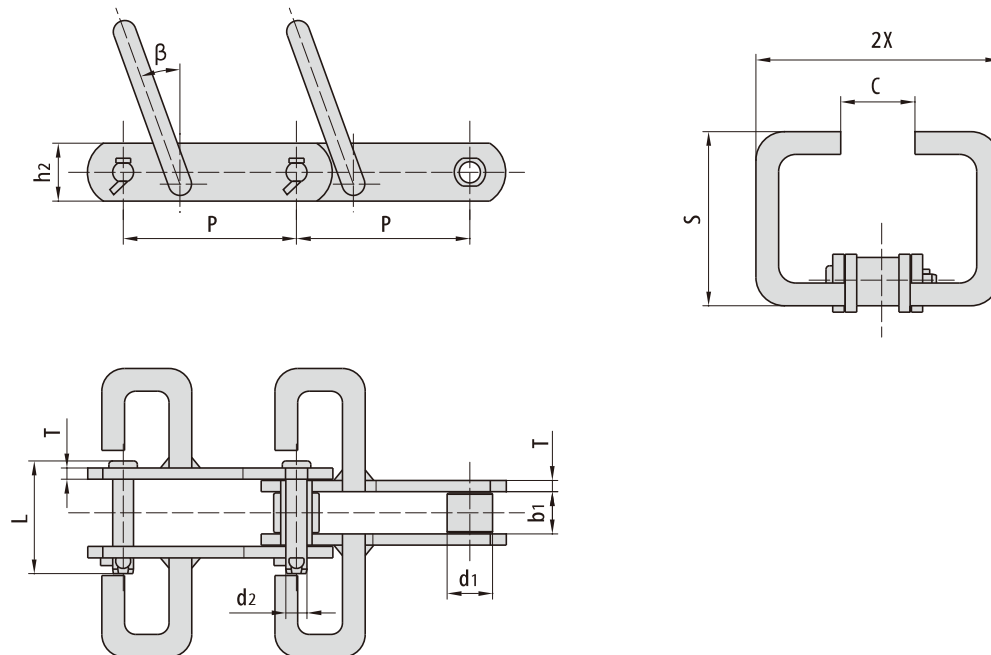


东华链号 Donghua Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P mm	d ₁ mm	b ₁ mm	d ₂ mm	L mm	h ₂ mm	t/T mm	Q _m n kN/bf	Q _o kN	kg/m
856	152.4	44.5	76.2	25.40	155.5	63.5	12.7	539/121252	592.9	24.5
857	152.4	44.5	76.2	25.40	155.5	82.6	12.7	775/174342	852.5	30.0
859	152.4	60.3	95.3	31.75	190.0	101.6	16.0	1180/265450	1298.0	51.0
864	177.8	60.3	95.3	31.75	190.0	101.6	16.0	1230/276698	1353.0	51.0
S859F1-K4	152.4	60.4	95.3	31.75	189.5	101.6	16.0	690.0/155112	759.0	73.8
S984F3-K443	177.8	63.5	95.3	35.00	204.0	101.6	16.0	689.4/154977	758.3	74.0
S864F3-K443	177.8	60.4	95.3	31.75	189.5	101.6	16.0	1045.0/234916	1149.5	69.8

东华链号 Donghua Chain No.	附件类型 Attachment type	附板尺寸 Attachment dimension									每件重量 Weight per att
		P mm	h ₄ mm	Fb mm	Fa mm	W mm	L ₁ mm	L ₂ mm	T mm	d ₄ mm	
856	K24	152.4	47.6	—	184.2	241	63.5	—	12.7	18.0	1.5
856	K3	152.4	47.6	166.7	277.8	344	70.0	—	12.7	15.0	2.8
856	K35	152.4	47.6	184.2	298.5	344	63.5	—	12.7	18.0	2.8
859	K44	152.4	76.2	228.6	330.2	381	70.0	114.5	16.0	17.5	5.0
864	K443	177.8	76.2	228.6	330.2	381	95.3	140.0	16.0	17.5	7.5
S859F1-K4	K44	152.4	76.2	228.6	330.2	381	69.9	114.3	16.0	17.5	5.5
S984F3-K443	K443	177.8	76.2	228.6	330.2	378	95.3	139.7	16.0	17.5	6.4
S864F3-K443	K443	177.8	76.2	228.6	330.2	381	95.3	139.7	16.0	17.5	6.2

刮板输送链 Scraper conveyor chains

行进方向
Direction of travel

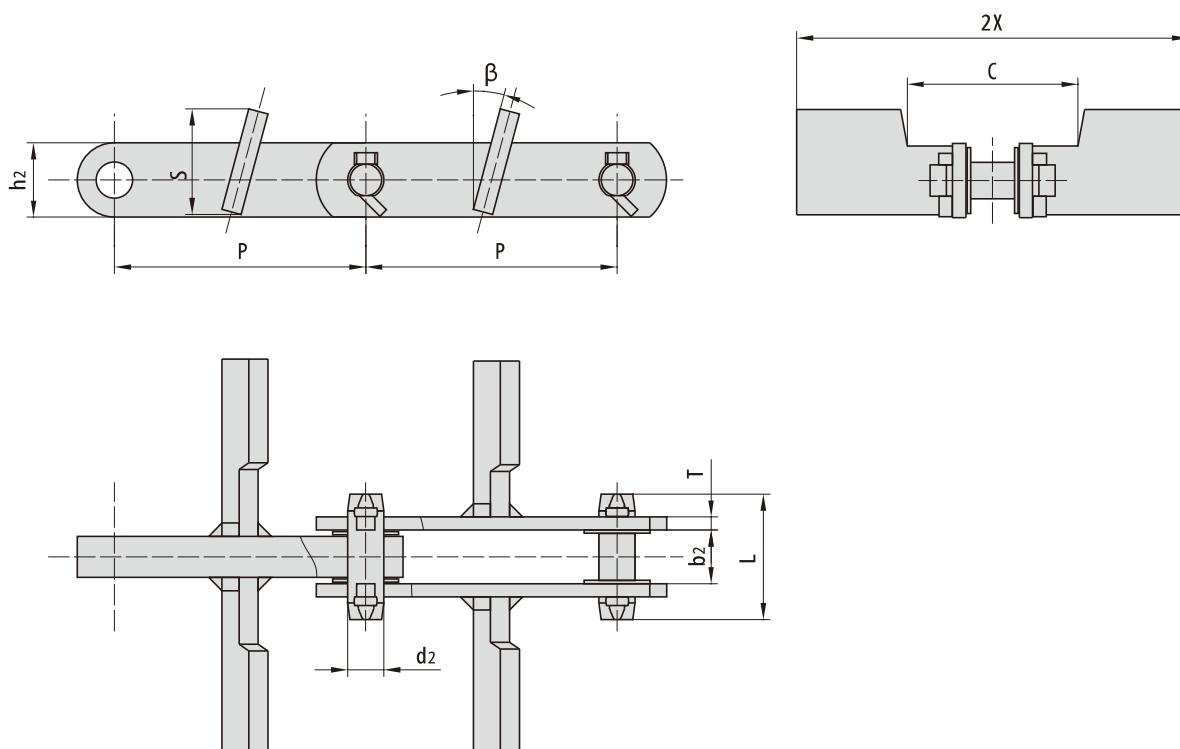


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength	每米重量 Weight per meter
	P	d1 max	b1	d2	L	h2	T	S	2X	C	β	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm		kN/bf	kg/m
P 152F51	152.4	40.0	36.0	18.5	95.5	50.8	10.0	175.0	310.0	110.0	20°	170/38242	24.9
P 152F221	152.4	63.0	36.5	15.5	86.0	20.0	8.0	91.0	240.0	-	0°	200.0/44960	13.5
P 152F222	152.4	36.0	36.5	15.5	86.0	50.0	8.0	71.0	175.0	-	0°	200.0/44960	12.4
P 152F232	152.4	36.0	36.5	15.5	86.0	50.0	8.0	100.0	256.0	-	0°	240.0/53952	14.2

刮板输送机

Scraper conveyor chains

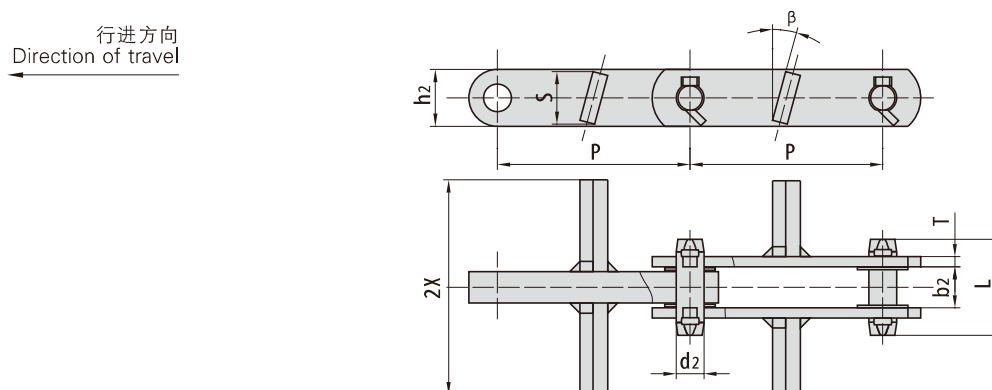
行进方向
Direction of travel



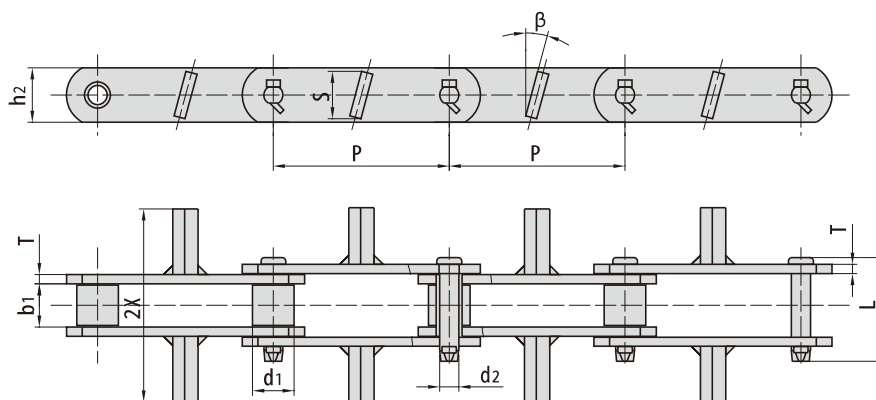
东华链号 Donghua Chain No.	节距 Pitch	外节内宽 Width between outer plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength	每米重量 Weight per meter
	P	b ₂	d ₂	L	h ₂	T	S	2X	C	β	Q	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	°	kN/bf	kg/m
P 150F17A	150.0	25.0	18.5	67.3	38.1	10.0	115.0	180	112	15°	150/33743	14.50
P 152F45	152.4	32.5	22.0	76.0	45.0	8.0	64.0	326	104	15°	260/58489	20.40
P 152F45A	152.4	32.5	22.0	76.0	45.0	8.0	83.0	286	106	15°	260/58489	20.80
P 152F45B	152.4	32.5	22.0	76.0	45.0	8.0	64.0	276	106	15°	260/58489	18.00
P 152F45C	152.4	32.5	22.0	76.0	45.0	8.0	64.0	220	106	15°	260/58489	16.50
P 152F47	152.4	34.0	22.0	85.0	45.0	12.0	81.0	400	106	15°	400/89983	30.90
P 152F194	152.4	32.5	22.0	80.0	45.0	10.0	65.5	270	105	15°	240.0/50355	15.91
PR 152F2	152.4	36.5	15.9	87.0	45.0	8.0	60.0	180	120	15°	253.6/57009	13.20
P 152F226	152.4	32.5	22.0	80.0	42.0	10.0	76.8	270	79	15°	260.0/58448	20.10
P 200F29	200.0	40.5	35.0	104.0	80.0	13.0	168.0	420	112	15°	530/119227	50.60
P 200F29A	200.0	40.5	35.0	104.0	80.0	13.0	148.0	430	112	15°	530/119227	53.90
P 200F35	200.0	33.0	26.5	77.0	50.0	10.0	145.5	430	210	15°	400/89983	28.93

刮板输送机

Scraper conveyor chains



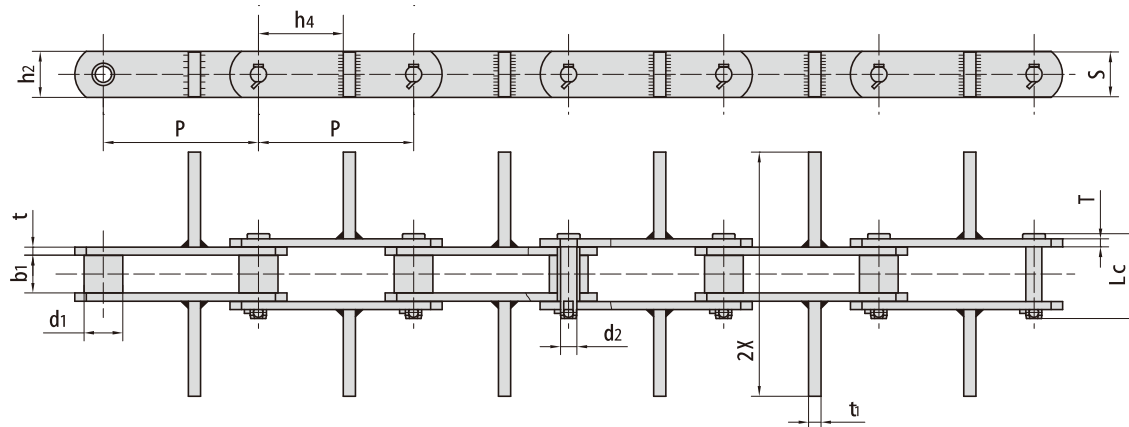
东华链号 Donghua Chain No.	节距 Pitch	外节内宽 Width between outer plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension			抗拉强度 Tensile strength	每米重量 Weight per meter
	P	b2	d2	L	h2	T	S	2X	β	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm		kN/bf	kg/m
P 101.6F20	101.6	16.5	17.46	53.7	38.0	6.0	34.0	210.0	45°	100/22496	7.26
P 150F17C	150.0	25.0	18.50	67.3	38.1	10.0	36.0	168.0	15°	150/33743	10.60
P 152F2	152.4	33.3	22.00	76.0	45.0	8.0	38.0	180.0	20°	260/58489	12.10
P 152F45D	152.4	32.5	22.00	76.0	45.0	8.0	42.0	170.0	15°	260/58489	13.50
P 152F45E	152.4	32.5	22.00	76.0	45.0	8.0	42.0	280.0	15°	260/58489	16.20
P 152F45F	152.4	32.5	22.00	76.0	45.0	8.0	42.0	227.0	15°	260/58489	14.90
P 152F46	152.4	40.8	25.00	86.0	50.0	9.0	49.0	290.0	15°	300/67487	20.80



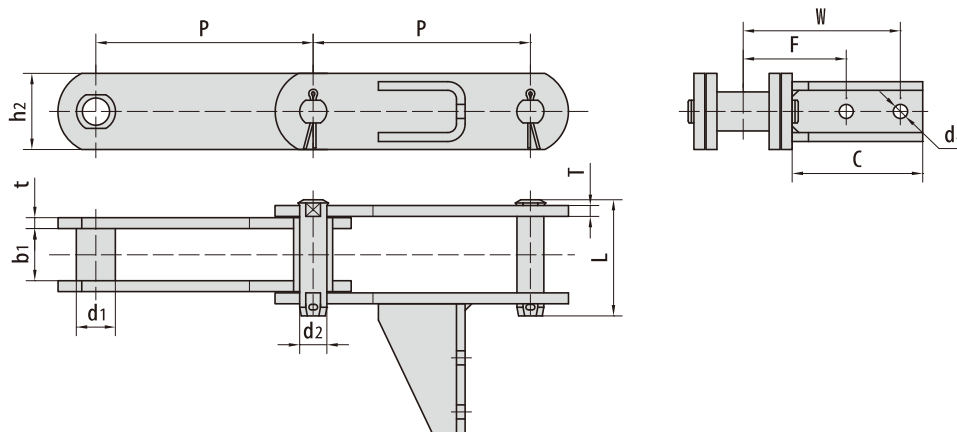
东华链号 Donghua Chain No.	节距 Pitch	内节内宽 Width between inner plates	滚子直径 Roller diameter	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension			抗拉强度 Tensile strength	每米重量 Weight per meter
	P	b1	d1	d2	L	h2	T	S	2X	β	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm		kN/bf	kg/m
P 152F48	152.4	37.6	36.0	16.5	90.0	47.0	8.0	42.0	170.0	15°	180/40492	12.1
R 0 6205M F3	152.4	37.0	38.1	15.9	88.0	45.0	8.0	42.0	170.0	15°	170/38242	12.4

刮板输送机

Scraper conveyor chains



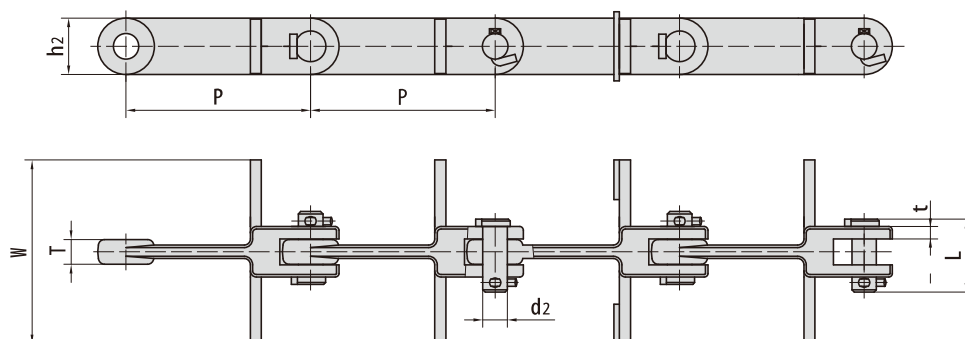
东华链号 Donghua Chain No.	节距 Pitch	内节内宽 Width between inner plates	滚子直径 Roller diameter	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength	每米重量 Weight per meter
	P	b ₁ min	d ₁	d ₂ max	L _c max	h ₂ max	t/T	h ₄	S	2X	ti	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
R F6205M F13	152.4	37.1	38.1	15.9	83.5	45.0	8.0	57.0	44.0	240.0	12.0	237.0/53278	14.54



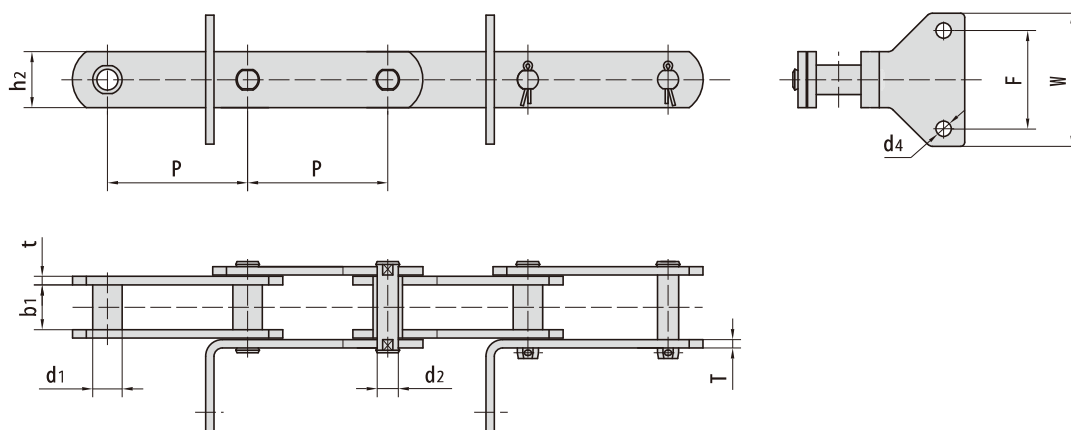
东华链号 Donghua Chain No.	节距 Pitch	内节内宽 Width between inner plates	套筒直径 Bush diameter	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength	每米重量 Weight per meter
	P	b ₁ min	d ₁ max	d ₂ max	L max	h ₂	t/T	C	F	W	d ₄	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
M 315F51-B-200	200.0	48.0	36.0	25.0	107.0	70.0	10.0	120.0	95.0	145.0	13.0	450/102273	21.94

刮板输送机

Scraper conveyor chains



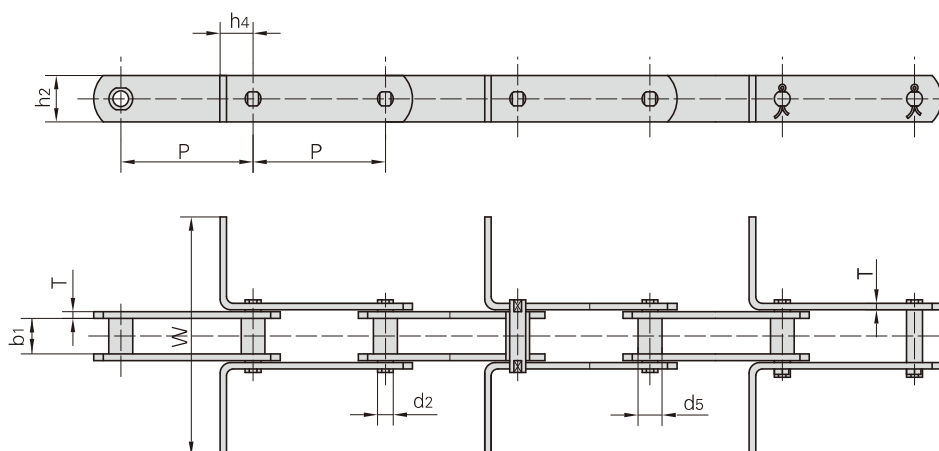
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	P	d2 max	h2	L	T/t	W	Q	q
	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
MCL267-150-T	150.0	20.0	46.0	59.3	20/10	220.0	267/60000	11.4



东华链号 Donghua Chain No.	节距 Pitch	内节内宽 Width between inner plates	套筒直径 Bush diameter	销轴直径 Pin diameter	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension			抗拉强度 Tensile strength	每米重量 Weight per meter
	P	b1	d1	d2	h2	T	F	W	d4	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
MR112F21-B-100	100.0	32.0	21.0	15.0	40.0	6.0	70.0	90.0	11.0	95.2/21413	7.45

刮板输送机

Scraper conveyor chains



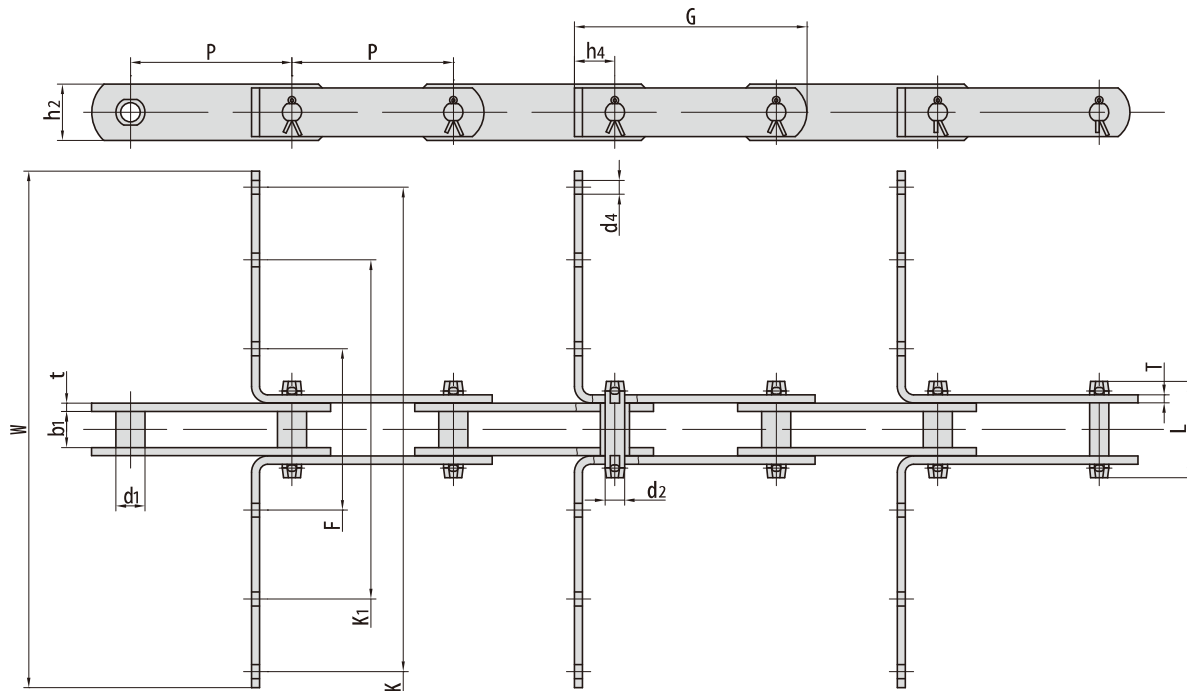
东华链号 Donghua Chain No.	P			b_1 mm	d_2 max mm	d_5 max mm	h_4 mm	h_2 max mm	T max mm	W mm	Q mm kN/bf
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
MR 56	100	125	-	24.0	10.0	15.0	20.0	30.0	4.0	•	56.0/12727
MR 80	100	125	160	28.0	12.0	18.0	25.0	35.0	5.0	•	80.0/18182
MR 112	100	125	160	32.0	15.0	21.0	35.0	40.0	6.0	•	112.0/25454
MR 160	100	125	160	37.0	18.0	25.0	40.0	50.0	7.0	•	160.0/36364
MR 224	125	160	200	43.0	21.0	30.0	44.0	60.0	8.0	•	224.0/50909
MR 315	160	200	250	48.0	25.0	36.0	50.0	70.0	10.0	•	315.0/71591

东华链号 Donghua Chain No.	P			b_1 mm	d_2 max mm	d_5 max mm	h_4 mm	h_2 max mm	T max mm	W mm	Q mm kN/bf
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
FVR 40	80	100	125	18.0	10.0	15.0	20.0	25.0	3.0	•	42.0/9545
FVR 63	100	125	160	22.0	12.0	18.0	25.0	30.0	4.0	•	64.0/14545
FVR 90	100	125	160	25.0	14.0	20.0	30.0	35.0	5.0	•	100.0/22727
FVR 112	100	125	160	30.0	16.0	22.0	35.0	40.0	6.0	•	120.0/27272
FVR 140	125	160	200	35.0	18.0	26.0	38.0	45.0	6.0	•	145.0/32954
FVR 180	125	160	200	45.0	20.0	30.0	44.0	50.0	8.0	•	190.0/43181
FVR 250	160	200	250	55.0	26.0	36.0	50.0	60.0	8.0	•	275.0/62499

- 表示自由尺寸 (根据客户要求定)
- Dimensions are specified by the customer

刮板输送机

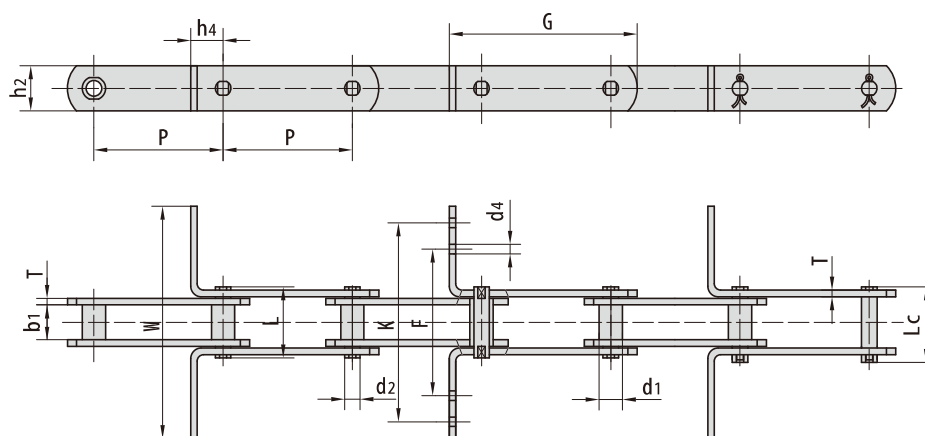
Scraper conveyor chains



东华链号 Donghua Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d _{1 max}	b _{1 in}	d _{2 max}	L _{max}	Q _{min}	Q ₀	q
	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
PR100F8	100.00	18.00	22.00	12.00	64.00	98.00/22030	107.80	6.10
PR100F5	100.00	18.00	22.00	12.00	62.00	98.00/22030	107.80	5.70
PR100F3	100.00	18.00	22.00	12.00	60.00	98.00/22030	107.80	5.20
PR100F9	100.00	18.00	22.00	12.00	64.00	98.00/22030	107.80	6.70
PR100F6	100.00	18.00	22.00	12.00	62.00	98.00/22030	107.80	6.30
PR100F4	100.00	18.00	22.00	12.00	60.00	98.00/22030	107.80	5.70

东华链号 Donghua Chain No.	G	F	W	K ₁	K	h ₄	h ₂	d ₄	t/T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
PR100F8	144.00	100.00	230.00	—	210.00	25.00	35.00	10.30	6.00
PR100F5	144.00	100.00	230.00	—	210.00	25.00	35.00	10.30	5.00/6.00
PR100F3	144.00	100.00	230.00	—	210.00	25.00	35.00	10.30	5.00
PR100F9	144.00	100.00	320.00	210.00	300.00	25.00	35.00	10.30	6.00
PR100F6	144.00	100.00	320.00	210.00	300.00	25.00	35.00	10.30	5.00/6.00
PR100F4	144.00	100.00	320.00	210.00	300.00	25.00	35.00	10.30	5.00

刮板输送链 Scraper conveyor chains

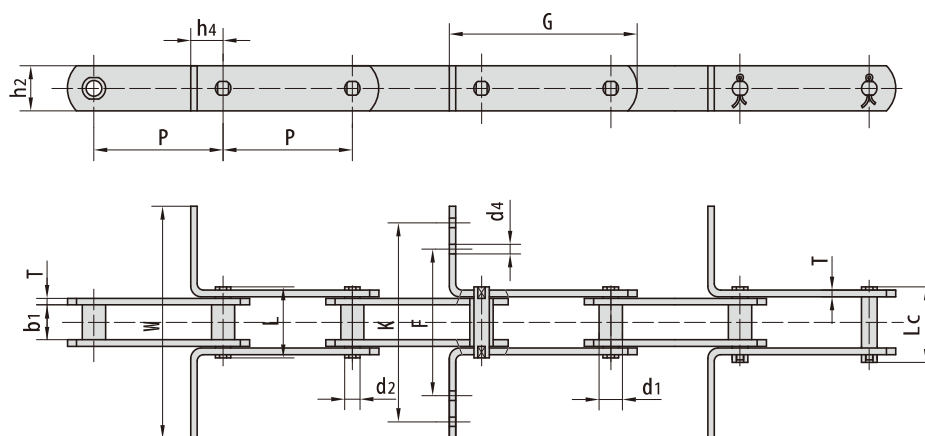


东华链号 Donghua Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between innerplates	销轴直径 Pin diameter	销轴长度 Pin length		抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d ₁ max	b ₁ min	d ₂ max	L max	L _c max	Q _{min}	Q ₀	q
	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
P66.5F1	66.5	22.0	27.00	12.00	63.3	-	120.0/26976	132.0	6.10
FVR40F5-P-80	80.0	32.0*	18.00	10.00	36.0	40.0	40.0/8992	44.0	3.20
MR22F1-B-100	100.0	12.0	12.50	8.00	30.6	34.0	22.0/4946	24.2	1.77
MR112F7-S-100	100.0	30.0*	32.00	15.00	64.5	69.0	112.0/25179	123.2	8.95
MR112F8-S-100	100.0	30.0*	32.00	15.00	64.5	69.0	112.0/25179	123.2	9.53
MR160F7-S-100	100.0	36.0*	37.00	18.00	75.7	84.7	160.0/36000	176.0	15.87
MR160F8-S-100	100.0	36.0*	37.00	18.00	75.7	84.7	160.0/36000	176.0	13.80
MR160F11-S-100	100.0	36.0*	37.00	19.60	75.7	84.7	160.0/36000	176.0	13.85
MR160F10-B-100	100.0	25.0	37.00	19.70	75.7	84.7	160.0/36000	176.0	13.16
M80-P100F1	100.0	18.0	28.00	12.00	55.0	58.5	80.0/18162	88.0	5.19
M180-P-100	100.0	26.0	28.85	18.00	62.5	-	180.0/40909	198.0	10.25
FVR40F4-B-100	100.0	15.0	18.00	10.00	40.0	43.5	40.0/8992	44.0	2.88
FVR40F6-B-100	100.0	15.0	18.00	10.00	36.0	40.0	40.0/8992	44.0	2.10
FVR63F2-B-100	100.0	18.0	22.00	12.00	46.0	50.0	64.0/14387	70.4	3.70
FVR63F3-B-100	100.0	18.0	22.00	12.00	46.0	50.0	64.0/11240	70.4	3.90
FVR90F8-B-100	100.0	20.0	25.00	14.00	-	56.4	65.0/14612	71.5	7.80
MR112F19-B-100	100.0	21.0	32.00	15.00	64.5	69.0	112.0/27272	123.2	8.30
MR160F16-S-100	100.0	36.0*	37.00	18.00	75.7	84.7	160.0/36000	176.0	13.70
MR160F20-S-100	100.0	25.0	37.00	18.00	75.7	84.7	160.0/36000	176.0	13.74
P100F16	100.0	23.0	28.00	16.00	66.0	-	115.0/26136	127.0	6.60
P101.6	101.6	44.5	50.80	23.84	136.5	-	600.0/136362	660.0	34.96
PR101.6F1	101.6	24.6	50.80	15.88	98.0	103.0	180.0/40909	198.0	12.10
MR224F1-S-125	125.0	42.0*	43.00	21.00	85.0	91.0	224.0/50357	246.4	17.92
M310-P-125	125.0	40.0*	52.00	20.00	103.4	109.4	303.8/69045	334.0	19.88
M310F1-P-125	125.0	40.0*	52.00	20.00	103.4	109.4	303.8/69045	334.0	24.88

*表示滚子外径

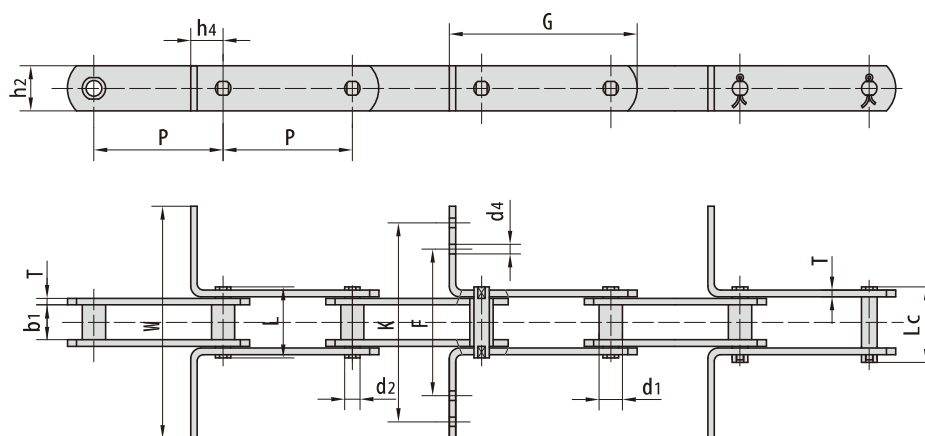
*Indicates the external diameter of roller

刮板输送链 Scraper conveyor chains



东华链号 Donghua Chain No.	G	F	W	K	h ₄	h ₂	d ₄	T
	mm	mm	mm	mm	mm	mm	mm	mm
P 66.5F1	112.0	100.0	160.0	—	28.75	29.0	13×25	6.0
FVR 40F5-P-80	104.0	—	80.0	—	20.0	25.0	—	3.0
M R 22F1-B-100	132.7	—	150.0	—	16.4	22.0	—	3.0
M R 112F7-S-100	160.0	120.0	235.0	205.0	35.0	40.0	12.0	6.0
M R 112F8-S-100	160.0	—	285.0	—	35.0	40.0	—	6.0
M R 160F7-S-100	170.0	125.0	386.0	356.0	40.0	50.0	12.0	7.0
M R 160F8-S-100	170.0	115.0	235.0	205.0	40.0	50.0	18.0	7.0
M R 160F11-S-100	170.0	115.0	235.0	205.0	40.0	50.0	19.7	7.0
M R 160F10-B-100	170.0	140.0	290.0	260.0	40.0	50.0	19.7	7.0
M 80-P 100F1	145.5	—	180.0	—	25.0	35.0	—	5.0
M 180-P-100	163.0	—	185.0	—	35.0	50.0	—	6.0
FVR 40F4-B-100	134.5	—	200.0	—	20.0	25.0	—	4.0
FVR 40F6-B-100	140.0	—	130.0	—	25.0	25.0	—	3.0
FVR 63F2-B-100	142.5	—	190.0	—	25.0	30.0	—	4.0
FVR 63F3-B-100	142.5	—	230.0	—	25.0	30.0	—	4.0
FVR 90F8-B-100	145.0	—	250.0	—	25.0	35.0	—	5.0
M R 160F20-B-100	165.0	—	280.0	—	40.0	50.0	—	7.0
PR 101.6F1	165.8	134.0	223.0	196.0	40.0	38.1	11.1	9.7
M R 80F5-B-125	170.0	—	280.0	—	25.0	35.0	—	5.0
P 100F16	143.0	91.8	180.0	159.8	25.0	36.0	6.5	6.0
P 101.6	198.6	—	206.5	—	62.0	60.0	—	14.5
M R 80F7-B-125	170.0	91.5	180.0	156.5	25.0	35.0	6.6	5.0
M R 224F1-S-125	203.0	—	235.0	—	44.0	60.0	—	8.0
M 310-P-125	195.0	—	270.0	—	35.0	55.0	—	10.0
M 310F1-P-125	195.0	—	560.0	—	35.0	55.0	—	10.0

刮板输送机链 Scraper conveyor chains

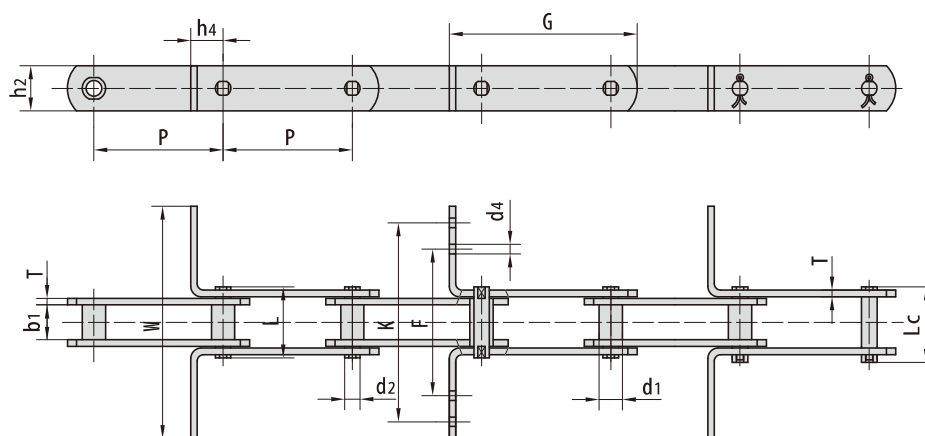


东华链号 Donghua Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		抗拉强度 Tensile strength	平均抗拉强度 Average tensile trenchth	每米长重 Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	L_c max	Q_{min}	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
FVR 90F1-B-125	125.0	20.0	25.00	14.00	52.0	56.4	150.0/33743	165.0	6.16
P 125F3	125.0	25.0	36.00	18.00	82.0	-	220.0/49999	242.0	11.17
P 125F4	125.0	25.0	36.00	18.00	82.0	-	220.0/49999	242.0	9.83
M R 80F5-B-125	125.0	18.0	28.00	12.00	55.0	58.5	80.0/18162	88.0	5.24
M R 80F7-B-125	125.0	18.0	28.00	12.00	55.4	60.0	80.0/17984	88.0	5.00
M R 80F8-B-125	125.0	18.0	28.00	12.00	59.4	64.0	112.0/27272	123.2	6.30
M R 112F11-B-125	125.0	25.0	20.00	19.05	49.0	56.0	112.0/27272	123.2	5.71
M R 112F18-B-125	125.0	21.0	32.00	15.00	64.5	69.0	112.0/27272	123.2	7.60
M R 160F13-B-125	125.0	25.0	37.00	18.00	75.7	84.7	160.0/36000	176.0	7.90
M R 160F18-B-125	125.0	25.0	37.00	18.00	75.7	84.7	160.0/36000	176.0	11.90
M R 112F20-B-125	125.0	21.0	32.00	15.00	-	72.5	112.0/27272	123.2	8.52
M 310F1-P-150	150.0	40.0*	52.00	20.00	103.4	109.4	303.8/69045	334.0	19.13
PR 150F3	150.0	30.0	38.00	21.00	-	83.00	200.0/44960	220.0	12.40
FVR 112F4-P-150	150.0	46.0*	20.00	16.00	52.0	56.0	112.0/25454	123.2	6.60
M R 112F15-B-150	150.0	21.0	32.00	15.00	64.5	69.0	112.0/27272	123.2	6.95
M R 112F16-B-150	150.0	21.0	32.00	15.00	64.5	69.0	112.0/27272	123.2	6.69
FVR 112F3-B-155	155.0	22.0	65.00	16.00	109.0	-	120.0/26977	132.0	7.13
M R 160F4-S-160	160.0	36.0*	37.00	18.00	85.0	-	160.0/36000	176.0	11.39
FVR 180F2-B-160	160.0	30.0	49.00	20.00	91.0	97.0	250.0/56203	275.0	15.53
P 160F12	160.0	50.0*	34.00	20.00	77.8	-	160.0/35993	176.0	10.30
M R 80F3-B-160	160.0	18.0	28.00	12.00	55.0	58.5	80.0/18162	88.0	4.90
M R 450F1-S-200	200.0	60.0*	56.00	30.00	119.0	132.0	450.0/101165	495.0	35.23

*表示滚子外径

*Indicates the external diameter of roller

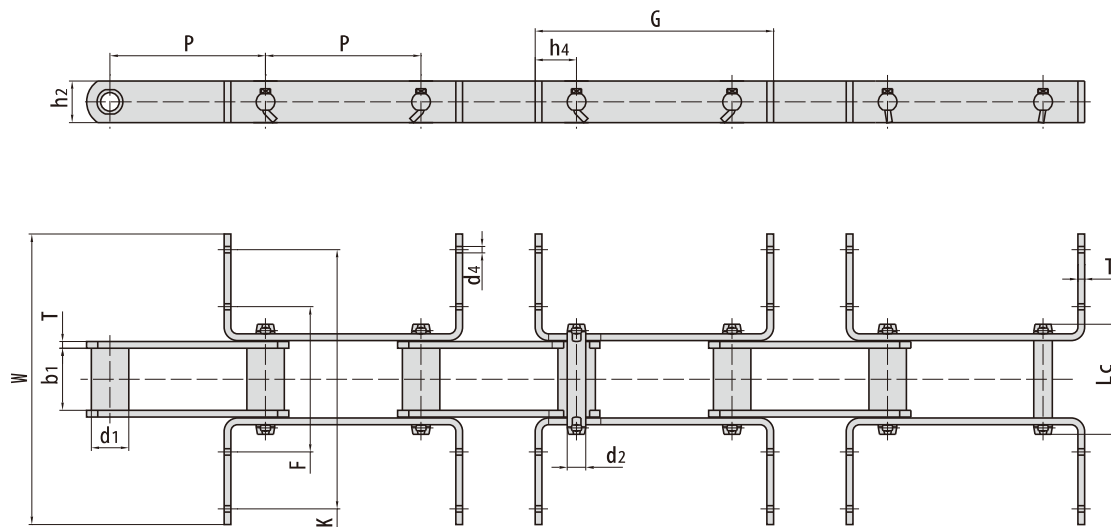
刮板输送链 Scraper conveyor chains



东华链号 Donghua Chain No.	G	F	W	K	h_4	h_2	d_4	T
	mm	mm	mm	mm	mm	mm	mm	mm
FVR 90F1-B-125	175.0	90.0	290.0	270.0	30.0	40.0	9.0	5.0
P 125F3	190.0	139.5	290.0	259.5	35.0	51.0	8.5	6.0
P 125F4	190.0	119.5	220.0	191.5	35.0	51.0	8.5	6.0
M R 160F16-S-100	170.0	118.0	235.0	208.0	40.0	50.0	12.0	7.0
M R 80F8-B-125	175.0	92.0	280.0	252.0	30.0	35.0	6.5	6.0
M R 112F11-B-125	184.0	90.0	190.0	160.0	35.0	40.0	7.0	5.0
M R 112R 18-B-125	185.0	-	235.0	-	35.0	40.0	-	6.0
M R 112F19-B-100	185.0	-	235.0	-	35.0	40.0	-	6.0
M R 112F20-B-125	185.0	-	240.0	-	35.0	40.0	-	6.0
M R 160F13-B-125	195.0	-	230.0	-	40.0	50.0	-	7.0
M R 160F18-B-125	195.5	-	320.0	-	40.0	50.0	-	7.0
M 310F1-P-150	220.0	-	350.0	-	40.0	50.0	-	10.0
PR 150F3	234.0	98.0	210.0	250.0	50.0	56.0	11.0	8.0
FVR 112F4-P-150	203.0	83.0	109.0	-	28.0	40.0	10.0	6.0
M R 80F3-B-160	205.0	-	320.0	-	25.0	35.0	-	5.0
M R 112F15-B-150	210.0	120.0	280.0	240.0	35.0	40.0	9.0	6.0
FVR 112F3-B-155	207.5	-	250.0	-	30.0	40.0	-	6.0
M R 160F4-S-160	248.5	140.0	300.0	250.0	63.5	50.0	18.0	7.0
FVR 180F2-B-160	230.0	248.0	368.0	308.0	35.0	60.0	8.0	8.0
P 160F12	230.0	-	214.5	-	40.0	50.0	-	6.0
M R 112F16-B-150	210.0	100.0	240.0	200.0	35.0	40.0	9.0	6.0
M R 450F1-S-200	307.0	-	488.0	-	60.0	80.0	-	12.0

刮板输送机

Scraper conveyor chains

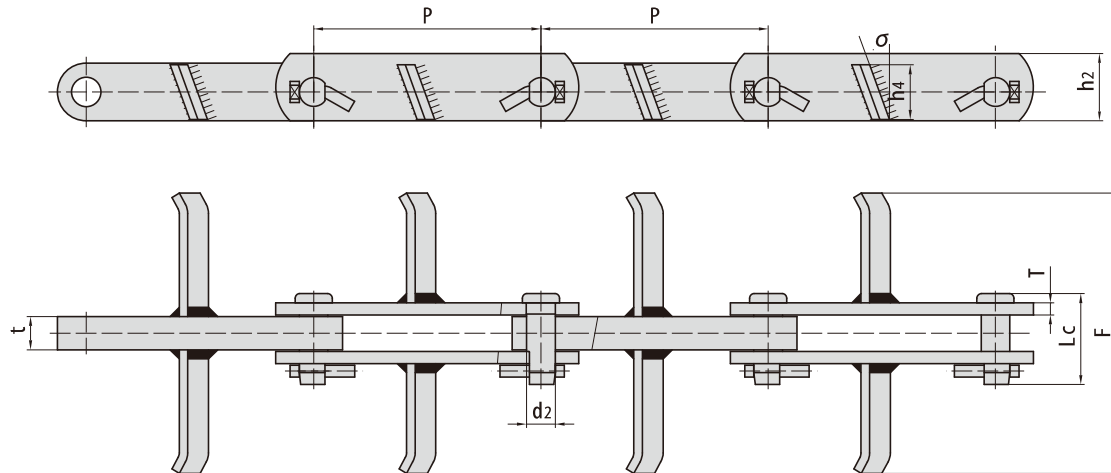


东华链号 Donghua Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d1	b1	d2	Lc	Q _{min}	Q ₀	q
	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
PR 150F4	150.0	36.0	60.00	18.00	106.00	160.0/35968	176.00	11.50
P 150F147	150.0	36.0	55.00	25.40	116.00	330.0/74184	363.00	27.80

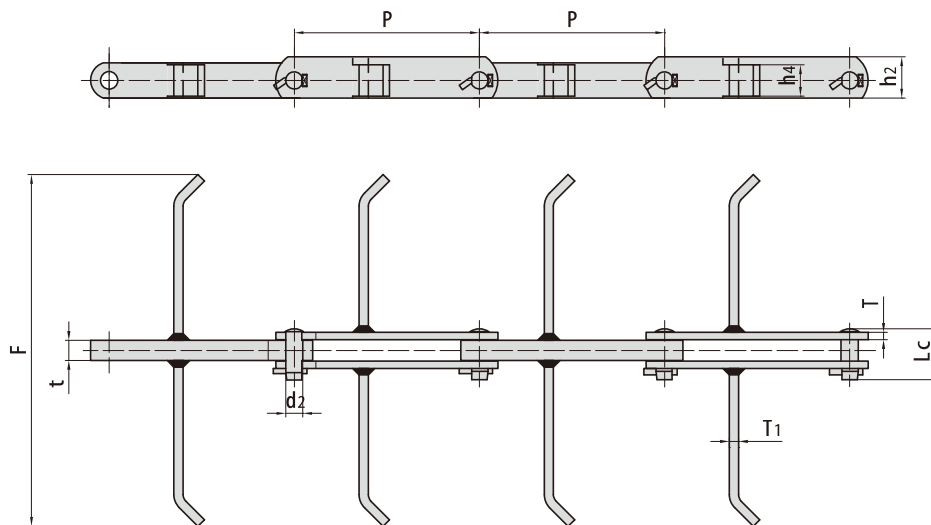
东华链号 Donghua Chain No.	G	F	W	K	h4	h2	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm
PR 150F4	230.0	140.0	280.0	250.0	40.0	40.0	6.0	6.5
P 150F147	236.0	-	380.0	-	43.0	60.0	-	8.0

刮板输送机

Scraper conveyor chains



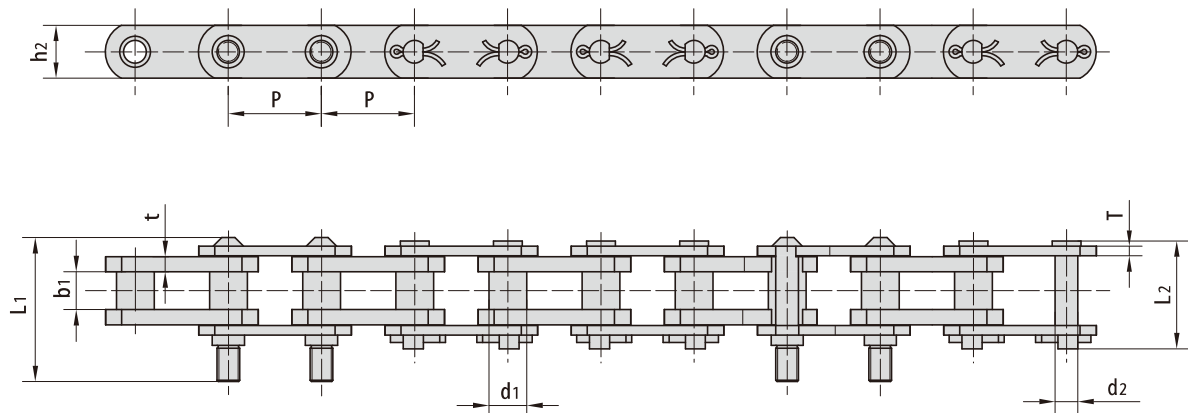
东华链号 Donghua Chain No.	节距 Pitch	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension			抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d_{2max}	L_{cmax}	h_{2max}	t/T_{max}	F	h_4	σ	Q_{min}	$Q_{o min}$	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	mm	kg/m
BC 150F1	150.0	18.95	60.0	44.5	22.0/7.9	185.0	36.0	20°	280.6/63081	308.7	8.90



东华链号 Donghua Chain No.	节距 Pitch	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension			抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d_{2max}	L_{cmax}	h_{2max}	t/T_{max}	F	T_1	h_4	Q_{min}	$Q_{o min}$	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	mm	kg/m
BC 200F5	200.0	18.50	56.0	44.5	22.0/7.9	380.0	10.0	34.0	280.6/63081	308.7	11.90

洗煤机链

Conveyor chains for coal washer



东华链号 Donghua Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	L1 max	L2 max	h2 max	t/T max	Q min	Q0 min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
*P78	78.1	31.75	34.50	19.05	128.5	90.5	44.5	9.6	140.0/31818	166.88	14.09
P78F1	78.1	31.75	31.75	19.05	122.0	90.5	44.5	12.7/8.0	140.0/31818	166.88	14.22
*P78F2	78.1	31.75	31.75	19.05	129.0	90.5	44.5	12.7/8.0	140.0/31818	166.88	14.59
*P78F3	78.1	31.75	31.25	19.05	124.0	90.5	44.5	12.7/8.0	140.0/31818	166.88	14.60
#P78F5	78.1	31.75	34.50	19.05	124.0	91.0	44.5	9.7	140.0/31818	166.88	14.75
#P78F6	78.1	31.75	32.00	20.70	127.0	93.0	46.0	10.0	140.0/31818	166.88	15.40

*表示连接链节形式是钢丝锁销形式

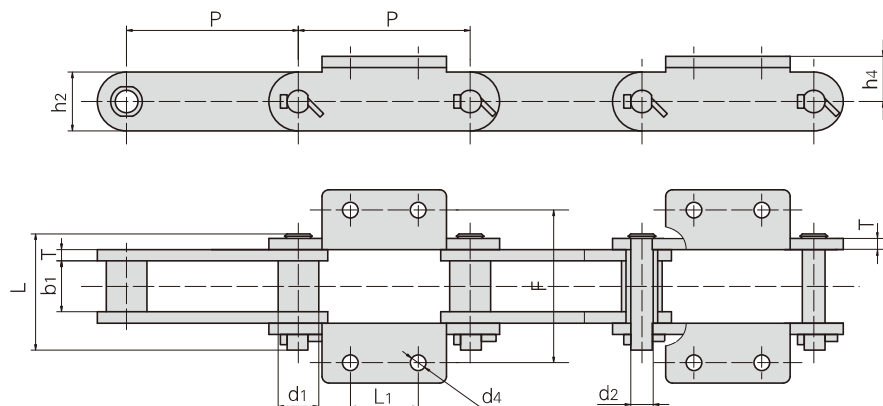
*Connecting link with solid bng cotter

#表示连接链节形式是T型止锁销形式

Connecting link with T pin

带附板输送链

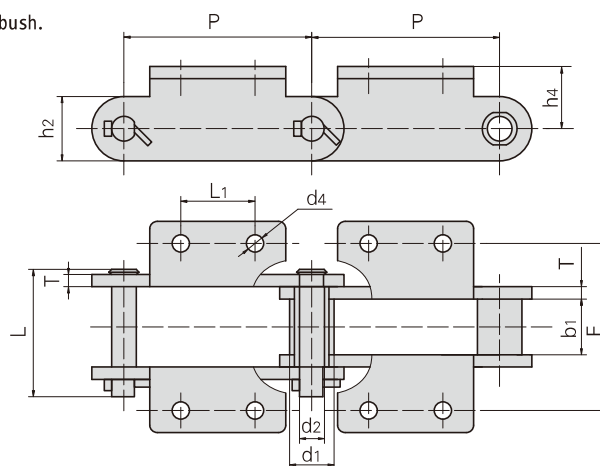
Conveyor chain with attachments



输送机 型号 Conveyor type	东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength
		P	d1	b1	d2	L	h2	T	L1	F	h4	d4	Q _{min}
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
DS400	P152F123	152.4	36.0	36.5	15.5	90.0	50.0	8.0	60	120	38	14	275/61863
DS640	P250F44	250.0	48.5	57.6	22.2	120.0	75.0	10.0	125	160	60	12	560/125976
	*P160F76K2	160.0	40.0	66.0	26.0	128.0	70.0	10.0	120	175	43	15	450/101164
	*P160F82K2	160.0	36.0	65.0	20.0	108.0	60.0	9.0	60	130	45	14	300/67443
	P160F99K2	160.0	50.0	55.0	20.0	108.0	60.0	9.0	60	130	65	17	300/67443

*套筒链：表中滚子直径d1为套筒直径

*Bush chain: d1 in the table indicates the external diameter of the bush.



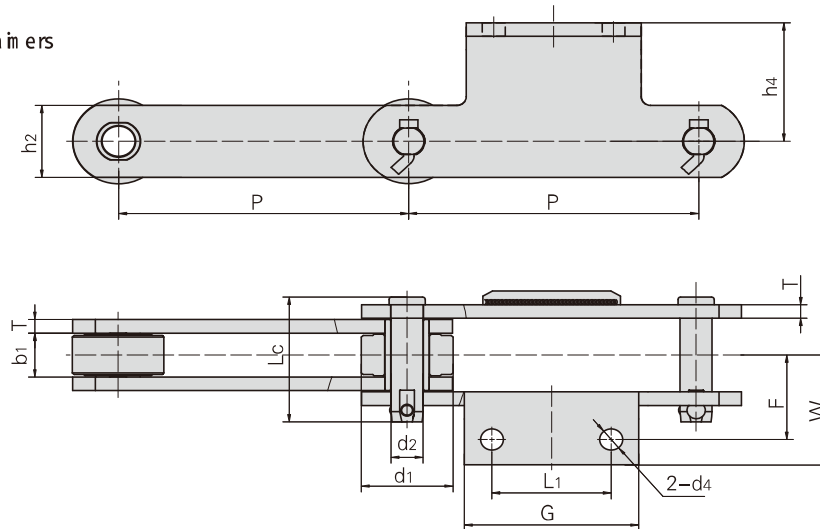
输送机 型号 Conveyor type	东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength
		P	d1	b1	d2	L	h2	T	L1	F	h4	d4	Q _{min}
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
SDB400	P250F45	250.0	36.0	40.0	20.0	89.0	65.0	8.0	85	130	55	14.0	450/101230
SDB500 (540)	P250F46	250.0	36.0	44.0	21.0	94.0	85.0	8.0	85	132	55	18.5	500/112479
SDB630 (600)	P250F47	250.0	45.0	52.0	30.0	128.0	115.0	10.0	85	162	75	18.5	1000/224957

带附板输送链

Conveyor chain with attachments

用于堆取料机

For combined stacker/reclaimers



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength
	P	d1 max	b1 max	d2 max	Lc max	h2	T	Q _{min}	Q ₀
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN
P 250F74	250.0	76.5	40.0	24.0	117.0	60.0	12.0	400/89983	450.0
P 315F11	315.0	100.0	52.0	35.0	148.0	85.0	16.0	800/179966	900.0

东华链号 Donghua Chain No.	P	L1	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
	mm	mm	mm	mm	mm	mm	mm
P 250F74	250.0	100.0	160.0	83.5	111.5	149.0	21.0
P 315F11	315.0	130.0	190.0	100.0	130.0	140.0	25.0

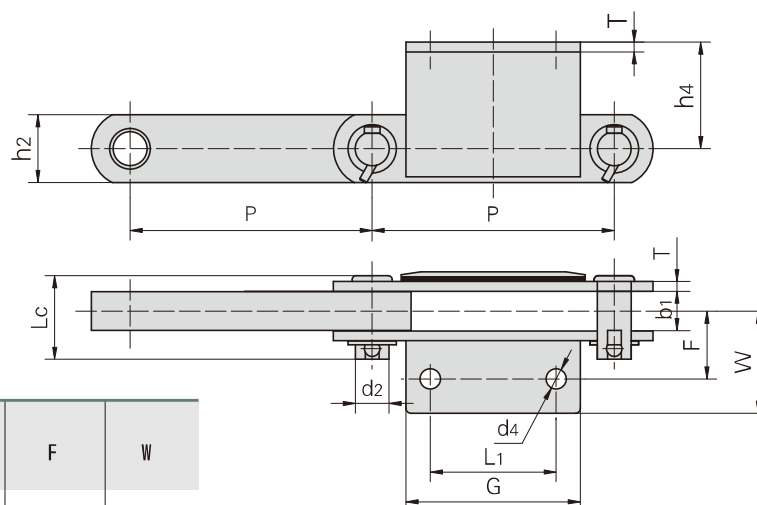


带附板输送链

Conveyor chain with attachments

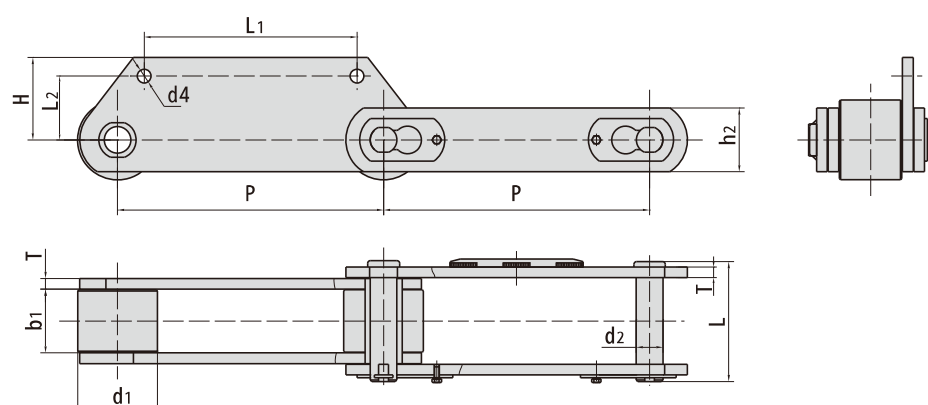
用于堆取料机

For combined stacker/reclaimers



东华链号 Donghua Chain No.	L1	G	d4	h4	F	W
	mm	mm	mm	mm	mm	mm
P250F61	130.0	185.0	21.0	110.0	70.0	105.0

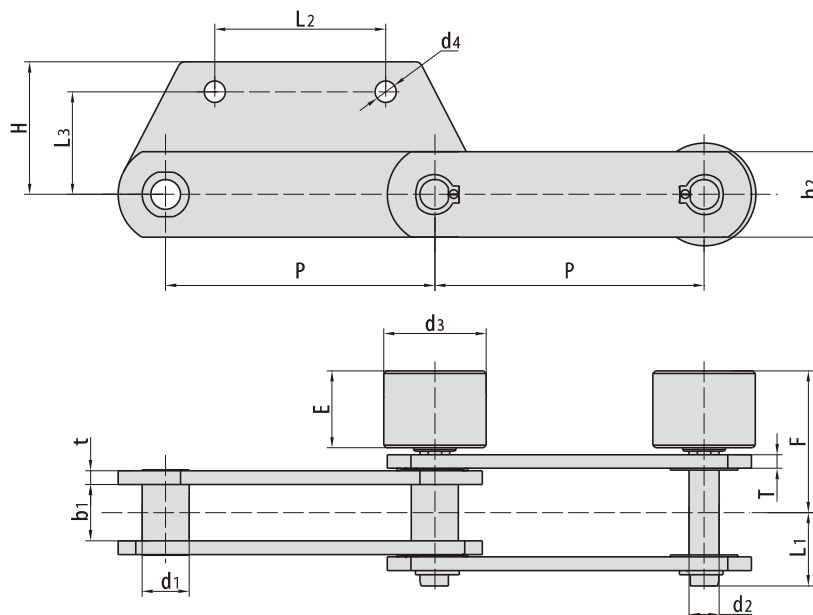
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	P	b1	d2	Lc	h2	T	$\frac{Q}{m \cdot n}$	Q0
	mm	mm	mm	mm	mm	mm	kN/bf	kN
P250F61	250.0	40.0	35.0	91.0	70.0	10.0	400/89983	450.0



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength
	P	d1 max	b1 min	d2 max	L max	h2 max	t/T	H	L1	L2	d4	$\frac{Q}{m \cdot n}$	Q0
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN
P500F4	500.0	150.0	120.0	50.0	227.0	130.0	20.0	155.0	400.0	120.0	26.0	2650/595720	2915.0
P500F5	500.0	150.0	120.0	50.0	227.0	120.0	20.0	155.0	400.0	120.0	26.0	2650/595720	2915.0
P500F9	500.0	150.0	120.0	55.0	227.0	140.0	20.0	155.0	400.0	120.0	32.0	2800/629440	3080.0
P500F10	500.0	150.0	120.0	50.0	219.0	120.0	18.0	155.0	400.0	120.0	26.0	1500/337200	1650.0

带附板输送链

Conveyor chain with attachments

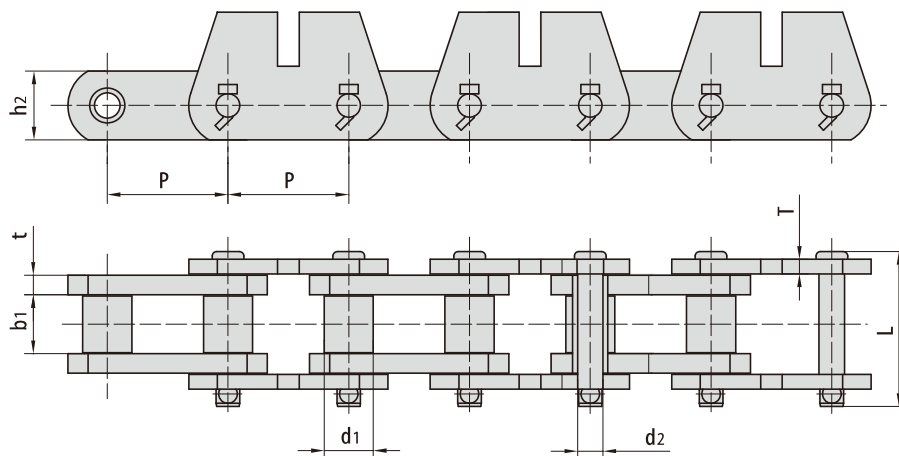


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength
	P	d ₁ max	b ₁ min	d ₂ max	L ₁ max	h ₂ max	t/T	Q _{min}	Q ₀
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN
P315F23	315.0	55.0	66.0	35.0	78.0	100.0	14.0	800/179840	880.0
P315F36	315.0	56.0	65.0	35.0	75.0	90.0	14.0	800/179840	880.0
P315F39	315.0	80.0	75.0	42.0	80.5	100.0	16/14	1100/24728	1210.0
P315F30SR1	315.0	55.0	60.0	30.0	63.5	90.0	12.0	630/141624	693.0
P400F14	400.0	63.0	90.0	40.0	92.5	100.0	16.0	1300/292240	1430.0
P400F15	400.0	75.0	130.0	50.0	120.5	130.0	18.0	1700/382160	1870.0
P500F8	500.0	70.0	124.0	50.0	118.8	120.0	16.0	1500/337200	1650.0

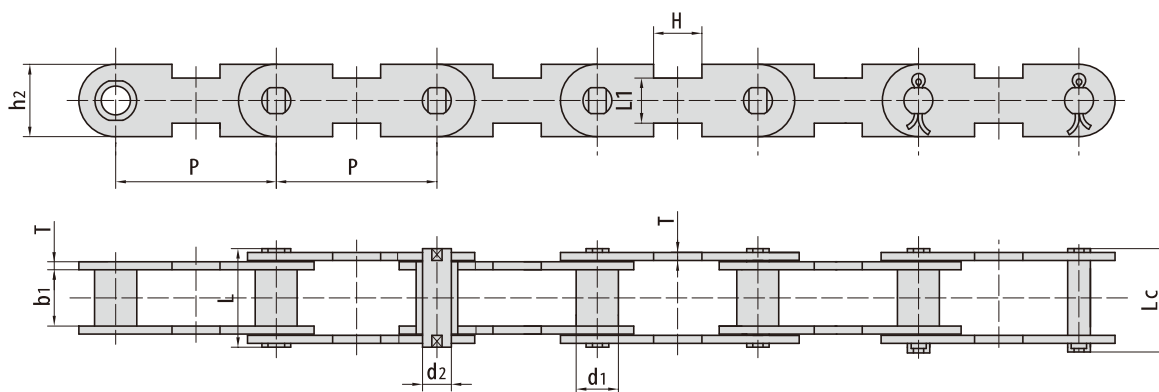
东华链号 Donghua Chain No.	H	L ₂	L ₃	d ₄	F	E	d ₃
	mm	mm	mm	mm	mm	mm	mm
P315F23	155.0	200.0	120.0	25.0	163.0	90.0	120.0
P315F36	155.0	280.0	120.0	25.0	163.0	90.0	120.0
P315F39	250.0	200.0	160.0	26.0	207.5	110.0	150.0
P315F30SR1	120.0	160.0	85.0	22.0	123.5	60.0	120.0
P400F14	155.0	300.0	115.0	25.0	168.0	70.0	120.0
P400F15	200.0	300.0	160.0	31.0	222.5	110.0	170.0
P500F8	155.0	400.0	120.0	26.0	217.3	110.0	150.0

带附板输送链

Conveyor chain with attachments



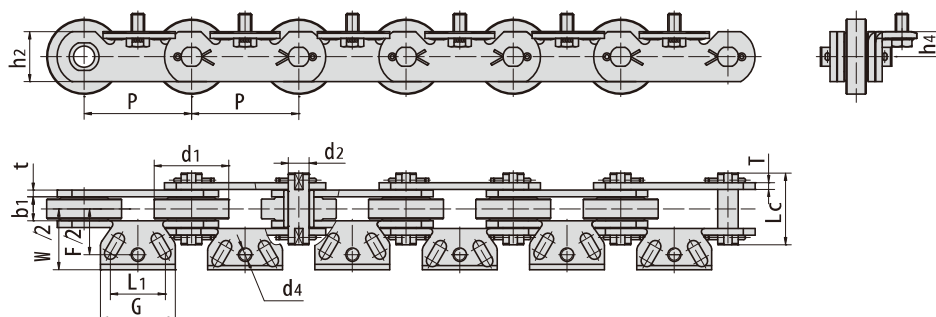
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	L max	h2 max	t/T max	Q min	Q ₀	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
P 78.11F10	78.105	31.75	38.1	16.46	102.0	44.45	12.7/9.5	333.4/75000	350.0	16.73
P 101.6F28	101.600	38.10	50.8	17.48	122.0	44.45	12.7	266.7/60000	293.3	21.66
P 152F18	152.400	69.85	76.2	25.40	152.0	63.50	12.7	500.0/112480	650.0	43.23
P 152F24	152.400	69.85	76.2	25.40	152.0	63.50	12.7	565.0/127100	650.0	38.38
P 152F248	152.400	69.85	76.2	25.40	151.4	69.85	12.7	431.5/59001	474.7	44.70



东华链号 Donghua Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		链板高度 Inner plate depth	链板厚度 Plate thickness	附件尺寸 Attachment dimension		抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	H	L1	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 100F49	100.0	20.0	25.0	14.0	51.5	55.0	35.0	5.0	30.0	28.0	90.0/20250	4.02
P 100F54	100.0	26.0	35.0	18.0	65.5	71.0	45.0	6.0	30.0	28.0	100.0/22500	6.90

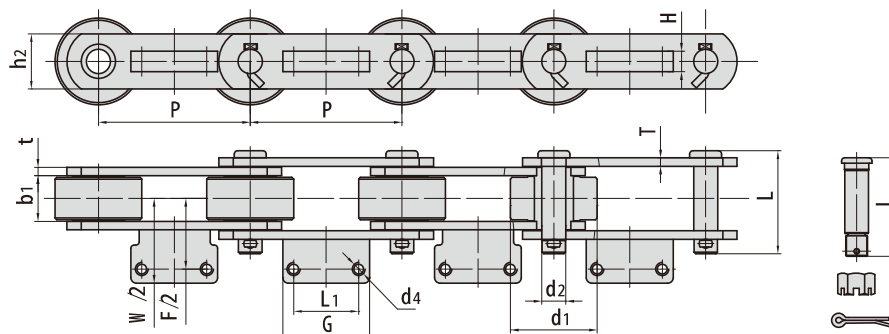
洗瓶机输送链

Bottle washer conveyor chains



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d_1 max	b_1 min	d_2 max	L_c max	h_2 max	t/T max	Q_{min}	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
P 129A1F1-P	129.0	90.0	29.0	24.9	86.0	60.0	8.0	350.0/78683	385.0	22.6

东华链号 Donghua Chain No.	L_1	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm
P 129A1F1-P	66.0	90.0	110.0	146.0	30.0	M 16



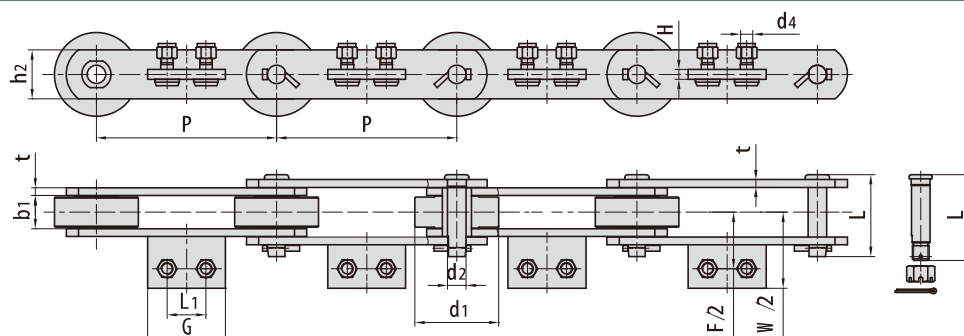
*表示销轴为每节带螺母型
*Each pin with nut

东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t/T max	Q_{min}	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 125F87A2*	125.0	80.0	42.0	22.23	97.0	50.8	7.9	222.4/49996	25.20
P 140F50A2	140.0	80.0	42.0	22.23	95.0	50.8	7.9	222.4/49996	23.69
P 173F1A2*	173.0	80.0	32.0	21.85	89.0	50.0	8.0/7.0	280.0/62944	19.20
P 173F2A2*	173.0	80.0	43.0	21.85	102.0	50.0	8.0	280.0/62944	21.68

东华链号 Donghua Chain No.	P	G	L_1	F	W	H	d_4
	mm	mm	mm	mm	mm	mm	mm
P 125F87A2*	125.0	71.0	45.0	130.0	156.0	19.1	M 12
P 140F50A2	140.0	80.0	60.0	130.0	156.0	19.1	M 12
P 173F1A2*	173.0	90.0	60.0	130.0	158.0	20.0	M 12
P 173F2A2*	173.0	90.0	60.0	130.0	158.0	20.0	M 12

洗瓶机输送链

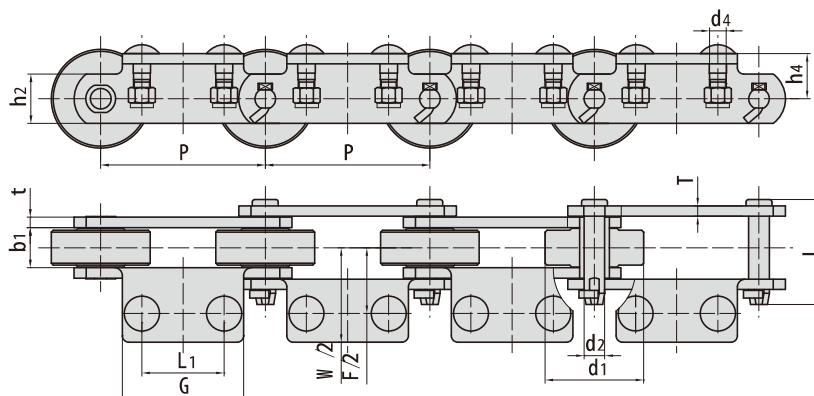
Bottle washer conveyor chains



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d ₁ max	b ₁ min	d ₂ max	L max	h ₂ max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 140F51A2*	140.0	80.0	42.0	22.0	102.0	50.0	8.0	280.0/62944	24.8
P 185F3A2	185.0	86.0	34.0	19.0	84.0	50.0	8.0	280.0/62944	17.8
东华链号 Donghua Chain No.	P	G	L ₁	F	W	H	d ₄		
	mm	mm	mm	mm	mm	mm	mm		
	mm	mm	mm	mm	mm	mm	mm		
P 140F51A2*	140.0	80.0	60.0	130.0	156.0	20.0	M 12		
P 185F3A2	185.0	80.0	40.0	116.0	156.0	10.0	M 12×1.50		

*表示销轴为每节带螺母型

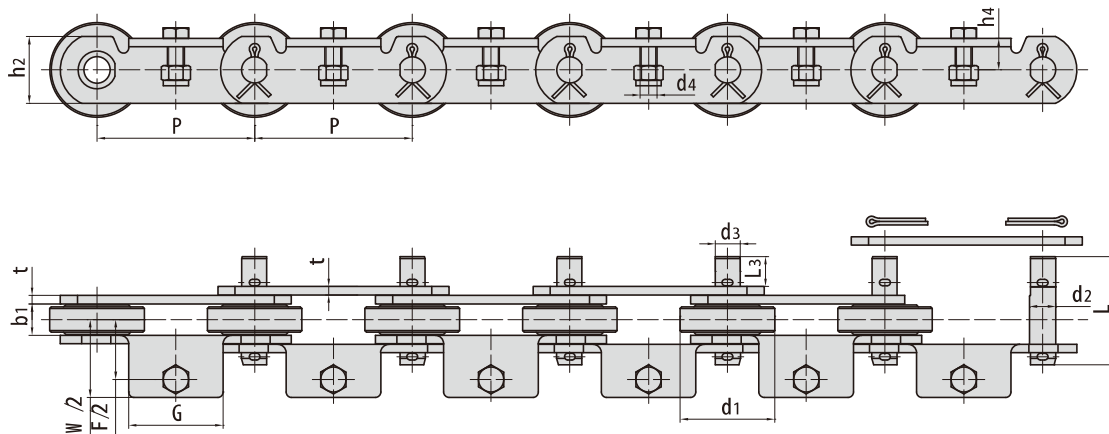
*Each pin with nut



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d ₁ max	b ₁ min	d ₂ max	L max	h ₂ max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 127F12A2	127.0	76.2	31.0	15.90	81.0	38.1	8.0	180.0/40464	16.50
P 152F230A2	152.4	65.0	35.0	15.90	81.6	40.0	7.9	165.0/37092	13.30
东华链号 Donghua Chain No.	P	G	L ₁	F	W	h ₄	d ₄		
	mm	mm	mm	mm	mm	mm	mm		
	mm	mm	mm	mm	mm	mm	mm		
P 127F12A2	127.0	93.7	63.5	101.6	146	34.9	1/2-13UNC		
P 152F230A2	152.4	90.0	50.0	100.0	130	30.0	M 10		

洗瓶机输送链

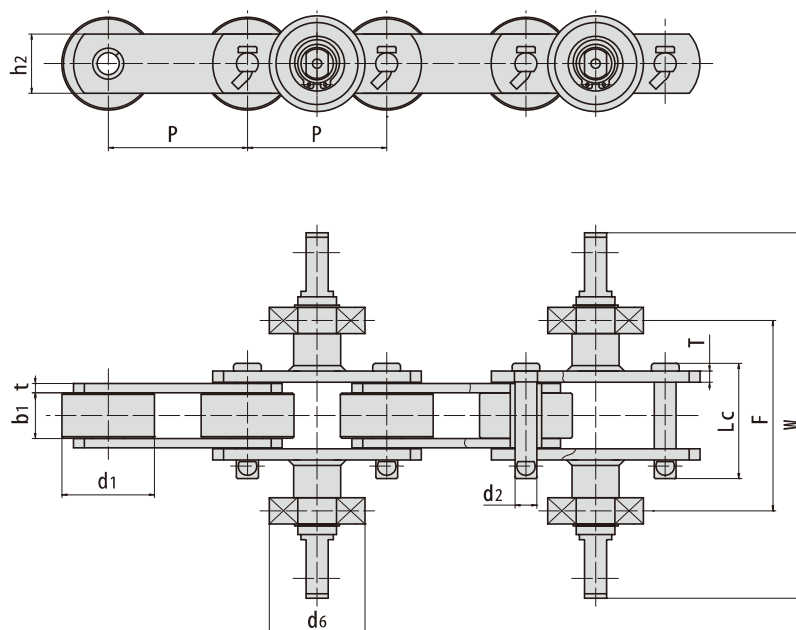
Bottle washer conveyor chains



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 150F145A1	150.0	90.0	30.0	25.0	103.0	63.5	8.0	300.0/67440	22.0
P 192F2A1	192.0	100.0	30.0	25.4	110.0	63.5	9.5	400.0/89920	17.8

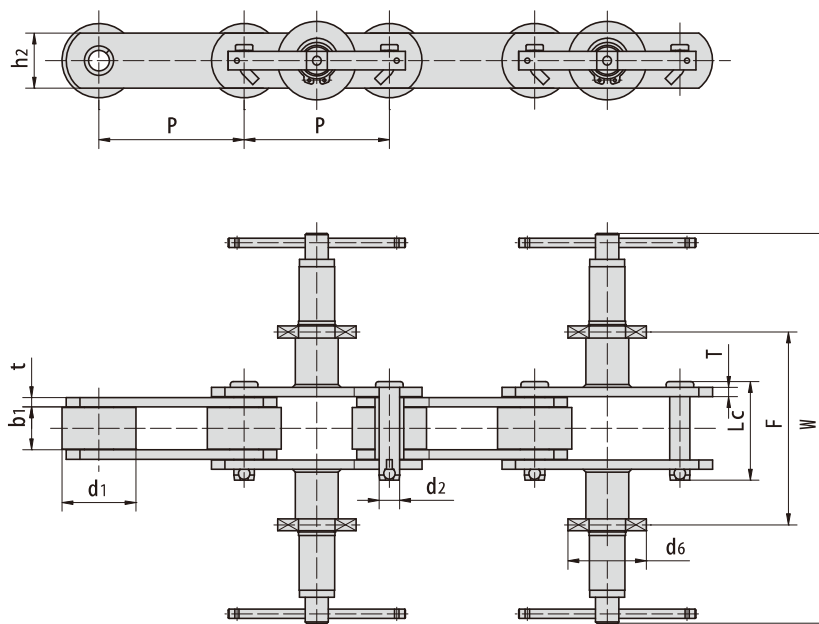
东华链号 Donghua Chain No.	P	G	F	W	h_4	d_4	d_3	L_3
	mm	mm	mm	mm	mm	mm	mm	mm
P 150F145A1	150.0	90.0	114.0	148.0	30.0	M 16	24.8	28.6
P 192F2A1	192.0	130.0	114.0	152.0	29.0	M 16	31.8	25.4

橡胶手套输送链 Rubber gloves carrier chains



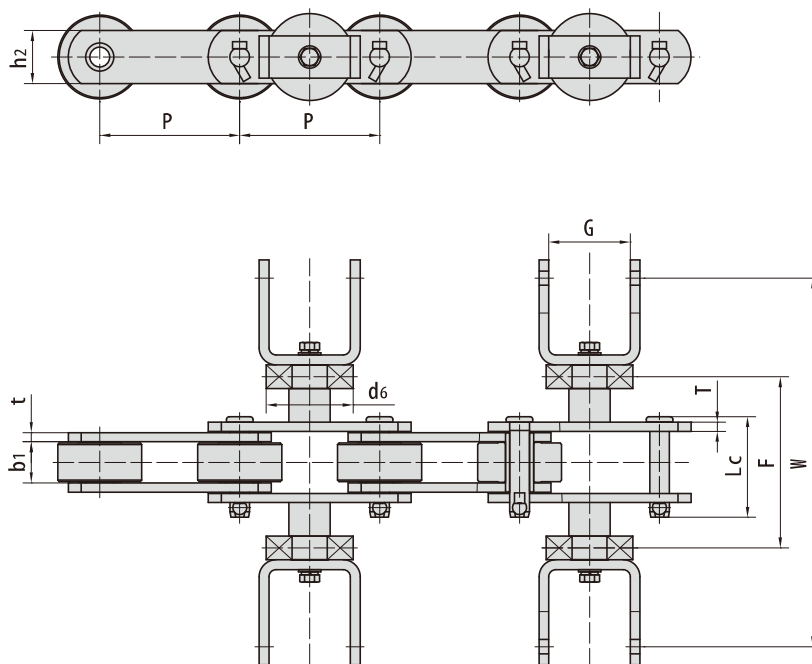
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附件尺寸 Attachment dimension			抗拉强度 Tensile strength
	P	d1 max	b1 min	d2 max	Lc max	h2 max	t/T max	F	W	d6	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P90F1	90.0	60.0	29.5	14.2	74.5	38.5	6.0/7.0	121.5	236.6	62.0	112.0/25178
P100F189	100.0	60.0	28.8	14.0	70.0	38.0	6.5	122.0	278.0	62.0	200.0/44960
P100F218	100.0	60.0	29.0	15.0	76.4	38.0	8.0	138.0	244.0	62.0	230.0/51704

橡胶手套输送链 Rubber gloves carrier chains



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附件尺寸 Attachment dimension			抗拉强度 Tensile strength
	P	d1 max	b1 min	d2 max	Lc max	h2 max	t/T max	F	W	d6	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P 100F154	100.0	51.0	29.5	14.0	72.0	38.0	6.5	210.0	482.0	62.0	200.0/44960
P 100F170	100.0	60.0	29.5	16.0	72.0	45.0	6.5	207.0	480.0	62.0	260.0/58448
P 100F204	100.0	60.0	28.5	14.0	71.0	38.0	6.5	207.0	478.0	62.0	200.0/44960
P 100F310	100.0	60.0	28.0	16.0	72.0	40.0	7.0	199.0	478.0	62.0	200.0/44960
P 100F312	100.0	58.0	28.5	16.0	77.0	40.0	8.0	207.0	478.0	62.0	260.0/58448
P 100F335	100.0	60.0	28.5	16.0	77.0	40.0	8.0	207.0	478.0	62.0	260.0/58449

橡胶手套输送链 Rubber gloves carrier chains



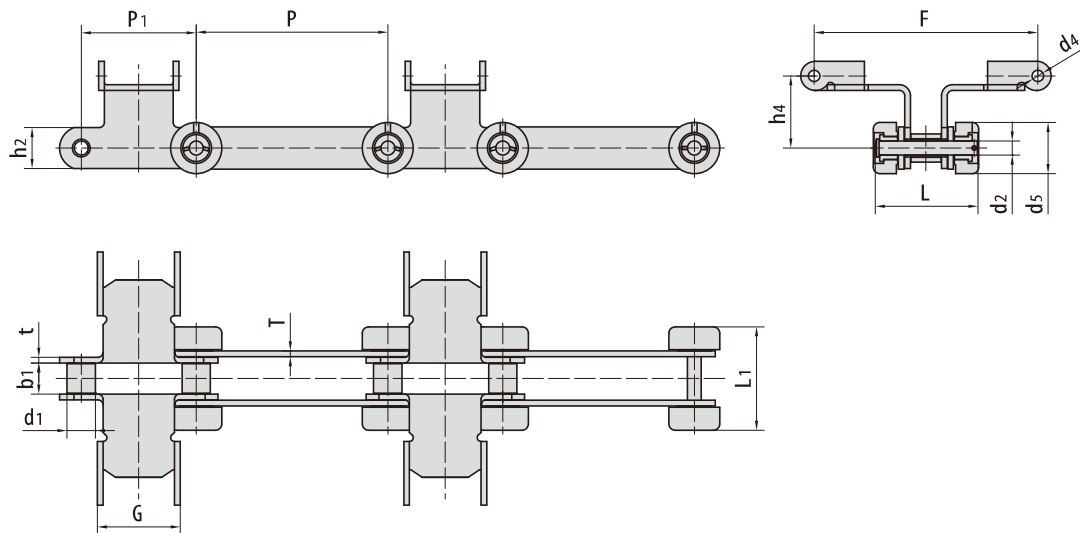
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	P	d1 max	b1 min	d2 max	Lc max	h2 max	t/T max	F	W	d6	G	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P 100F155	100	60	29.5	14	72	38	6.5	122	262	62	59.5	200.0/44960
P 100F190*	100	60	28.5	14	71	38	6.5	121	262	62	58.5	200.0/44960
P 100F205	100	60	29.5	14	71	38	6.5	121	263	62	58.2	200.0/44960
P 100F328*	100	60	28.5	14	71	38	6.5	121	222	62	58.5	200.0/44960

*表示U型附板带加强筋

*U Type attachment with reinforcement

橡胶手套输送链

Rubber gloves carrier chains

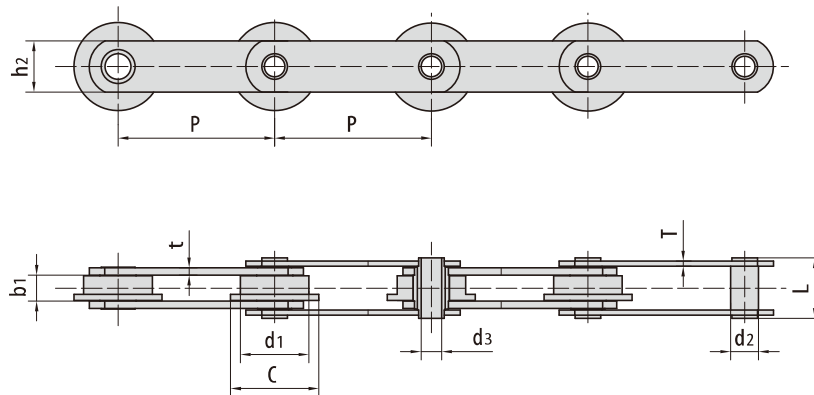


东华链号 Donghua Chain No.	节距 Pitch		滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	P ₁	d ₁ max	b ₁ min	d ₂ max	L max	h ₂ max	t/T max	Q _{min}	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 100F13	100.0	—	22.23	22.5	10.8	76.5	32.0	6.0/4.5	60/13488	9.32
P 100F139	100.0	—	22.00	24.0	12.0	75.0	32.0	6.0	60/13488	11.87
P 150/90	150.0	90.0	22.20	24.3	10.8	81.5	32.0	4.5	60/13488	8.10

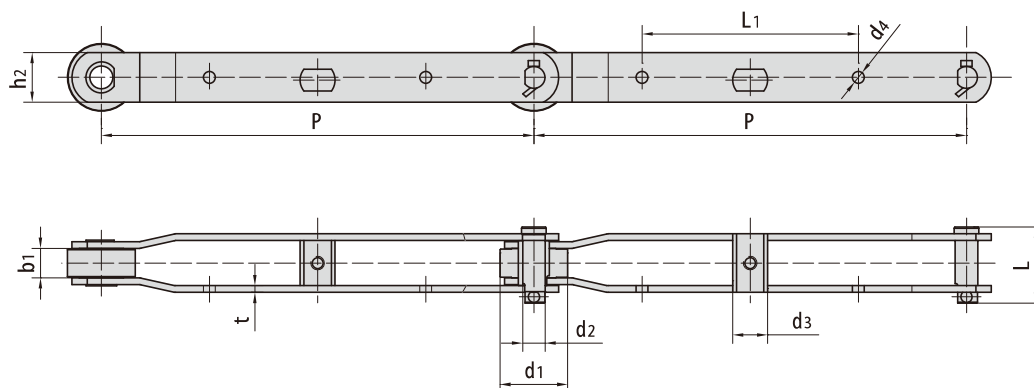
东华链号 Donghua Chain No.	G	L ₁	F	h ₄	d ₄	d ₅
	mm	mm	mm	mm	mm	mm
P 100F13	74.6	79.5	175.0	56.5	9.2	40.0
P 100F139	74.6	83.5	176.5	56.5	9.1	40.0
P 150/90	65.0	82.0	175.0	57.0	9.2	40.0

污水处理链

Sewage disposal chains



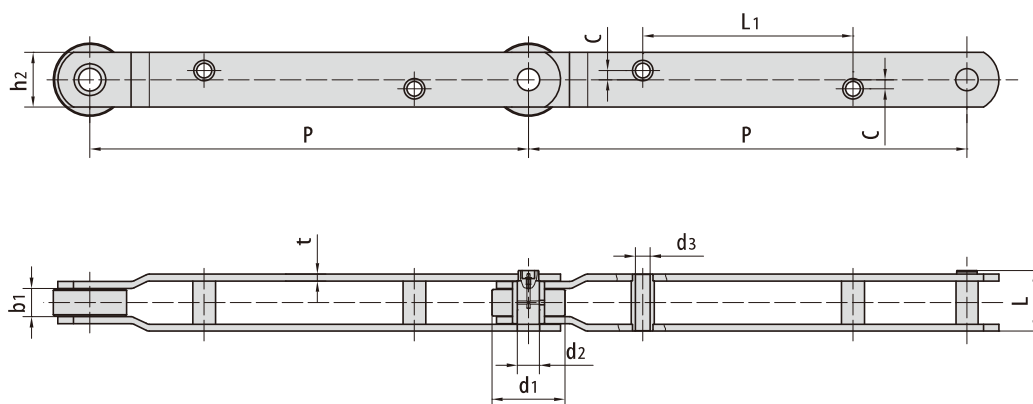
东华链号 Donghua Chain No.	节距 Pitch	内节内宽 Width between inner plates	滚子直径 Roller diameter		销轴直径 Pin diameter		销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness		抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	b ₁ mm	d ₁ max	C max	d ₂ max	d ₃ mm	L max	h ₂ max	T max	t max	Q _{min} mm	Q ₀	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
W 152	152.4	25.40	66.7	85.7	27.1	20.0	58.8	50.0	5.0	7.0	110.0/25000	122.1	10.78



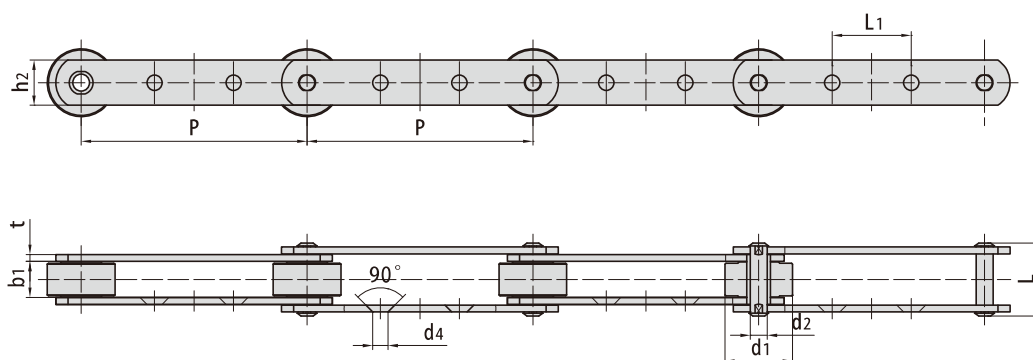
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	P	d ₁ max	b ₁ mm	d ₂ max	d ₃ max	L max	h ₂	t	L ₁	d ₄	Q _{min} mm	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 609.6F1	609.60	95.25	41.65	31.75	49.20	107.80	69.85	9.50	304.80	16.66	230.0/51704	16.77

污水处理链

Sewage disposal chains



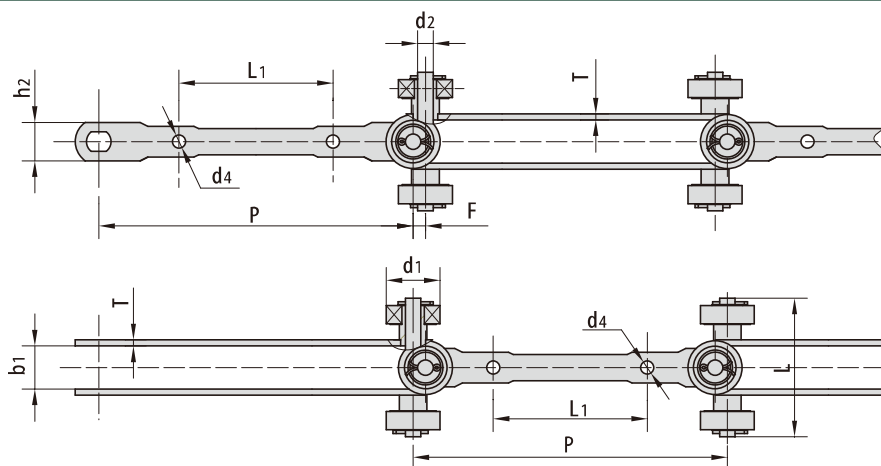
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	P	$d_{1 \max}$	$b_{1 \min}$	$d_{2 \max}$	$d_{3 \max}$	$L_{\max}$	h_2	t	C	L_1	$Q_{\min}$	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 609.6F2	609.60	101.60	39.69	30.73	30.64	84.30	76.20	9.50	12.70	292.10	80.0/17984	17.35



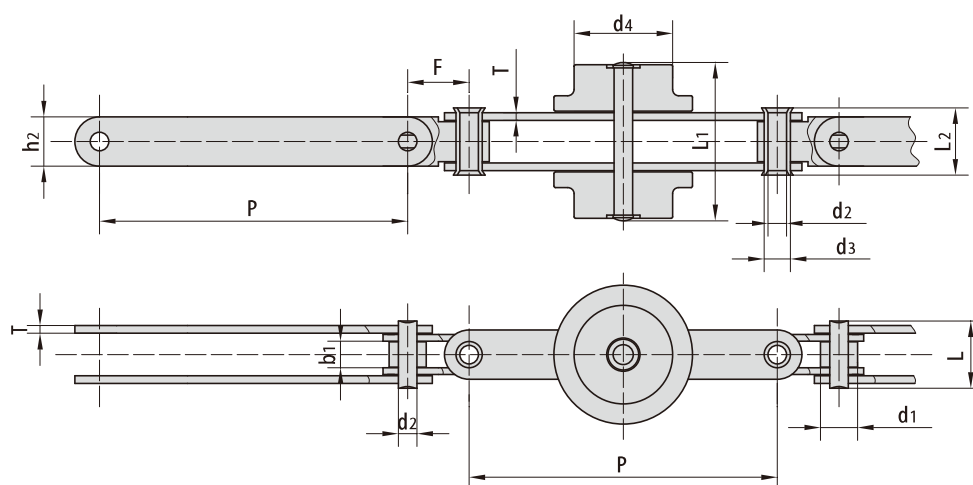
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	P	$d_{1 \max}$	$b_{1 \min}$	$d_{2 \max}$	$L_{\max}$	h_2	t	L_1	d_4	$Q_{\min}$	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
M 112G A2F2-PA6-200	200.00	60.00	32.00	15.00	64.50	40.00	6.00	70.00	13.50	112.0/25178	5.30

双铰接输送链

Universal movement conveyor chains



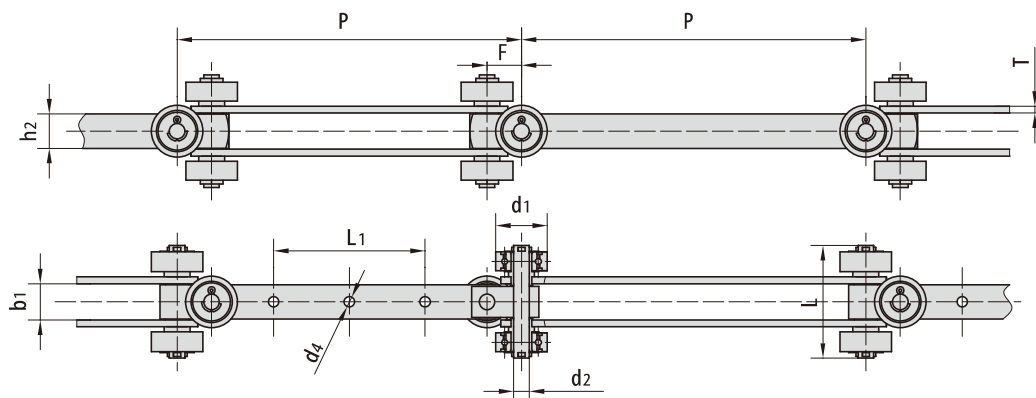
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	P	d1 max	b1 min	d2 max	L max	h2 max	T max	L1	d4	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P 210	204.0	35.0	27.5	10.0	90.0	25.0	4.0	100.0	8.5	8.0	50.0/11364
S J406S-50	203.2	35.0	27.5	10.0	90.0	25.0	4.0	100.0	8.5	11.0	50.0/11364



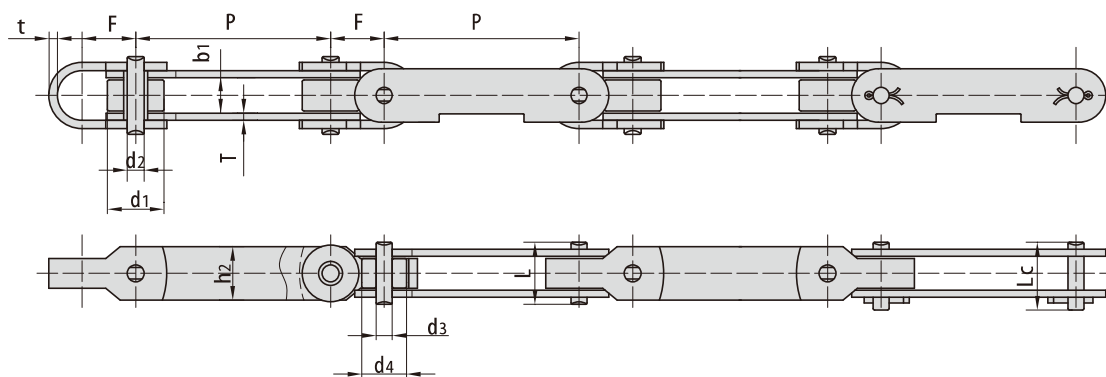
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	P	d1 max	d4 max	b1 min	d2	d3	L max	L1 max	L2 max	h2 max	T max	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P 100F11	100.0	12.0	32.0	8.6	6.0	8.5	22.0	53.0	22.0	16.0	2.5	20.0	20.0/4545

双铰接输送链

Universal movement conveyor chains



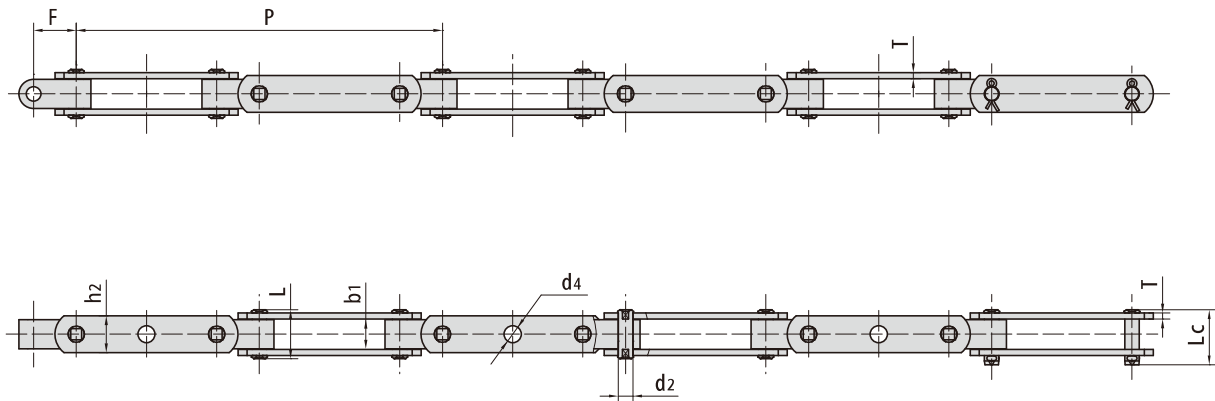
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	外节内宽 Width between outer plates	销轴直径 Pin diameter	销轴长度 Pin length	链板尺寸 plate dimension		附件尺寸 Attachment dimension			抗拉强度 Tensile strength
	p	d1 max	b1 min	d2 max	L max	h2 max	T max	L1	d4	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
S J400-40	200.0	30.0	20.0	9.0	65.0	20.0	3.0	88.0	6.44	20.0	15.0/3374
S J400-60	200.0	35.0	21.0	10.0	64.5	20.0	4.0	88.0	6.50	20.0	60.0/13497
S J400-100	200.0	40.0	26.0	14.0	75.0	30.0	4.0	88.0	10.00	25.0	100.0/22495
S J400F1-120	200.0	45.0	32.0	14.0	102.0	30.0	6.0	85.0	10.50	20.0	100.0/22495
S J400F3-120	200.0	45.0	31.0	14.0	102.0	30.0	6.0	85.0	10.50	20.0	100.0/22495
S J405S-60	203.2	47.0	30.0	14.0	95.0	30.0	4.0	76.2	8.40	16.5	50.0/11247
S J405SF1-60	203.2	47.0	36.0	14.0	95.0	30.0	4.0	76.2	8.40	16.5	60.0/13497



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter		销轴长度 Pin length		链板尺寸 plate dimension		附件尺寸 Attachment dimension		抗拉强度 Tensile strength
	p	d1 max	d4 max	b1 min	d2	d3	L max	Lc max	h2 max	T max	F	t	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P 69F2	69.0	20.0	15.9	8.6	6.0	5.72	22.0	24.0	19.0	2.5	19.0	3.0	20.0/4545

双铰接输送链

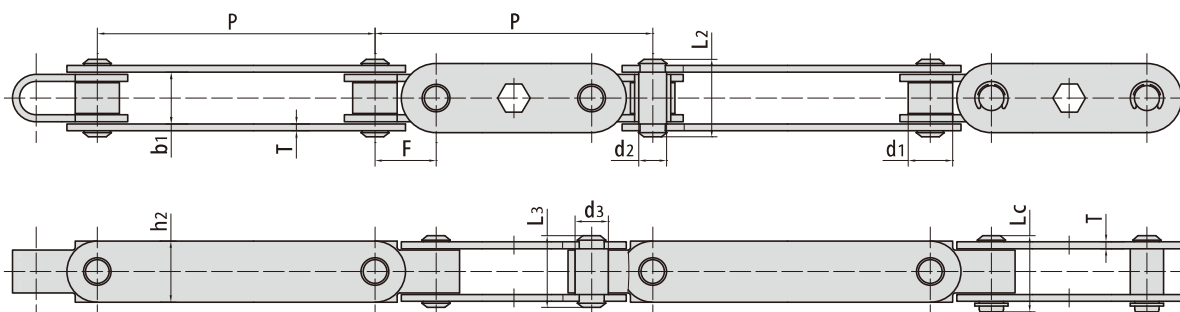
Universal movement conveyor chains



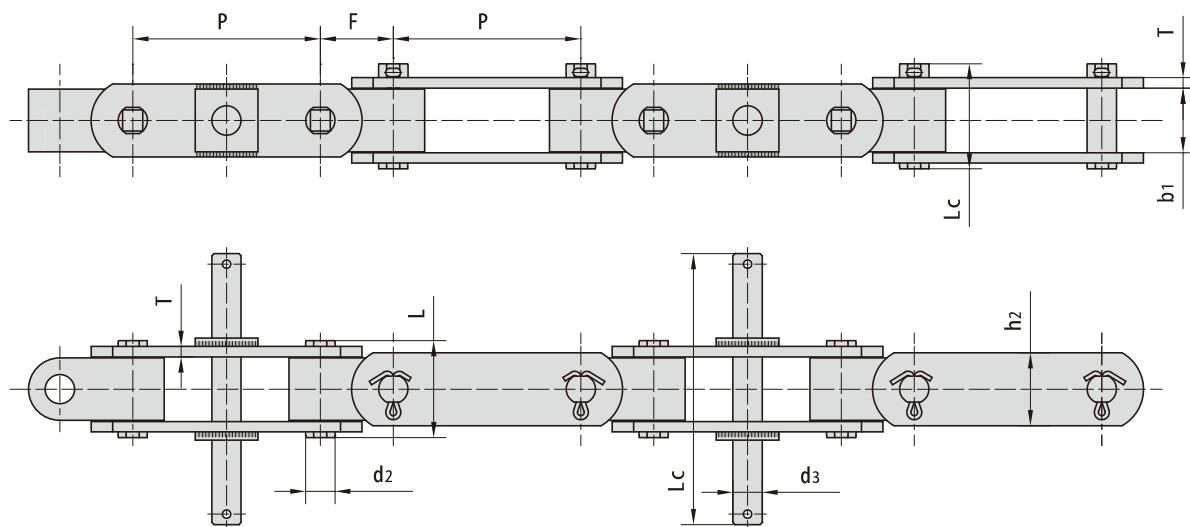
东华链号 Donghua Chain No.	节距 Pitch	外节内宽 Width between outer plates	销轴直径 Pin diameter	销轴长度 Pin length		链板高度 plate depth	链板厚度 plate thickness	附件尺寸 Attachment dimension		抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	b_1	d_2	L_{max}	L_{cmax}	h_2	T_{max}	F	d_4	Q_{min}	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
SJ250F3	250.0	24.6	12.0	40.0	45.0	30.0	5.0	35.0	14.0	90/20230	94.0	4.41
SJ250F4	250.0	31.0	16.0	48.0	53.0	35.0	6.0	35.0	18.0	150/33720	160.0	6.90
SJ266.66	266.66	25.0	12.0	40.0	45.0	30.0	5.0	35.0	14.0	100/22480	105.0	4.28
SJ280	280.0	31.0	16.0	—	60.7	40.0	6.0	40.0	16.0	112/25177	117.6	7.00
SJ300F3	300.0	24.6	12.0	40.0	45.0	30.0	5.0	35.0	14.0	90/20230	94.0	4.02
SJ300F4	300.0	31.0	16.0	48.0	53.0	35.0	6.0	35.0	18.0	150/33720	160.0	6.22

双铰接输送链

Universal movement conveyor chains



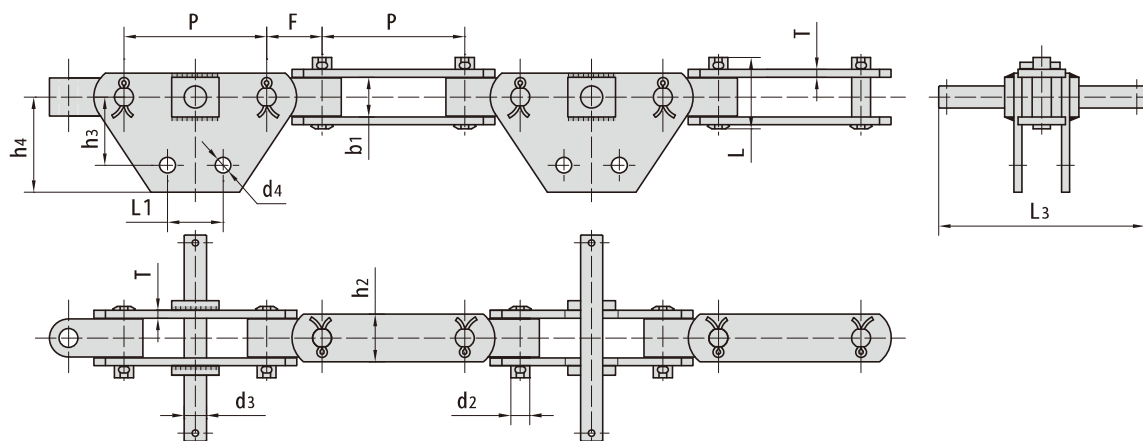
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	外节内宽 Width between outer plates	销轴直径 Pin diameter		销轴长度 Pin length			链板尺寸 plate dimension		附件尺寸 Attachment dimension	抗拉强度 Tensile strength
	p	d1 max	b1 min	d2 max	d3 max	L2 max	L3 max	Lc max	h2 max	T max	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
SJ240F1	120.0	16.0	18.6	10.0	12.0	28.0	25.9	27.5	22.0	2.5	22.0	30.0/6744



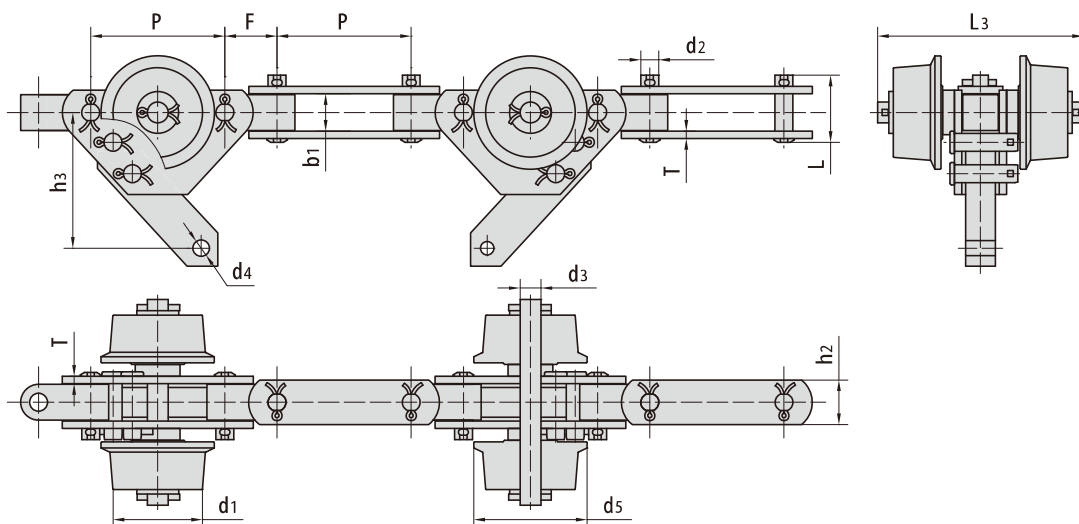
东华链号 Donghua Chain No.	节距 Pitch	外节内宽 Width between outer plates	销轴直径 Pin diameter		销轴长度 Pin length			链板尺寸 plate dimension		附件尺寸 Attachment dimension	抗拉强度 Tensile strength
	p	b1 min	d2 max	d3 max	L max	Lc max	L1 max	h2 max	T max	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
SJ250F6	90.0	31.0	14.0	14.0	46.5	50.5	130.0	35.0	5.0	35.0	100.0/22480
SJ300F9	115.0	31.0	16.0	18.0	48.0	53.0	130.0	35.0	6.0	35.0	125.0/28100

双铰接输送链

Universal movement conveyor chains



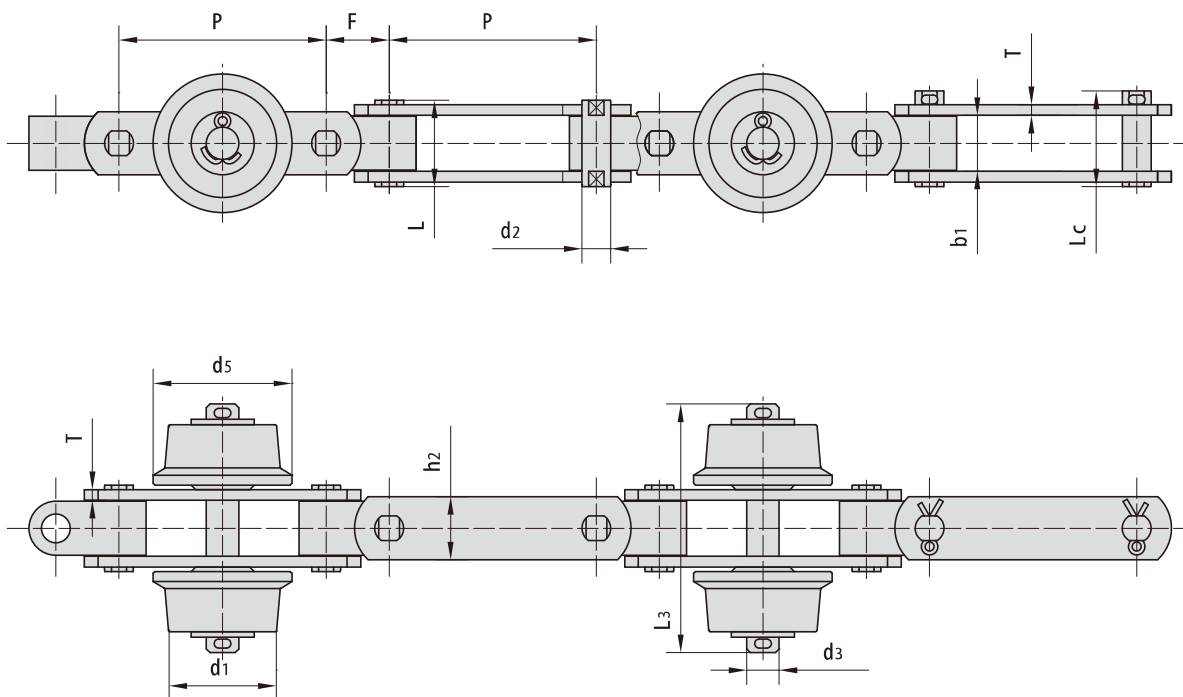
东华链号 Donghua Chain No.	节距 Pitch	外节内宽 Width between outer plates	销轴直径 Pin diameter		销轴长度 Pin length		链板尺寸 plate dimension		附件尺寸 Attachment dimension					抗拉强度 Tensile strength
	P	b ₁	d ₂	d ₃	L	L ₃	h ₂	T	h ₃	h ₄	L ₁	d ₄	F	Q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
S J250F9	90.0	25.0	12.0	14.0	45.0	130.0	30.0	5.0	55.0	72.0	35.0	10.0	35.0	90.0/20232
S J300F2	110.0	30.4	16.0	16.0	58.0	132.0	40.0	6.0	55.0	70.0	32.0	12.0	40.0	230.0/51704
S J300F13	115.0	31.0	16.0	18.0	53.0	155.0	35.0	6.0	33.0	52.5	30.0	13.0	35.0	150.0/33720



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Pin diameter		外节内宽 Width between outer plates	销轴直径 Pin diameter		销轴长度 Pin length		链板尺寸 plate dimension		附件尺寸 Attachment dimension			抗拉强度 Tensile strength
	P	d ₁	d ₅	b ₁	d ₂	d ₃	L	L ₃	h ₂	T	h ₃	d ₄	F	Q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
S J250F11	90.0	60.0	76.0	25.0	12.0	14.0	45.0	138.0	30.0	5.0	35.0	10.0	35.0	90.0/20232

双铰接输送链

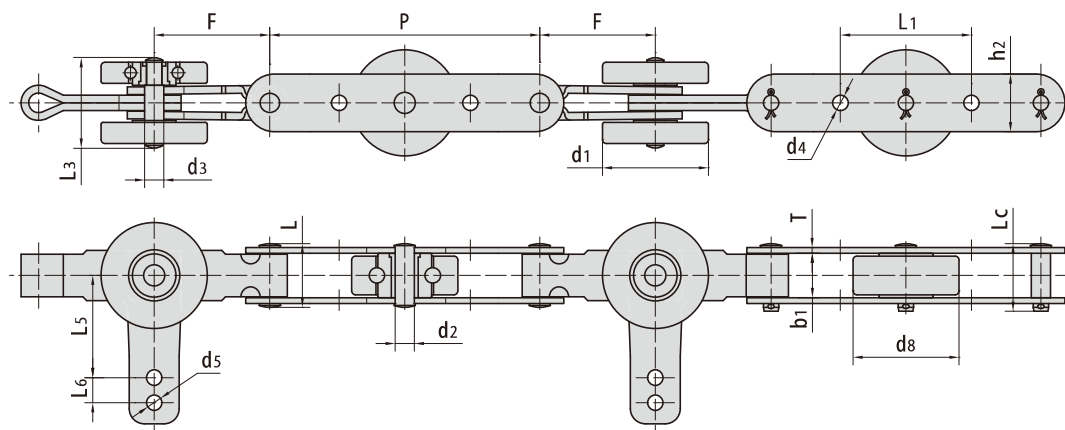
Universal movement conveyor chains



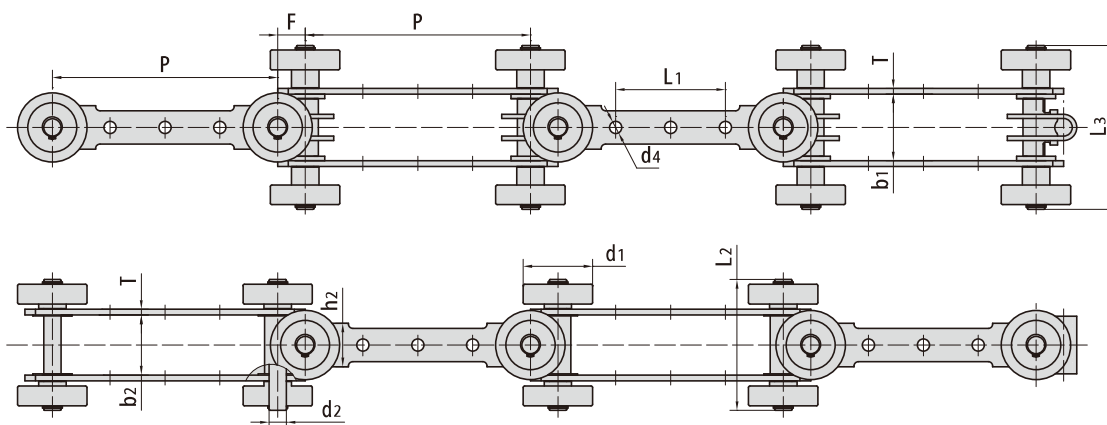
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	P	d1 max	d5 max	b1 min	d2 max	d3 max	L max	Lc max	L3 max	h2 max	T max	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
SJ250F7	90.0	60.0	77.0	25.0	12.0	14.0	—	45.0	135.0	30.0	5.0	35.0	50.0/11240
SJ300F8	115.0	60.0	77.0	31.0	16.0	18.0	48.0	53.0	138.0	35.0	6.0	35.0	150.0/33720

双铰接输送链

Universal movement conveyor chains

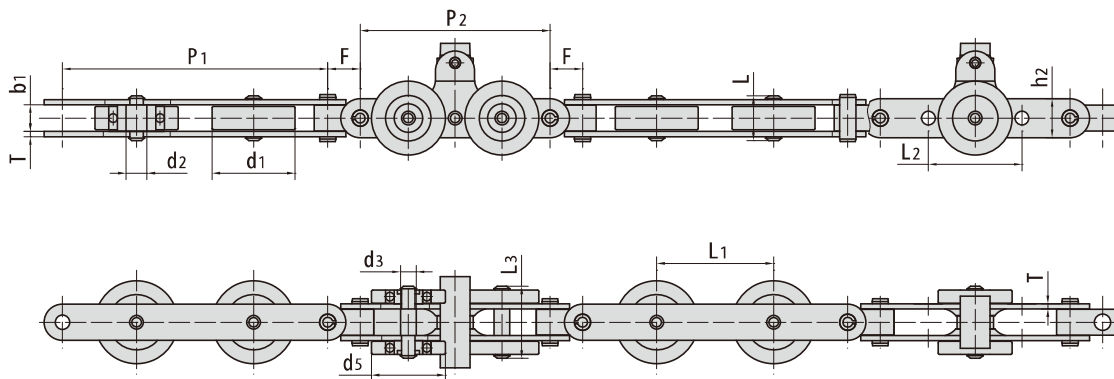


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Pin diameter		外节内宽 Width between outer plates	销轴直径 Pin diameter		销轴长度 Pin length			链板尺寸 plate dimension		附件尺寸 Attachment dimension						抗拉强度 Tensile strength
	p	d1 max	d8 max	b1 min	d2 max	d3 max	L max	Lc max	L3 max	h2 max	T max	L1	L5	L6	d4	d5	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
S J184F1	111.3	55.0	46.0	23.0	10.0	10.0	38.0	—	45.5	25.6	4.0	68.8	53.7	12.2	7.9	7.7	36.35	20.0/4496
S J200F5	130.0	55.0	48.0	23.0	10.0	10.0	36.0	37.0	45.0	25.0	4.0	70.0	53.0	13.0	8.0	8.0	35.00	35.0/7868
S J300F14	180.0	55.0	55.0	23.0	10.0	10.0	33.0	35.0	43.0	30.0	3.0	68.0	53.0	13.0	8.0	8.0	60.00	20.0/4496

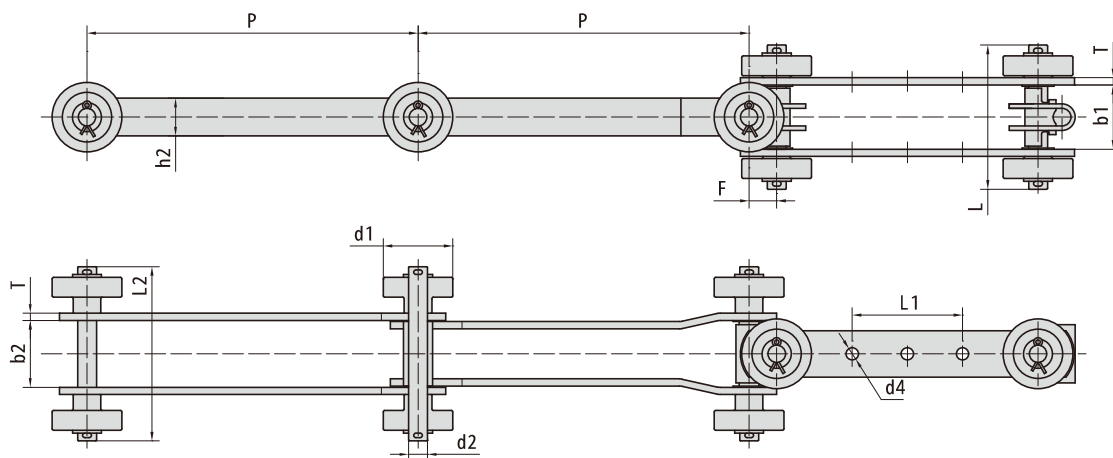


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Pin diameter	外节内宽 Width between outer plates		销轴直径 Pin diameter	销轴长度 Pin length		链板尺寸 plate dimension		附件尺寸 Attachment dimension			抗拉强度 Tensile strength
	P	d1 max	b1 min	b2 min	d2 max	L2 max	L3 max	h2 max	T max	L1	d4	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
S J350	156.0	48.0	46.0	43.0	12.0	91.0	112.5	30.0	4.0	76.0	8.5	19.0	40.0/8992

双铰接输送链 Universal movement conveyor chains



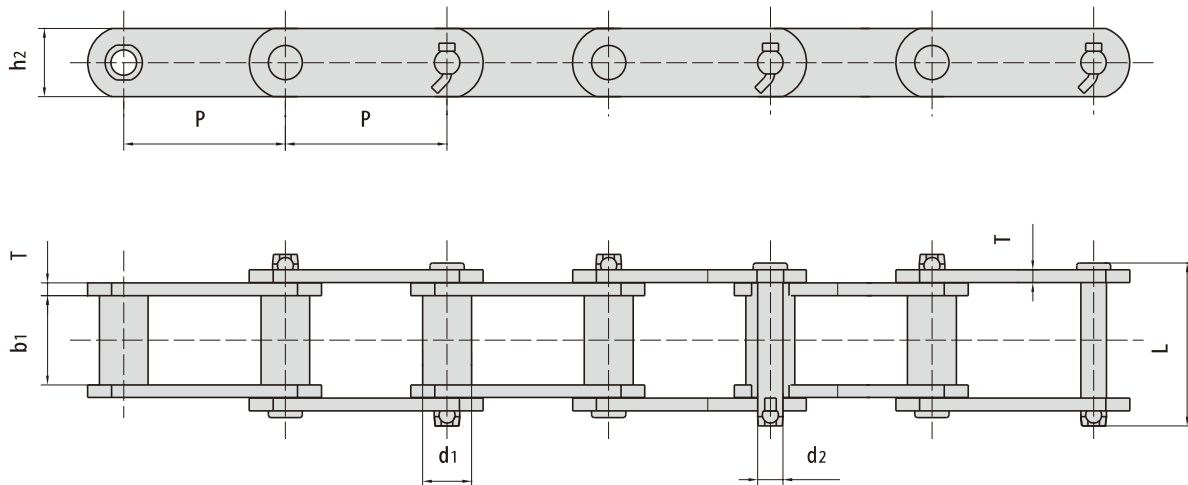
东华链号 Donghua Chain No.	节距 Pitch		滚子直径 Pin diameter		外节内宽 Width between outer plates	销轴直径 Pin diameter		销轴长度 Pin length		链板尺寸 plate dimension		附件尺寸 Attachment dimension			抗拉强度 Tensile strength
	P ₁	P ₂	d _{1 max}	d _{5 max}	b _{1 min}	d _{2 max}	d _{3 max}	L _{max}	L _{3 max}	h _{2 max}	T _{max}	L ₁	L ₂	F	Q _{min}
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
S J500F4	204.0	146.0	63.8	56.8	20.5	16.0	12.0	34.5	50.5	30.0	4.0	90.0	72.0	25.0	50.0/11240
S J500F2	304.0	146.0	63.8	56.8	20.5	16.0	12.0	34.5	50.5	30.0	4.0	210.0	72.0	25.0	50.0/11240



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Pin diameter	外节内宽 Width between outer plates		销轴直径 Pin diameter	销轴长度 Pin length		链板尺寸 plate dimension		附件尺寸 Attachment dimension			抗拉强度 Tensile strength
	P	d _{1 max}	b _{1 min}	b _{2 min}	d _{2 max}	L _{2 max}	L _{3 max}	h _{2 max}	T _{max}	L ₁	d ₄	F	Q _{min}
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
SJ685.8F1	228.6	48.0	43.0	46.0	12.7	96.0	120.0	26.0	5.0	76.0	8.5	16.5	40.0/8992

工程用钢制套筒链

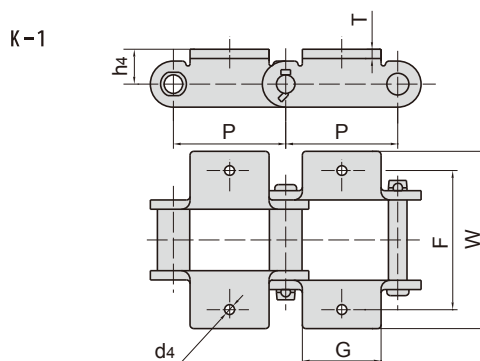
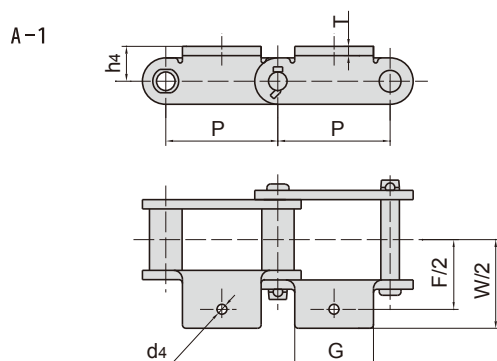
Engineering steel bush chains



ANSI 链号 ANSI Chain No.	东华链号 Donghua Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
		P	d ₁ max mm	b ₁ min mm	d ₂ max mm	L max mm	h ₂ max mm	T max mm	Q _{min} kN/bf	Q ₀ kN	q kg/m
S102B		101.60	25.40	54.10	15.88	111.3	38.10	9.7	160.0/35993	176.0	10.40
S110		152.40	32.00	54.10	15.88	111.3	38.10	9.7	160.0/35993	176.0	9.80
S111		120.90	36.60	66.80	19.05	131.2	50.80	9.7	214.0/48141	235.4	15.90
S131		78.11	32.00	33.50	15.88	90.5	38.10	9.7	160.0/35993	176.0	11.60
S150		153.67	44.70	84.30	25.40	164.6	63.50	12.7	378.0/85034	416.0	25.70
S188		66.27	22.40	26.90	12.70	68.6	28.40	6.4	102.0/22946	112.2	5.60
S856		152.40	44.40	76.20	25.40	154.9	63.50	12.7	365.0/82110	401.5	25.00
S857		152.40	44.40	76.20	25.40	154.9	82.60	12.7	432.0/97182	475.2	32.00
S859		152.40	60.40	95.30	31.75	188.5	101.60	16.0	690.0/155221	759.0	55.90
S864		177.80	60.40	95.30	31.75	188.5	101.60	16.0	690.0/155221	759.0	51.80
	S102.5	102.36	34.93	57.15	19.05	115.0	44.45	9.5	214.0/48141	235.4	14.09
	S110F1	152.40	31.75	53.48	15.88	111.0	44.45	9.5	160.0/35993	176.0	10.50
	S111F1	120.90	36.51	66.68	19.05	125.0	50.80	9.5	214.0/48141	235.4	15.46
	S150F1	153.67	44.50	80.60	28.60	152.0	80.00	12.0	900.0/202328	990.0	29.87

工程用钢制套筒链附件

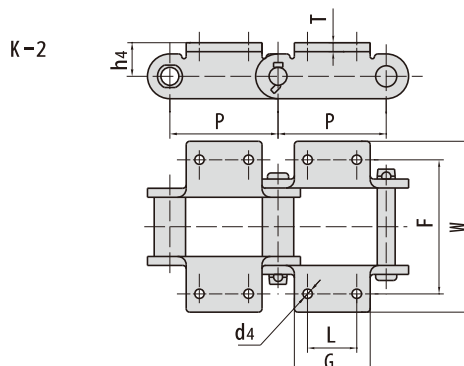
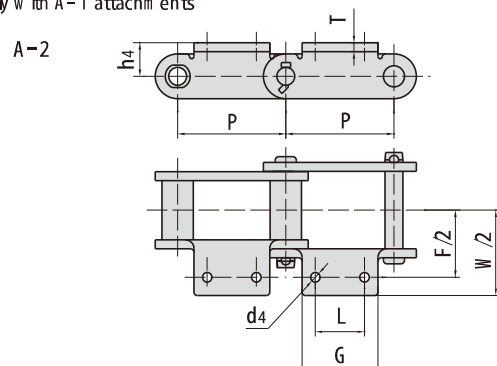
Engineering steel bush chain attachments



ANSI链号 ANSI Chain No.	P	G	F	W	h ₄	d ₄	T
	mm	mm	mm	mm	mm	mm	mm
*S102B	101.60	77.0	121.0	180.8	25.4	10.2	9.7
S131	78.11	73.9	104.6	157.0	25.4	13.5	9.7
S188	66.27	54.6	95.2	131.6	20.6	10.2	6.4

*S102B 只有带A-1附件

*S102B only with A-1 attachments

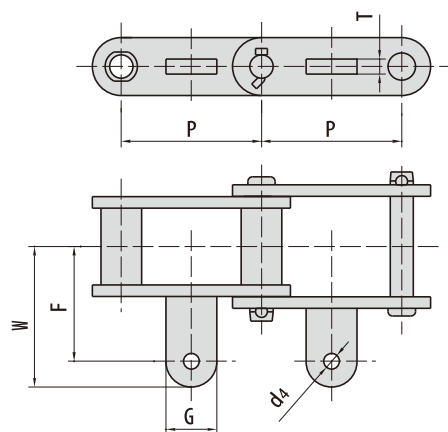


ANSI 链号 ANSI Chain No.	东华链号 Donghua Chain No.	P	L	G max	F	W max	h ₄	d ₄ min	T
		mm	mm	mm	mm	mm	mm	mm	mm
S102B		101.60	44.50	69.9	134.90	180.80	25.40	10.20	9.7
S110		152.40	44.50	89.6	134.90	180.80	25.40	10.20	9.7
S111		120.90	58.70	92.7	158.80	210.80	38.10	13.50	9.7
S131		78.11	38.10	73.9	104.60	157.00	25.40	13.50	9.7
S150		153.67	69.90	108.7	190.50	249.40	47.80	13.50	12.7
S188		66.27	31.80	54.6	106.40	131.60	20.60	8.60	6.4
S856		152.40	63.50	103.1	184.20	241.30	47.80	16.80	12.7
	S102.5	102.36	44.45	69.0	136.53	163.51	28.58	9.50	9.5
	S110F1	152.40	44.45	88.9	134.94	165.10	27.78	10.30	9.5
	S111F1	120.90	58.70	87.5	158.75	196.85	38.10	13.70	9.5
	S102.5A2F1	102.36	44.45	80.0	134.60	172.00	28.58	14.50	9.5
	S856F3	152.40	57.15	108.0	160.30	215.90	47.80	13.49	12.7
	S110F3	152.40	44.50	76.2	134.90	161.00	25.40	10.20	9.7
	S188F6	66.27	31.75	54.6	105.20	129.30	22.30	11.11	6.4
	S856F5	152.40	63.50	180.0	184.15	241.00	12.70	18.00	12.7

工程用钢制套筒链附件

Engineering steel bush chain attachments

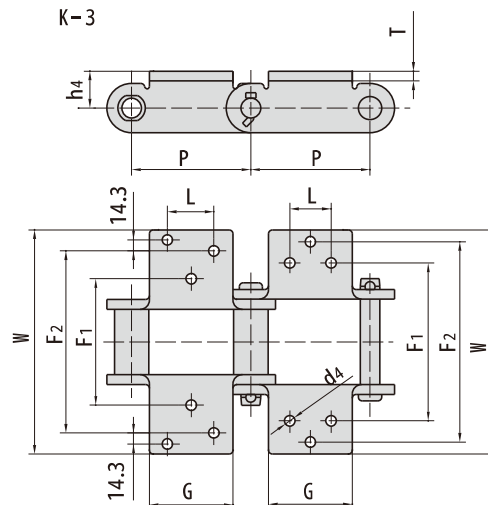
A-22



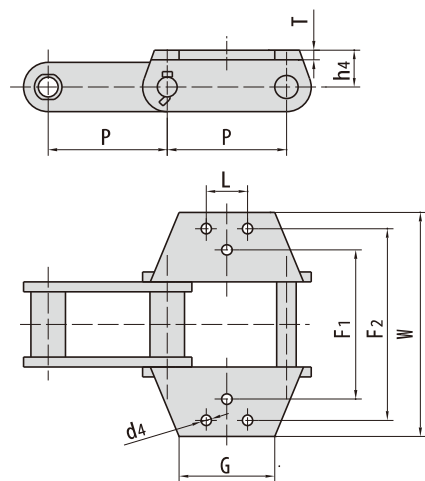
ANSI 链号 ANSI Chain No.	东华链号 Donghua Chain No.	P	G	F	W	d4	T
		mm	mm	mm	mm	mm	mm
S 188		66.27	49.2	45.2	61.2	10.2	10.4
	S 188A 22F1	66.27	32.0	45.2	61.2	12.0	6.4

ANSI 链号 ANSI Chain No.	P	G	L	F1	F2	W	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
S 150	153.67	109.5	69.9	190.5	292.1	347.5	47.8	13.5	13.5
S 856	152.40	152.4	69.9	166.6	277.9	349.3	47.8	13.5	13.5

K-3



K-35

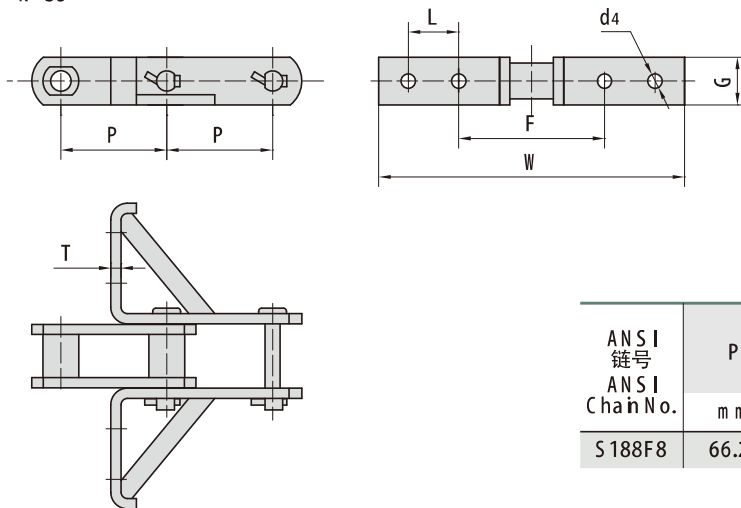


ANSI 链号 ANSI Chain No.	P	G	L	F1	F2	W	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
S 856	152.4	90.00	63.50	184.2	298.50	349.30	47.8	16.80	13.50
S 102BF3K2	101.6	101.00	44.50	-	132.00	164.00	38.1	11.00	10.00
S 111F2K2	120.9	120.65	58.67	-	158.74	195.33	38.1	14.23	9.65
S 856F8K3	152.4	90.00	64.00	199.5	314.00	355.00	71.0	17.00	16.00

工程用钢制套筒链附件

Engineering steel bush chain attachments

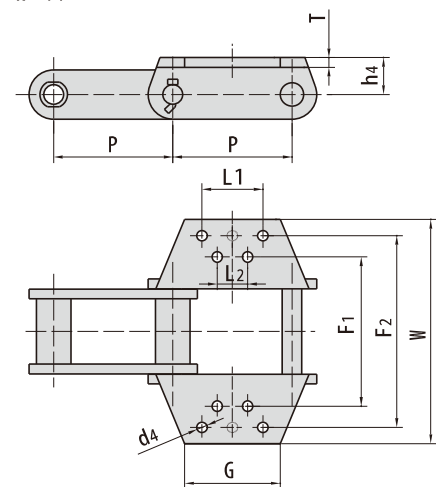
K-35



ANSI 链号 ANSI Chain No.	P	G	L	F	W	d4	T
	mm	mm	mm	mm	mm	mm	mm
S 188F8	66.27	29.8	31.6	92.5	192	9.1	6.4

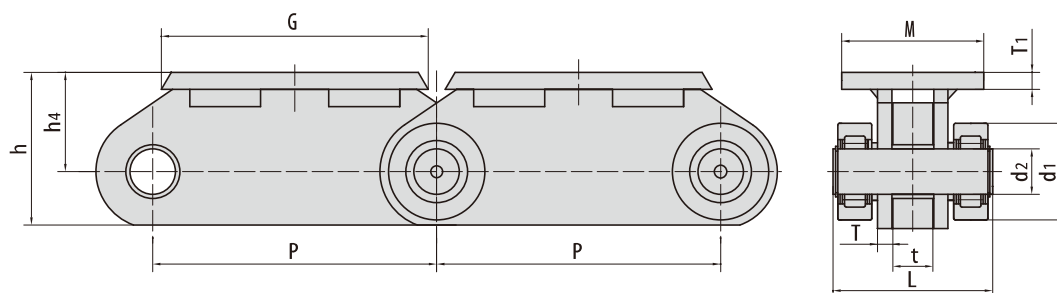
ANSI 链号 ANSI Chain No.	P	G	L1	L2	F1	F2	W	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
S 857	152.4	146.1	88.9	88.9	177.8	304.8	355.6	63.5	13.5	13.5
S 859	152.4	146.1	114.3	69.9	228.6	330.2	381.0	76.2	16.8	13.5
S 864	177.8	146.1	139.7	95.3	228.6	330.2	381.0	76.2	16.8	13.5

K-44

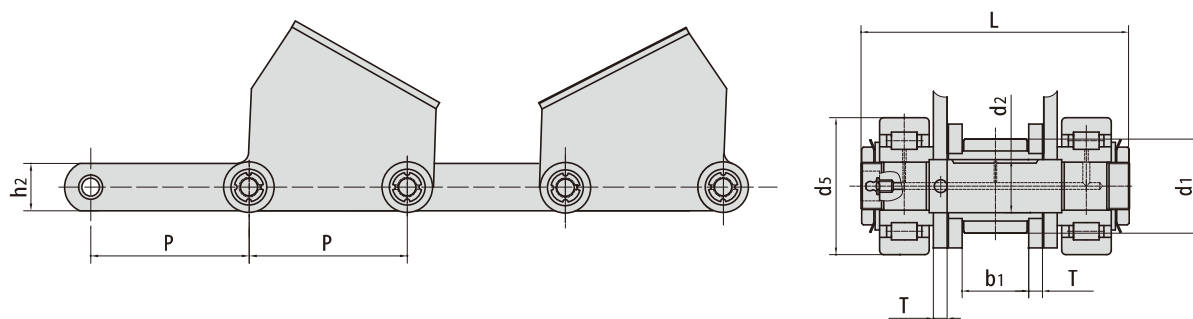


钢厂用输送链

Conveyor chains for steel mill

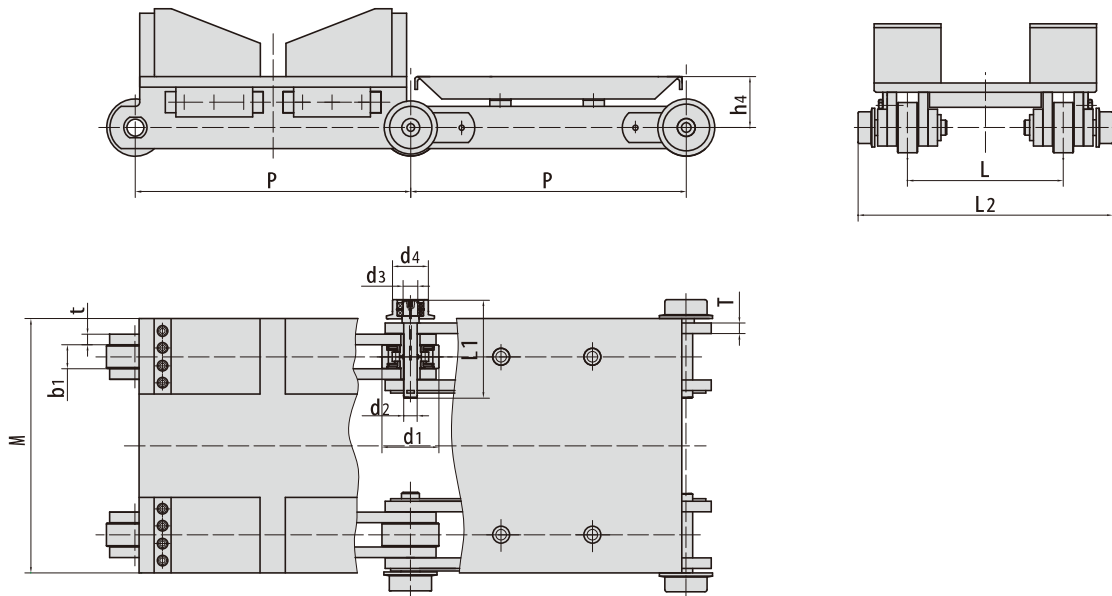


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	附件尺寸 Attachment dimensions					抗拉强度 Tensile strength
	P	d1 max	d2 max	L max	t/T max	G	M	h4	h	T1	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P 500	500.0	170.0	80.0	281.0	50.0/25.0	470.0	250.0	175.0	269.0	30.0	1900/427419
P 500F23-00	500.0	170.0	80.0	261.0	60.0/20.0	470.0	250.0	155.0	240.0	30.0	1600/359680



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	链板高度 Plate depth	抗拉强度 Tensile strength
	P	d1 max	d5 max	b1 min	d2 max	L max	T max	h2	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P 250F168	250.0	107.0	160.0	78.0	62.0	330.0	16.0	150.0	1000/224800
P 500F1	500.0	107.0	160.0	78.0	62.0	325.0	20.0	150.0	800/179966
P 500F2	500.0	107.0	160.0	76.0	62.0	310.0	16.0	150.0	700/157470
P 500F18	500.0	107.0	160.0	78.0	62.0	310.0	16.0	150.0	1000/224800

钢厂用输送链 Conveyor chains for steel mill

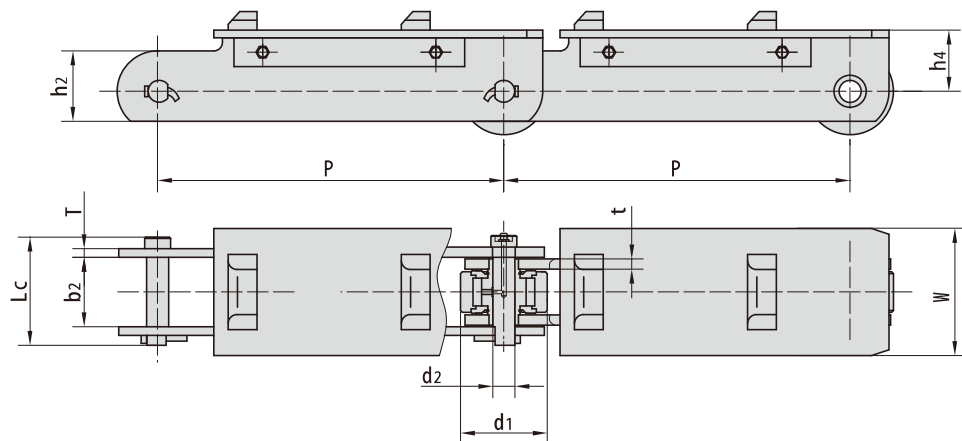


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter		销轴长度 Pin length	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	d4 max	b1 min	d2 max	d3 max	L1 max	t/T max	L	L2	M	h4	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 650	650.0	135.0	85.0	56.0	32.0	35.0	232.0	25.0	420.0	690.0	600.0	120.0	750/168718	214.5
P 750	750.0	200.0	85.0	82.0	55.0	35.0	276.0	30.0/25.0	380.0	690.0	600.0	162.5	2050/460858	-

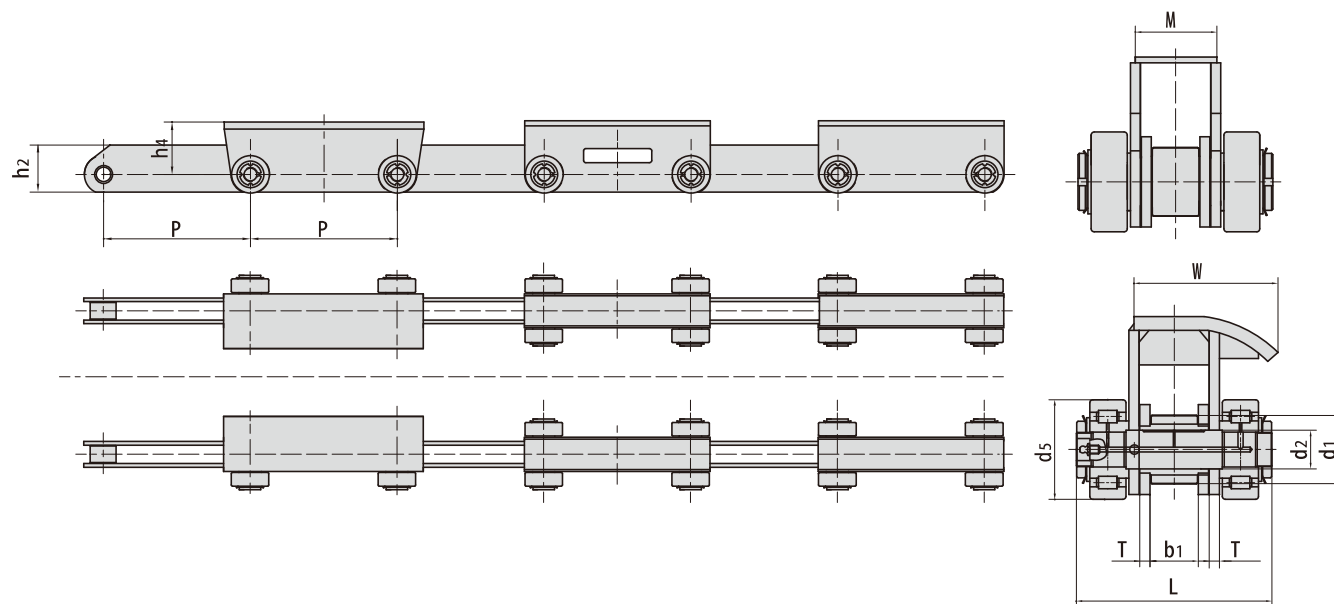


钢厂用输送链

Conveyor chains for steel mill

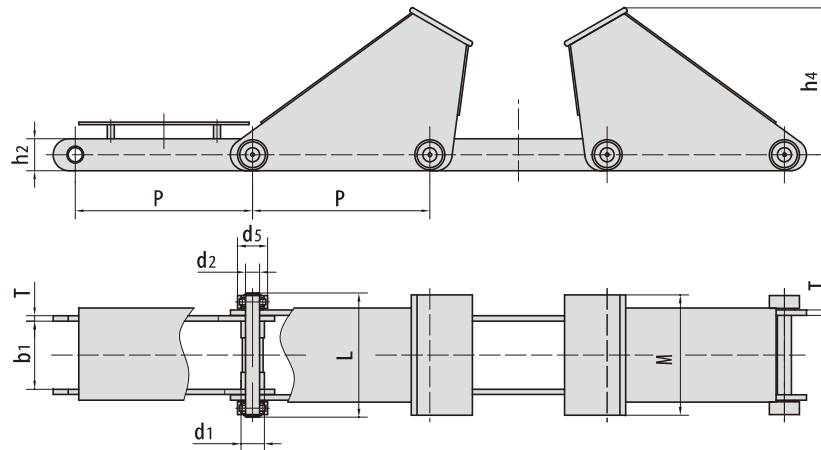


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	外节内宽 Width between outer plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension		平均抗拉强度 Average tensile strength
	P	d1 max	b2 min	d2 max	Lc max	h2	t/T max	h4	W	Q0
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P600F1	600.0	150.0	117.0	38.0	187.0	122.0	18/15	105.7	220.0	1470/330687

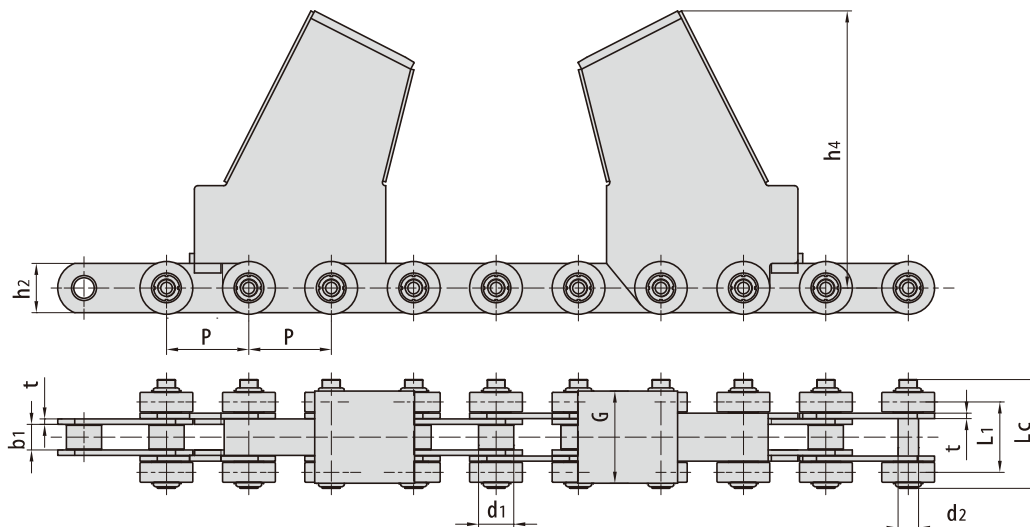


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength
	P	d1 max	d5 max	b1	d2 max	L max	T max	W	M	h2	h4	Q _{min}
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P625	625.0	107.0	160.0	78.0	62.0	310.0	16.0	227.5	130.0	200.0	215.0	700/157470

钢厂用输送链 Conveyor chains for steel mill



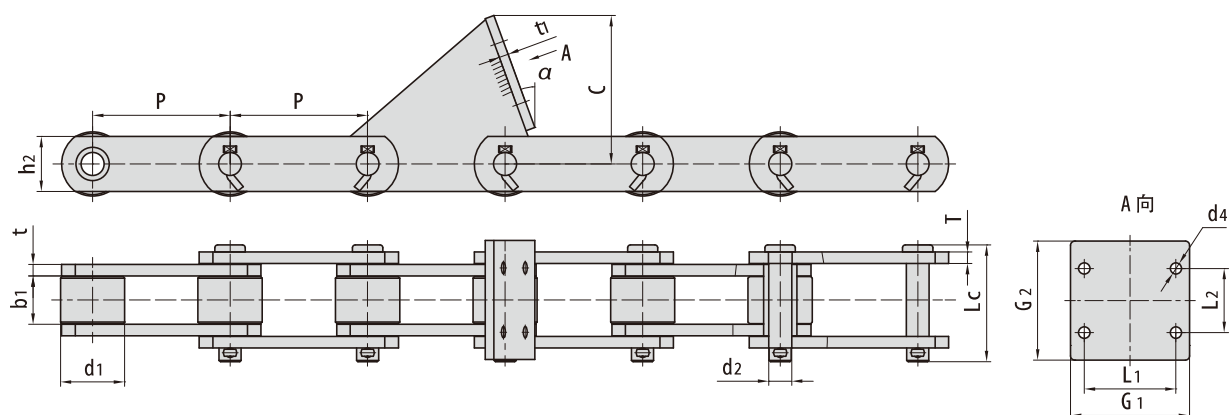
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	P	d1 max	d5 max	b1 min	d2 max	h2	L max	T max	h4	M	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P1000	1000.0	110.0	170.0	384.0	80.0	180.0	678.0	30.0	832.0	680.0	1800/404923



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	链板高度 Inner Plate height	附板尺寸 Attachment dimension			抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	t	h2 max	h4	L1	G	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P250F168	250.0	107.0	78.0	62.0	330.0	16.0	150.0	840.4	213.0	280.0	1000/224800	270.5

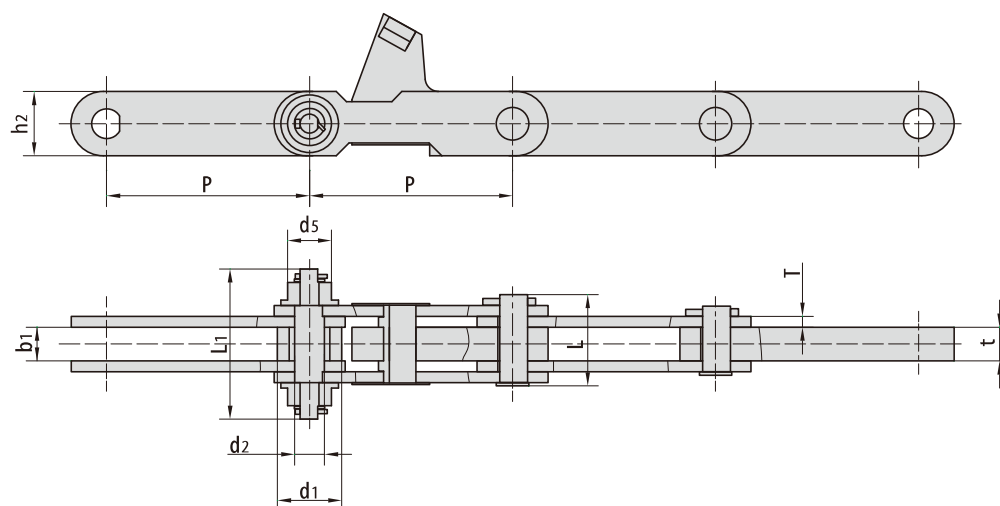
钢厂用输送链

Conveyor chains for steel mill



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	h2 max	t/T	Q _{min}	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P95.25F1	95.25	44.45	33.30	15.88	81.00	38.10	8.00	180.0/40464	13.63

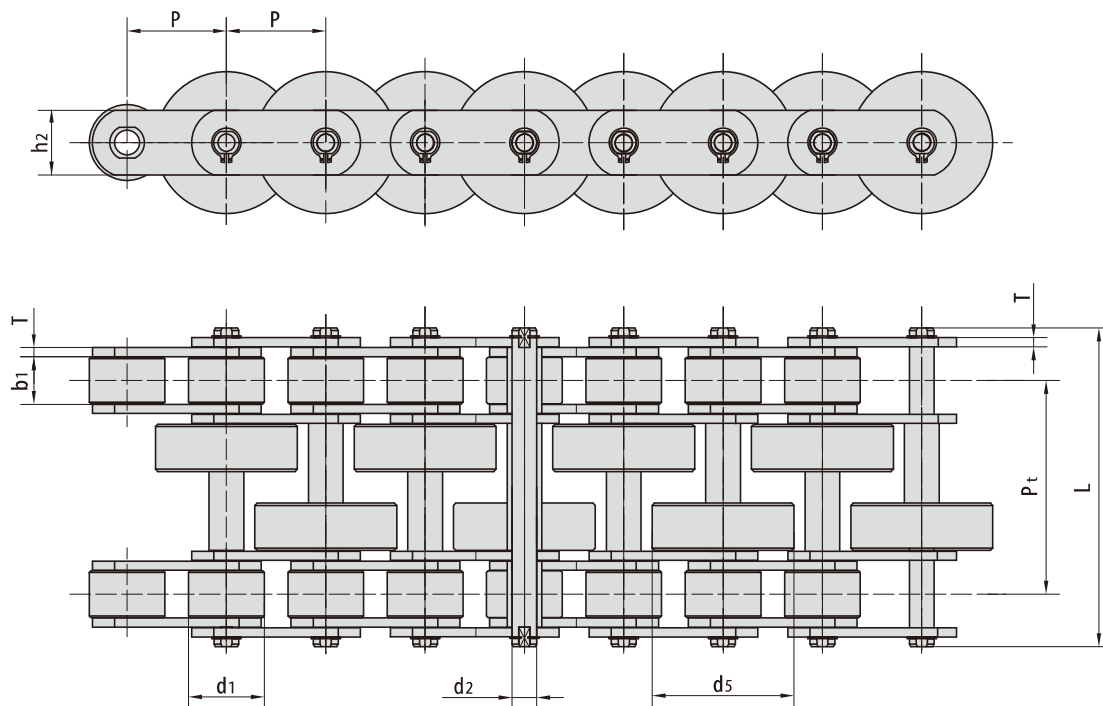
东华链号 Donghua Chain No.	P	C	d4	t1	L1	G1	L2	G2	α
	mm	mm	mm	mm	mm	mm	mm	mm	mm
P95.25F1	95.25	102.85	7.90	6.40	63.50	82.50	44.45	82.50	20°



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		链板厚度 Plate thickness	抗拉强度 Tensile strength
	P	d1 max	d5 max	b1 min	d2 max	L max	L1 max	t/T max	Q _{min}
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P300F5	300.0	95.0	65.0	50.0	44.0	135.0	222.0	50.0/16.0	500.0/112478.0

钢厂用输送链

Conveyor chains for steel mill

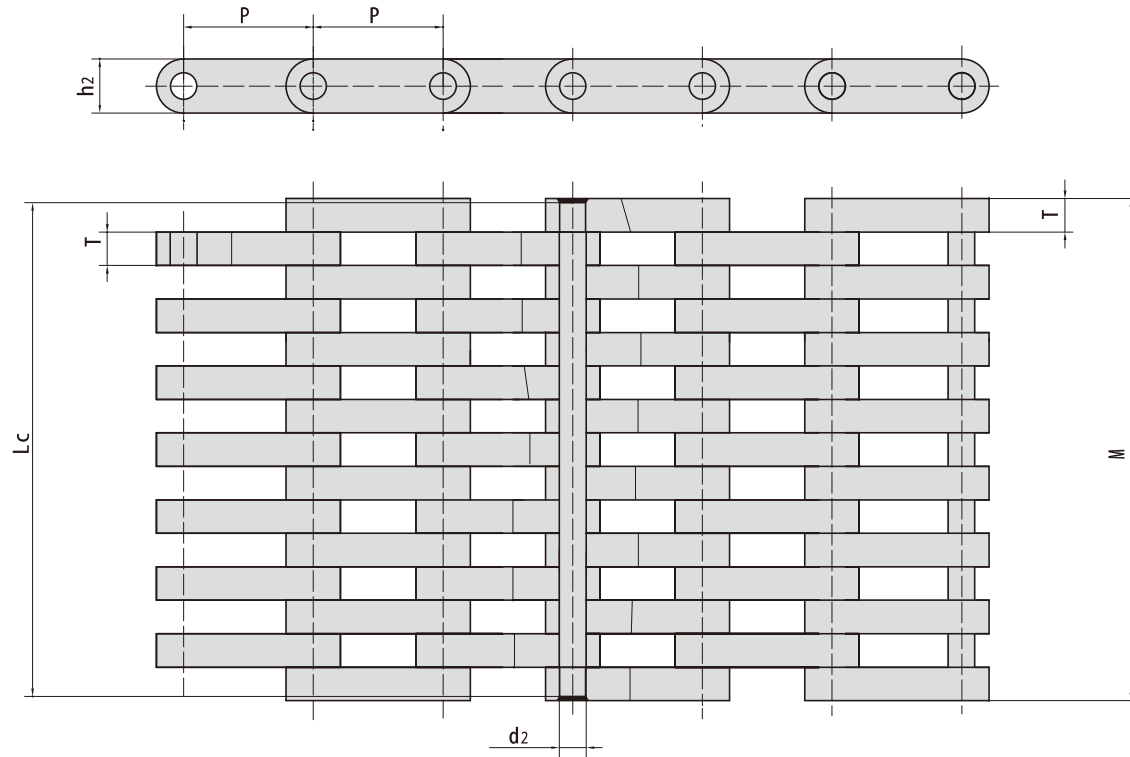


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	p	d1 max	d5 max	b1 min	d2 max	L max	T max	h2 max	Pt	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P45F8	45.0	36.0	69.0	18.0	12.0	128.0	4	30.0	108.0	160/35968	25.70
P63F4	63.0	48.0	90.0	30.0	15.88	202.0	6	41.0	135.0	200/44991	36.57
P100F316-2	100.0	60.0	140.0	39.0	22.0	256.0	8	50.0	160.0	450/101160	84.10



钢厂用输送链

Conveyor chains for steel mill

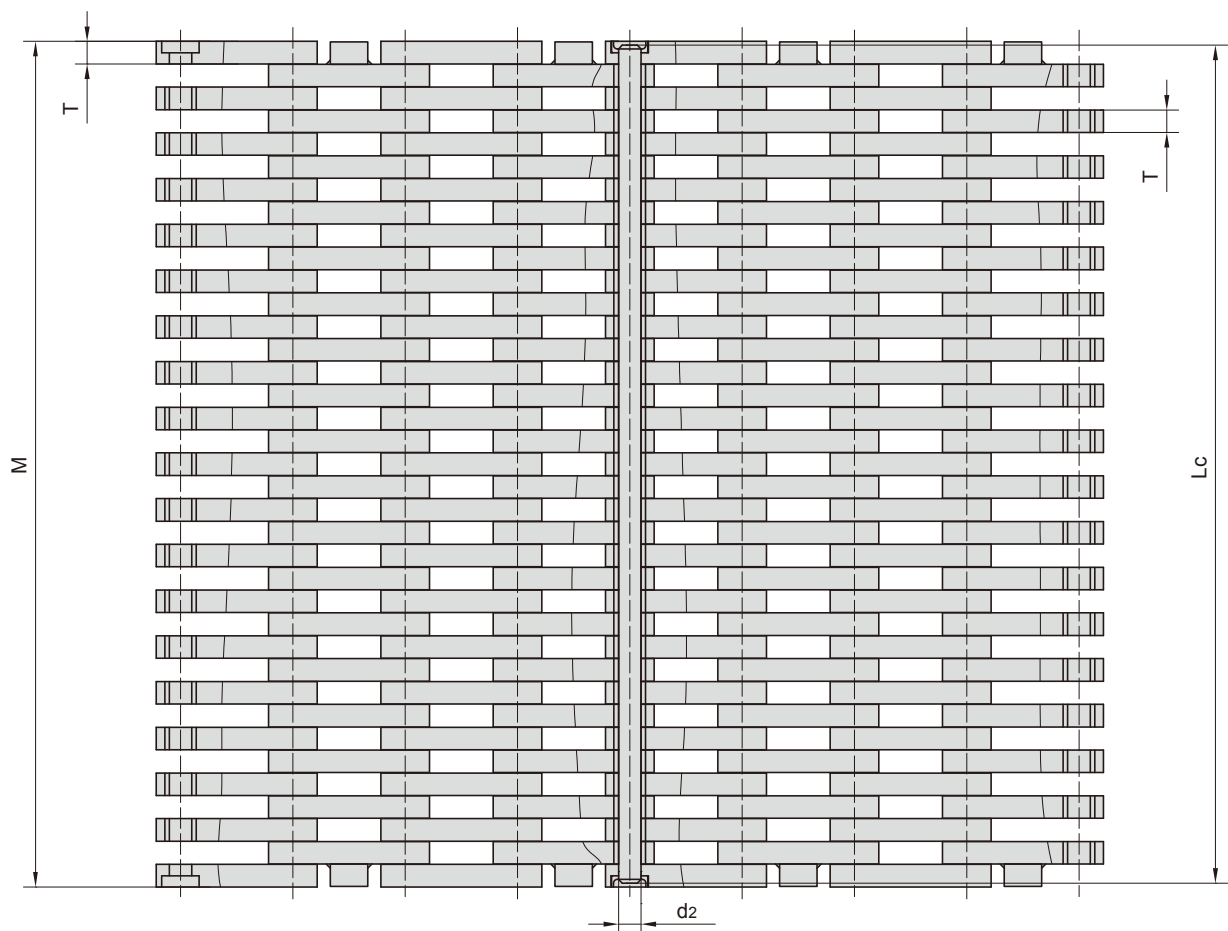
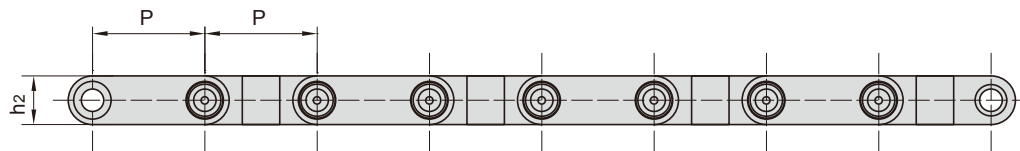


东华链号 Donghua Chain No.	节距 Pitch	链板组合 Plate length	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	链板尺寸 Plate dimension		抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P		d2 max	Lc max	T max	h2	M	Q min	Q0	q
	mm		mm	mm	mm	mm	mm	kN/bf	kN/bf	kg/m
LF152F1	152.0	6x5	26.92	279.4	25.4	50.8	283.2	2000/449600	2200/494560	70.0
LF155	155.0	7x8	31.5	595.0	40.0	65.0	605.0	3200/719864	3520/791851	202.2



钢厂用输送链

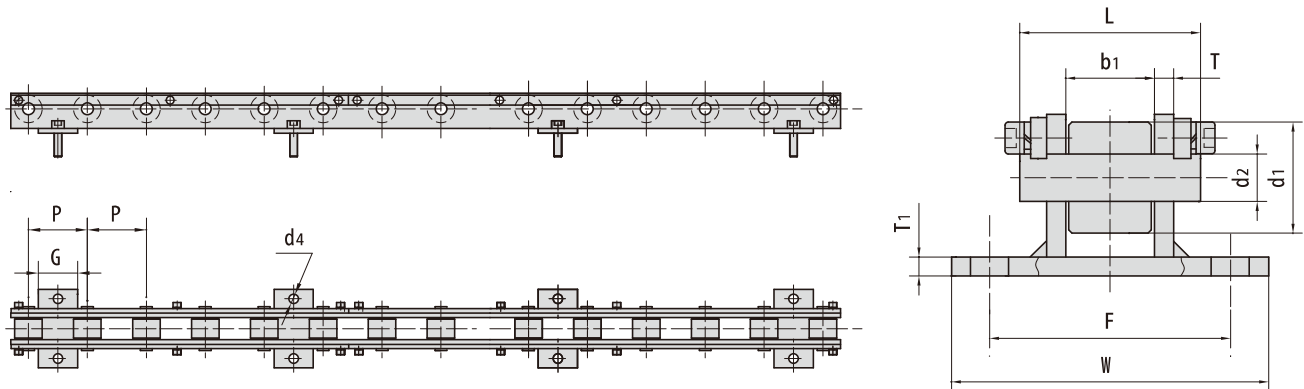
Conveyor chains for steel mill



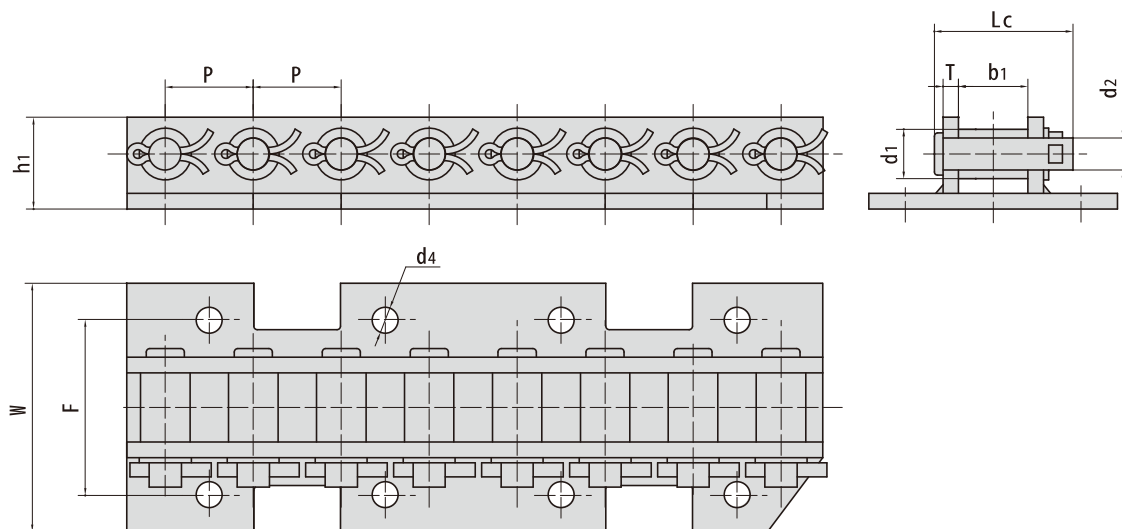
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	P		d ₂ m ax	L _c m ax	T m ax	h ₂	M	Q _{m in}	Q ₀	q
	mm		mm	mm	mm	mm	mm	kN/bf	kN	kg/m
LF150F1	150.0	18×19	30.0	1117.0	30.0	65.0	1119.0	5200/1169000	5700.0	365.0

钢厂用输送链

Conveyor chains for steel mill

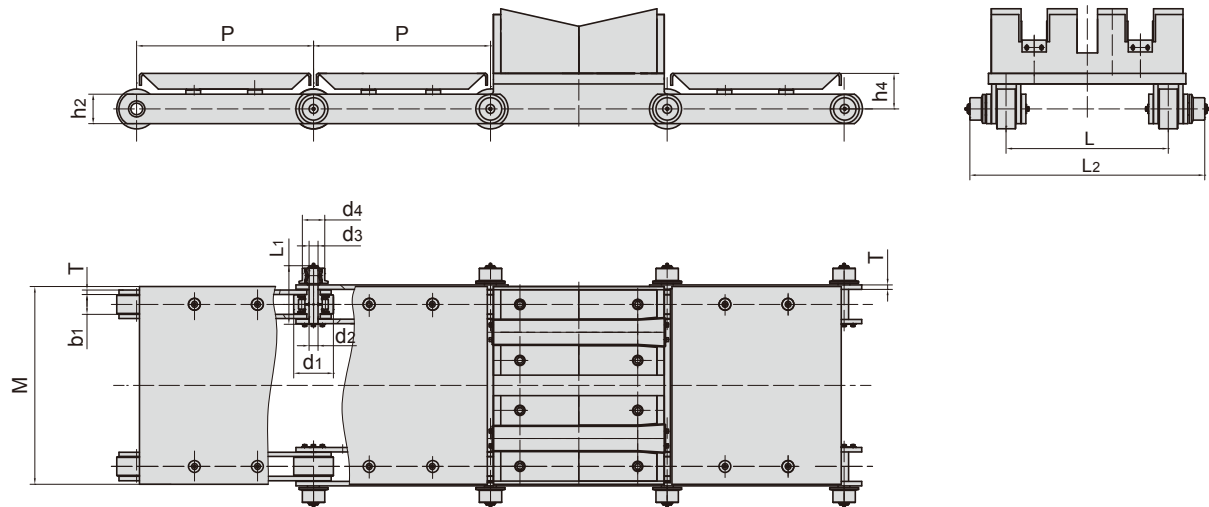


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	附板尺寸 Attachment dimension					每米长重 Weight per meter
	P	d1 max	b1	d2 max	L max	T max	T1	W	F	d4	G	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m
P 75F9	75.0	35.0	28.0	15.0	56.0	6.0	6.0	100.0	76.0	12.0	50.0	22.3

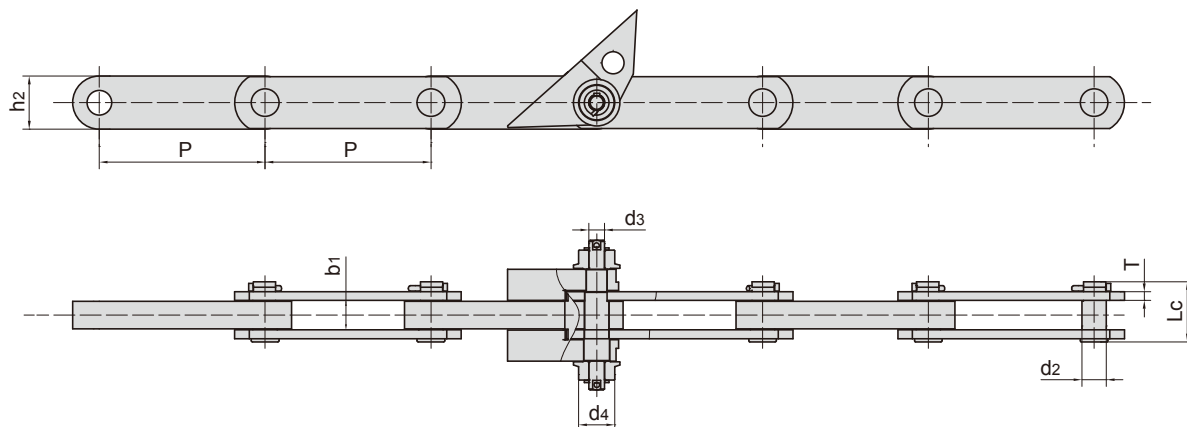


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1	d2 max	Lc max	T max	F	W	d4	h1	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 50.8F10	50.8	28.6	40.0	18.5	80.0	9.0	101.6	143.6	15.0	53.0	193/43416	11.2

钢厂用输送链 Conveyor chains for steel mill

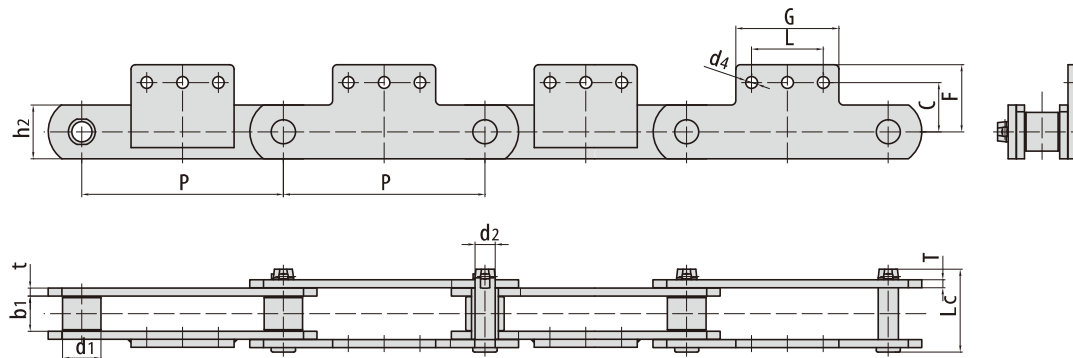


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter		销轴长度 Pin length	链板尺寸 Plate dimension		附件尺寸 Attachment dimension				抗拉强度 Tensile strength
	P	d1 max	d4	b1 min	d2 max	d3 max	Lc max	h2	T max	L	L2	M	h4	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P 600F3	600.0	135.0	76.0	68.0	30.0	30.0	200.3	100.0	15.0	550.0	794.0	670.0	120.0	1000.0/224809.0

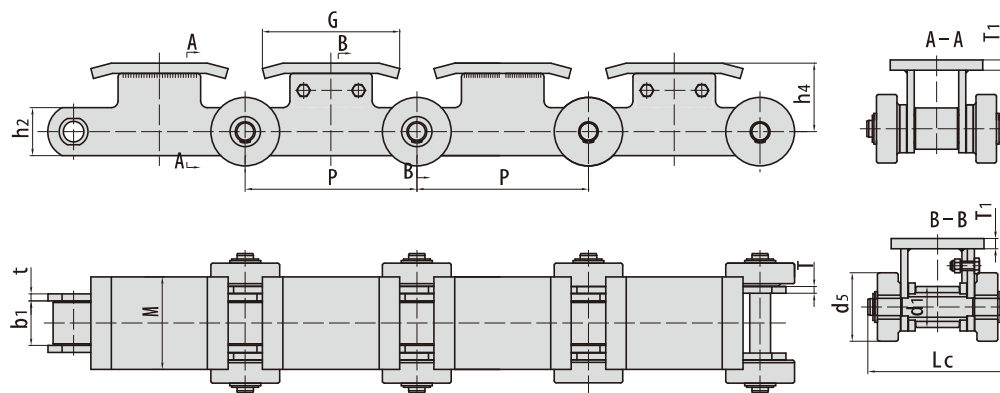


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	外节内宽 Width between outer plates	销轴直径 Pin diameter		销轴长度 Pin length	链板尺寸 Plate dimension		抗拉强度 Tensile strength
	P	d4 max	b1	d2 max	d3 max	Lc max	h2	T max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P 300F7	300.0	65.0	53.0	44.0	28.0	108.9	96.0	16.0	500.0/112404.0

钢厂用输送链 Conveyor chains for steel mill



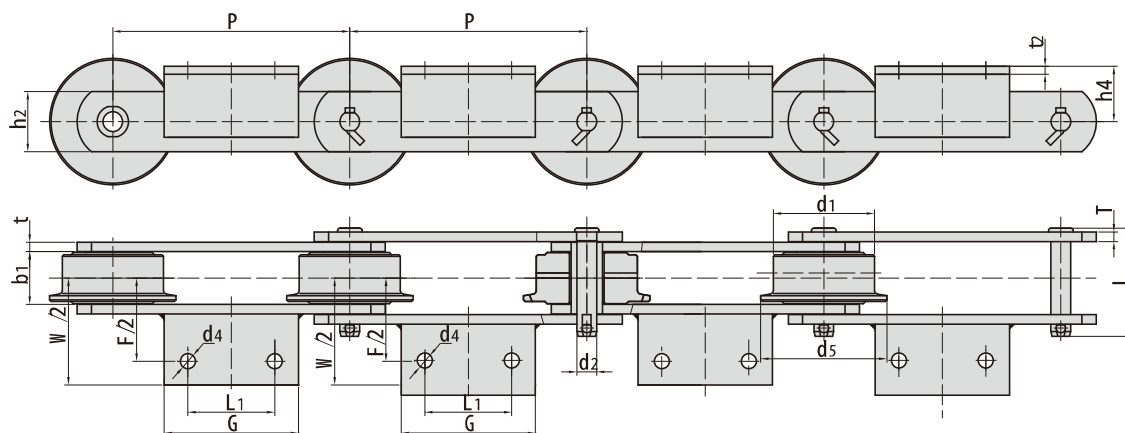
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	P	d1 max	b1 min	d2 max	Lc max	t/T	h2 max	C	F	L	G	d4	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m
P 450F9SA3	450.0	85.0	78.0	45.0	185.0	18.0	120.0	133.0	150.0	160.0	230.0	26.0	61.7



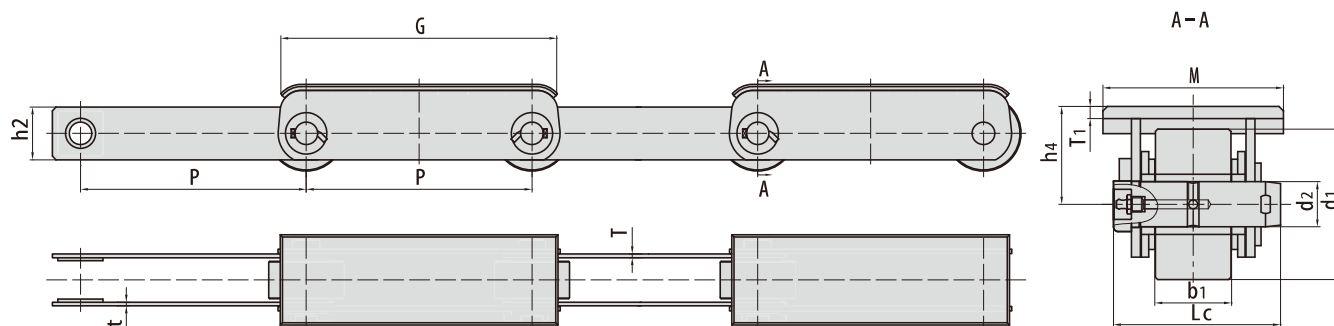
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	P	d1 max	d5 max	b1 min	d2 max	Lc max	t/T	h2 max	h4	G	M	T1	Q _{min}
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P250F132	250.0	60.0	100.0	65.0	30.0	203.0	10.0	70.0	100.0	200.0	135.0	15.0	412.0/92618.0

钢厂用输送链

Conveyor chains for steel mill

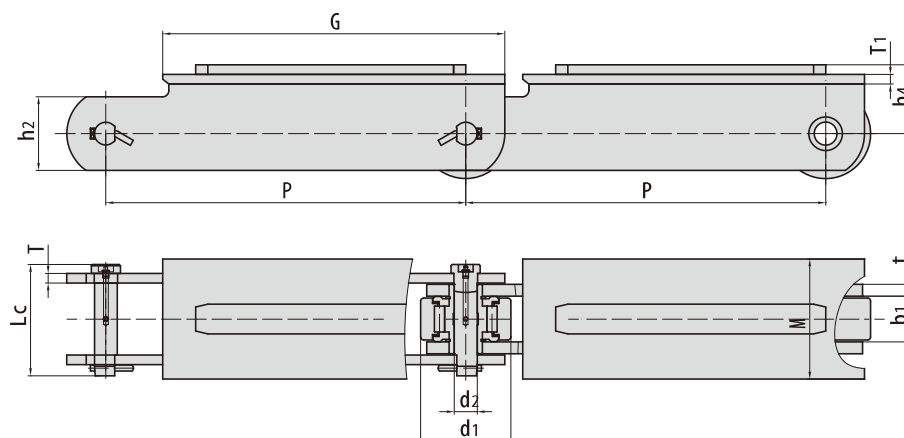


东华链号 Donghua Chain No.	节距	滚子直径		内节内宽	销轴直径	销轴长度	链板厚度	链板高度	附板尺寸								抗拉强度	每米长重
	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate thickness	Inner Plate depth	Attachment dimension								Tensile strength	Weight per meter
	p	d1 max	d5 max	b1 min	d2 max	Lc max	t/T	h2 max	W	F	L1	G	d4	h4	t	Q min	q	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m	
P 300F38A2-F	300	128	160	67	25	138	13	78	300	211	110	170	19	70	10	485/109028	49.6	

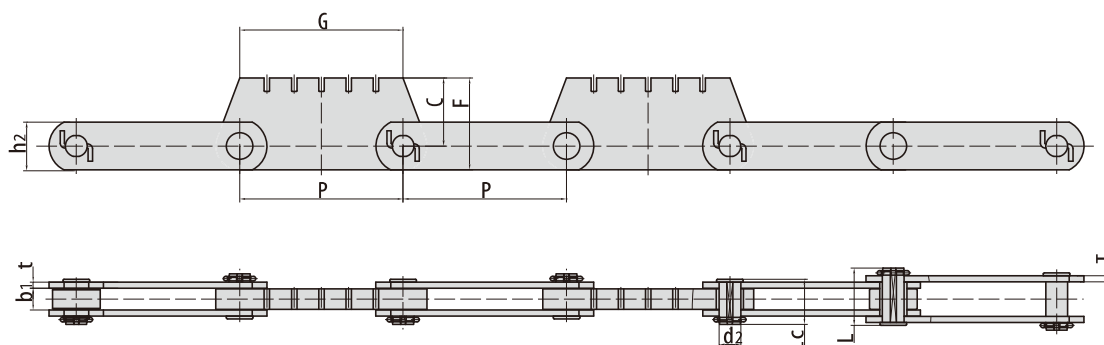


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	链板高度 Inner Plate depth	附板尺寸 Attachment dimension				抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	t/T	h2 max	h4	G	M	T1	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 300F48	300	100	51	30	111	5	70	65	369	120	8	230/51704	25

钢厂用输送链 Conveyor chains for steel mill

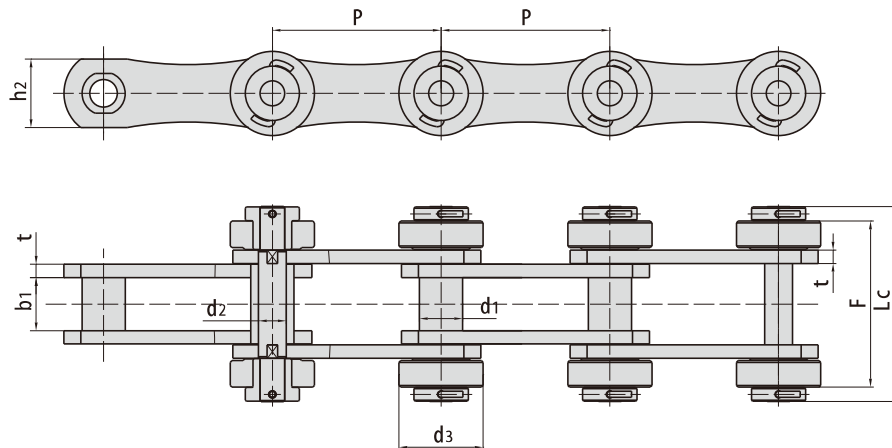


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	链板高度 Inner Plate depth	附板尺寸 Attachment dimension				抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	t/T	h2 max	h4	G	M	T1	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P600F9	600.0	150.0	76.0	38.0	185.5	20/16	123.0	114.5	570.0	200.0	16.0	1300/292240	90.4

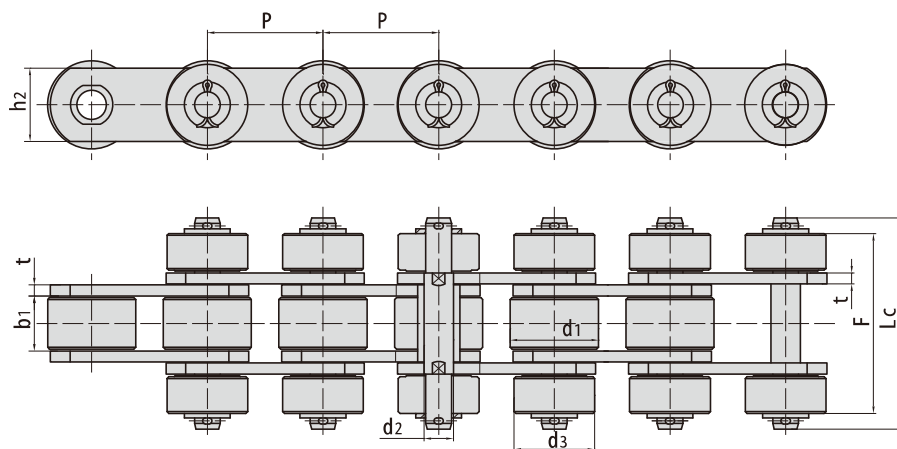


东华链号 Donghua Chain No.	节距 Pitch	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		链板厚度 Plate thickness	链板高度 Inner Plate depth	附板尺寸 Attachment dimension			抗拉强度 Tensile strength
	P	b1 min	d2 max	L max	Lc max	t/T	h2 max	C	F	G	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P240F5	240.0	32.0	32.0	66.0	84.0	9.0	70.0	100.0	135.0	240.0	450/101160

钢厂用输送链 Conveyor chains for steel mill



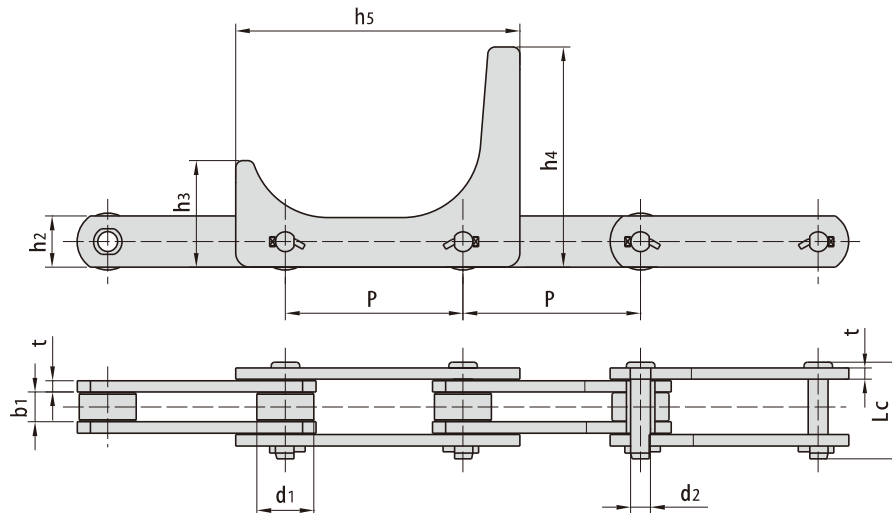
东华链号 Donghua Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	链板高度 Inner Plate depth	附件尺寸 Attachment dimension		抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	t	h2 max	d3	F	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P152F207SR2	152.4	39.0	48.0	25.0	176.0	12.0	62.0	133.0	150.0	1500.0/337200	23.7



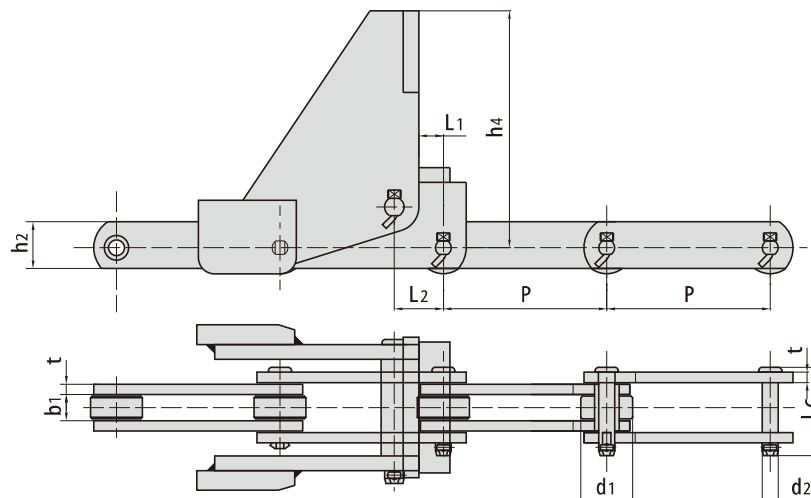
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	链板高度 Inner Plate depth	附板尺寸 Attachment dimension		抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	t	h2 max	d3	F	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P63F47	63.0	48.0	30.0	14.0	115.0	6.0/6.0	40.0	44.0	98.0	160.0/35968	20.5
P101.6F151SR2	101.6	63.5	48.0	18.0	150.0	8.0/8.0	40.0	50.0	134.0	235.0/52828	25.0

钢厂用输送链

Conveyor chains for steel mill



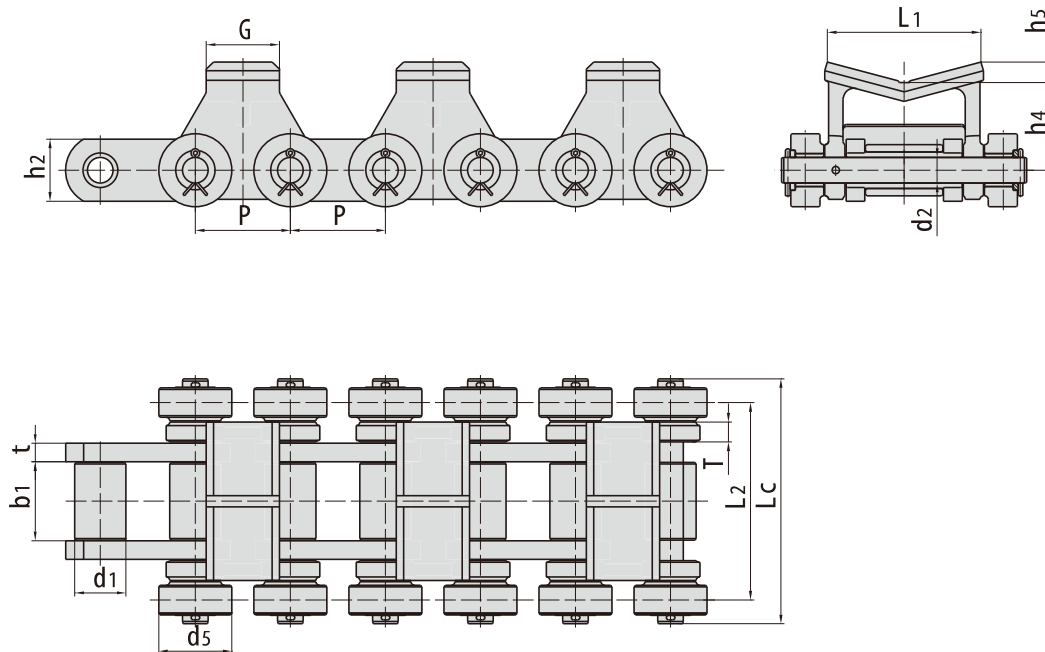
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	链板高度 Inner Plate depth	附板尺寸 Attachment dimension			抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	t	h2 max	h3	h5	h6	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 125F51	125.00	40.00	21.00	14.00	77.00	10.00	36.00	75.00	155.00	200.00	160.00/35968	11.70
P 125F56	125.00	40.00	21.00	14.00	68.00	8.00	36.00	75.00	155.00	200.00	160.00/35968	9.26



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	链板高度 Inner Plate depth	附板尺寸 Attachment dimension			抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	t	h2 max	h4	L1	L2	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
P 100F254	100.0	31.8	16.0	9.7	54.0	6.3	28.6	145.0	15.0	30.0	160.0/35968	108.0	84.1
P 100F341	100.0	31.8	16.0	9.7	54.0	6.3	28.6	145.0	70.0	30.0	160.0/35968	108.0	25.7

钢厂用输送链

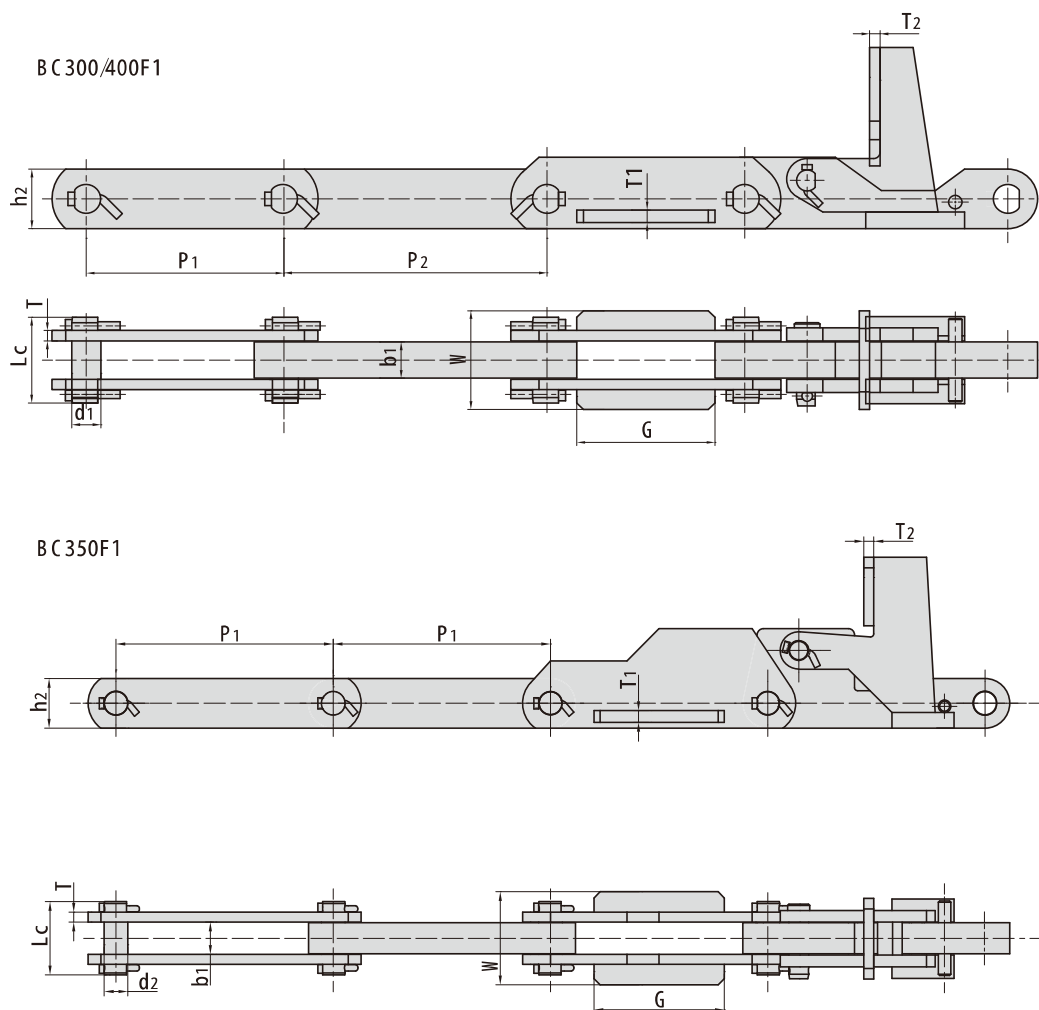
Conveyor chains for steel mill



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	链板高度 Inner Plate depth	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	t/T	h2 max	Q _{min}	Q ₀	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
P 130F6	130	70	108	35	335	25.4/27.5	85	800/179840	880	149.7

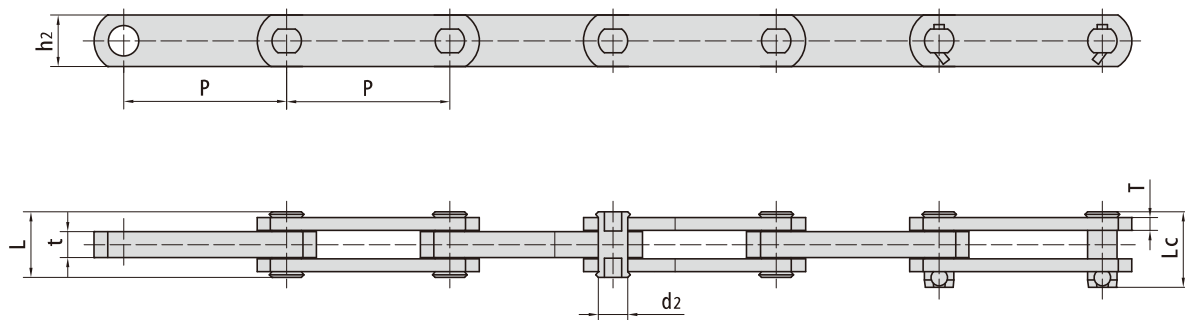
东华链号 Donghua Chain No.	附件尺寸 Attachment dimension				
	h4	h5	L1	L2	d5
	mm	mm	mm	mm	mm
P 130F6	120	28.5	210	270	100

钢厂用输送链 Conveyor chains for steel mill



东华链号 Donghua Chain No.	节距 Pitch		外节内宽 Width between outer plates	销轴直径 Pin diameter	销轴长度 Pin length	链板尺寸 Plate dimension		附件尺寸 Attachment dimension				抗拉强度 Tensile strength Q_{min} kN/bf
	P ₁	P ₂				h ₂	T	G	W	T ₁	T ₂	
	mm	mm				mm	mm	mm	mm	mm	mm	
BC 300/400F1	300	400	58	42	130	90	16	210	150	19	16	1270/285500
BC 350F1	350	—	53	38	118	80	16	210	150	19	16	1080/242793

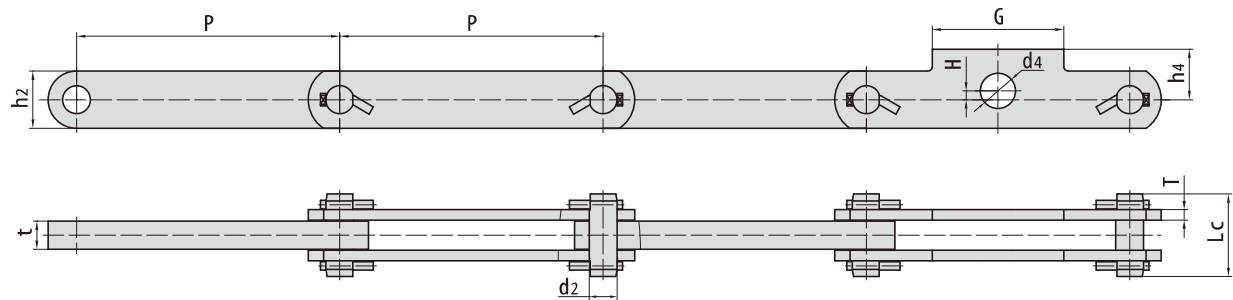
块式链 Block chains



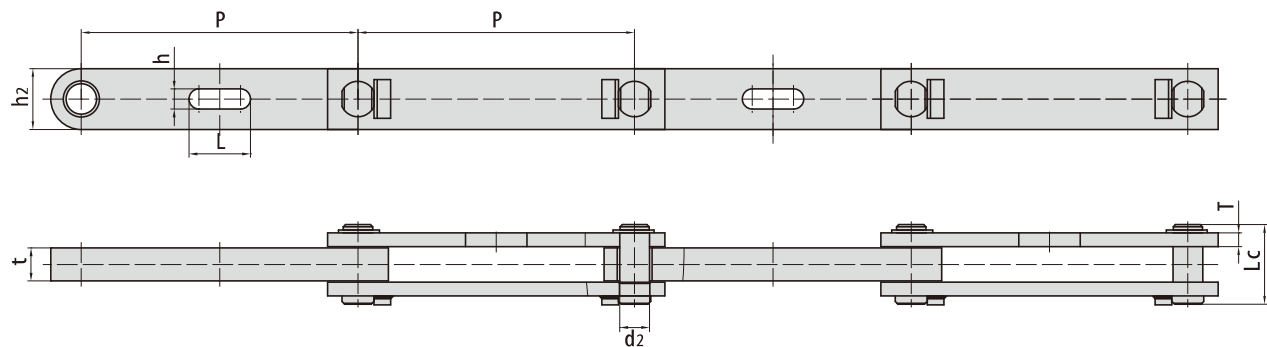
东华链号 Donghua Chain No.	节距 Pitch	销轴直径 Pin diameter	销轴长度 Pin length		链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d ₂ max	L max	L _c max	h ₂ max	t/T max	Q _{min}	Q ₀	q
	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
BC 41.3	41.3	7.94	29.4	—	15.9	15.9/6.4	45.0/10116	50.0	2.30
P100F113	100.0	12.00	30.5	36.0	30.0	12.0/6.0	100.0/22480	110.0	3.59
P127F4	127.0	22.86	51.5	—	40.0	20.0/10.0	170.0/38217	187.0	11.60
BC 127F1	127.0	20.00	50.0	57.5	40.0	20.0/10.0	280.0/62946	308.0	7.90
BC 127F3	127.0	22.00	47.5	76.0	40.0	20.0/9.5	240.0/53954	276.0	8.04
BC 127F4	127.0	32.00	71.0	—	65.0	35.0/12.0	550.0/123645	632.5	22.83
BC 150	150.0	32.00	78.0	86.0	65.0	32.0/16.0	637.0/143203	700.0	21.10
BC 200F1	200.0	22.12	60.0	—	44.5	30.0/9.5	276.4/62137	304.0	10.23
BC 200F2	200.0	26.45	66.0	—	55.0	28.0/12.7	534.9/120250	588.0	14.10
BC 200F3	200.0	22.12	60.0	—	50.8	30.0/9.5	401.2/90193	441.0	11.80
BC 200F6	200.0	25.40	62.5	—	50.8	24.8/12.7	356.0/80032	409.4	13.50
BC 250F1	250.0	26.45	72.0	—	55.0	32.0/12.7	534.9/120250	588.0	14.60
BC 250F2	250.0	26.45	72.0	—	50.8	32.0/12.7	454.0/102063	490.0	13.40
BC 300F1	300.0	26.50	65.0	—	57.0	30.0/12.7	735.0/165234	808.0	14.40

块式链

Block chains

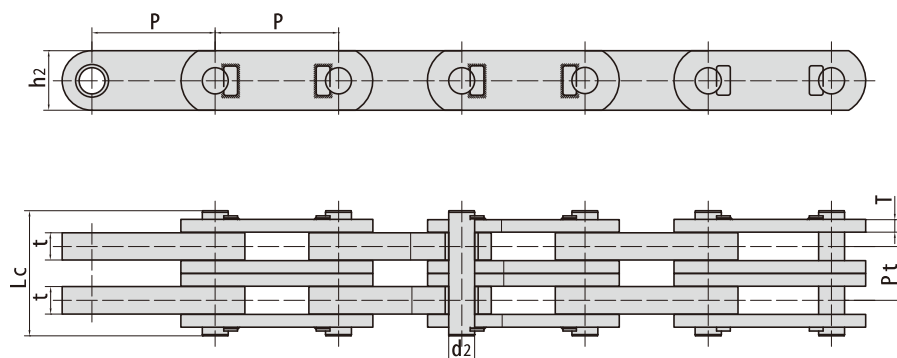


东华链号 Donghua Chain No.	节距 Pitch	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d_2 max	L_c max	h_2 max	t/T max	G	H	h_4	d_4	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
BC 300F2	300.0	31.75	94.0	65.0	32.0/12.0	150.0	10.0	57.5	40.0	699.0/157141	18.20

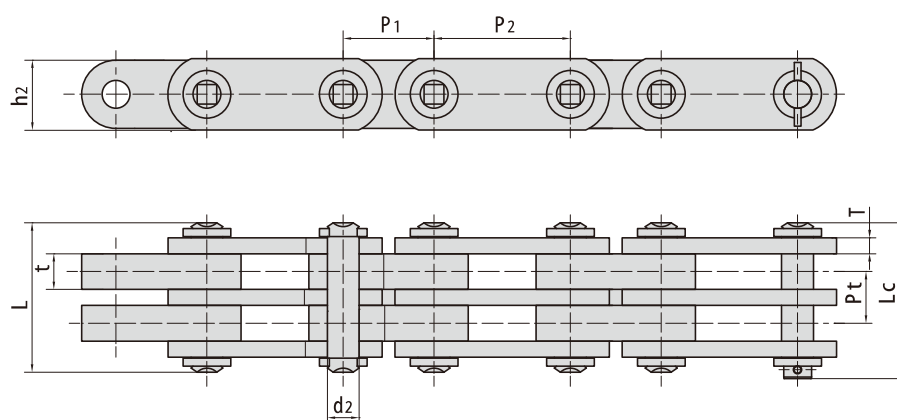


东华链号 Donghua Chain No.	节距 Pitch	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension		抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d_2 max	L_c max	h_2 max	t/T max	h	L	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
BC 500F2	500.0	54.00	144.0	110.0	60.0/25.0	110.0	35.0	2160.0/485587	55.90

块式链 Block chains



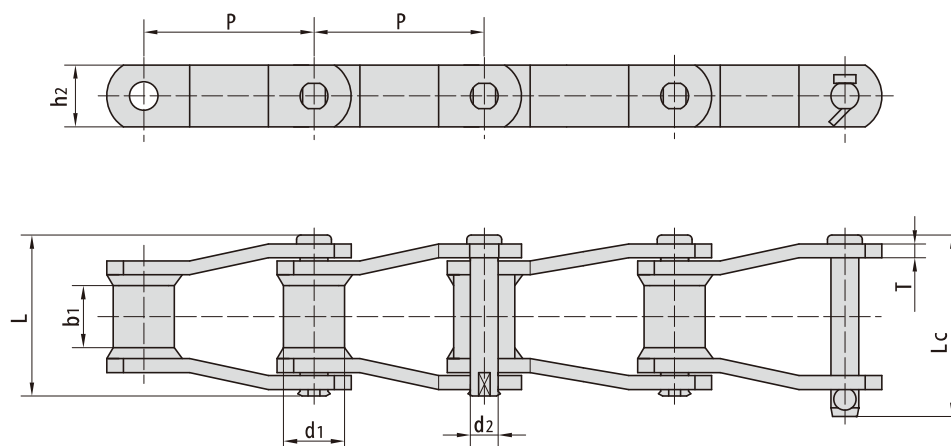
东华链号 Donghua Chain No.	节距 Pitch	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	排距 Transverse pitch	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d2 max	Lc max	h2 max	t/T max	Pt	Q min	q
	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
BC 270F1-2	270.0	57.00	274.0	130.0	60.0/28.0	118.0	6000.0/1348854	171.00



东华链号 Donghua Chain No.	节距 Pitch		销轴直径 Pin diameter	销轴长度 Pin length		链板高度 Inner plate depth	链板厚度 Plate thickness	排距 Transverse pitch	抗拉强度 Tensile strength	每米长重 Weight per meter
	P1	P2	d2 max	L max	Lc max	h2 max	t/T max	Pt	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
BC 171.45F1-114.3-2	114.3	171.45	40.0	188.0	196.0	90.0	45.0/20.0	65.0	2000.0/45000	79.80

工程用焊接结构弯板链

Welded-steel-type mill chains



东华链号 Donghua Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
W R 78	66.27	22.90	28.40	12.78	73.00	79.3	28.4	6.4	93.4/21227	102.70	6.20
W H 78									106.8/24273	117.50	
W R 82	78.10	31.50	31.80	14.35	80.00	86.0	31.8	6.4	100.1/22750	110.10	7.98
W H 82									131.2/29818	144.30	
W R 106	152.40	37.10	41.20	19.13	103.00	111.0	38.1	9.7	169.0/38409	185.90	10.56
W H 106									224.6/51045	247.00	
W R 110	152.40	32.00	46.70	19.13	107.70	115.5	38.1	9.7	169.0/38409	185.90	10.40
W H 110									224.6/51045	247.00	
W R 111	120.90	37.10	57.20	19.13	116.80	124.5	38.1	9.7	169.0/38409	185.90	12.72
W H 111									224.6/51045	247.00	
W R 124	101.60	37.10	41.20	19.13	103.00	110.0	38.1	9.7	169.0/38409	185.90	12.38
W H 124									224.6/51045	247.00	
W R 124H	103.20	41.70	41.20	22.30	131.60	133.0	50.8	12.7	275.8/62682	303.30	19.68
W H 124H									355.9/80886	391.40	
W R 132	153.67	44.70	76.20	25.48	151.00	162.2	50.8	12.7	275.8/62682	303.30	20.00
W H 132									378.1/85932	415.90	
W R 150	153.67	44.45	73.00	25.40	151.00	162.2	63.5	12.7	530.0/119144	583.00	20.50
W H 150											
W R 155	153.67	44.45	73.00	28.57	164.00	176.0	63.5	12.7	820.0/186361	902.00	20.70
W H 155											
W R 157	153.67	44.45	76.20	28.57	164.00	176.0	63.5	15.9	820.0/186361	902.00	20.80
W H 157											
W R 78F5	66.27	21.30	20.00	12.70	62.99	66.1	25.4	6.4	66.7/14994	73.37	5.00
W H 78F4	66.27	22.90	22.23	12.78	66.40	72.3	28.4	6.4	106.8/24009	117.48	5.94
W H 124F1	101.60	31.75	38.10	19.05	101.50	109.5	38.1	9.5	253.0/56876	278.00	11.40
W H 111F1	120.90	36.50	57.20	19.05	120.60	120.6	38.1	9.5	272.0/61148	299.20	12.63

注: W R 仅销轴和套筒热处理

W H 所有零件热处理

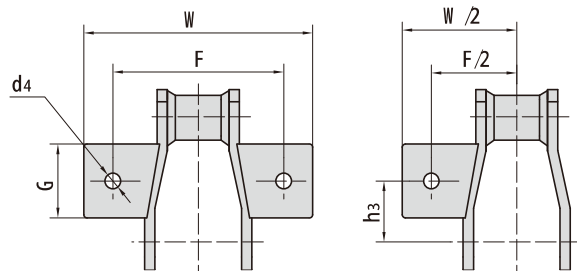
Note: W R - Welded steel chain - only pins & bushes heat treated

W H - Welded steel chain - all heat treated

工程用焊接结构弯板链附件

Welded-steel-type mill chains with attachments

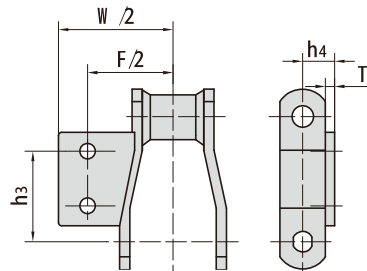
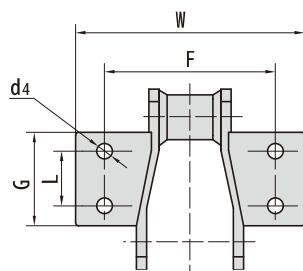
带K1附板 With K1 attachments 带A1附板 With A1 attachments



东华链号 Donghua Chain No.	h ₃	G	F	W	h ₄	d ₄	T
mm	mm	mm	mm	mm	mm	mm	mm
W R 78 W H 78	31.8	36.6	101.6	130.0	22.4	9.7	6.4
W R 82 W H 82	38.1	46.0	106.7	142.7	23.9	9.7	6.4

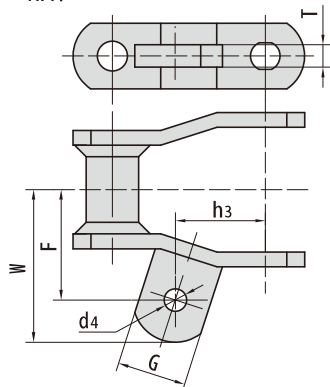
带K2附板 With K2 attachments

带A2附板 With A2 attachments



东华链号 Donghua Chain No.	L	G	h ₃	F	W	h ₄	d ₄	T
mm	mm	mm	mm	mm	mm	mm	mm	mm
W R 78 W H 78	28.4	52.3	38.9	101.6	130.0	22.4	9.7	6.4
W R 82 W H 82	33.3	62.0	52.3	108.2	142.7	23.9	9.7	6.4
W R 110 W H 110	44.4	84.1	98.6	135.1	168.1	30.0	9.7	9.7
W R 111 W H 111	58.7	90.4	89.9	159.0	193.5	30.0	12.7	9.7
W R 124 W H 124	49.3	77.7	71.4	133.6	180.8	30.0	9.7	9.7
W R 124H W H 124H	49.3	80.8	73.2	133.6	165.6	39.6	12.7	12.7
W R 132 W H 132	69.8	80.8	106.2	190.5	234.7	39.6	12.7	12.7

带A22附件 With A22 attachments



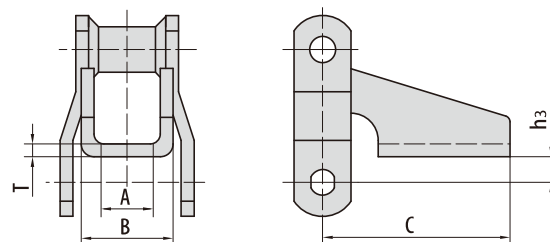
东华链号 Donghua Chain No.	h ₃	G	F	W	d ₄	T
mm	mm	mm	mm	mm	mm	mm
W R 78 W H 78	33.3	30	47.8	65.0	9.7	9.7

工程用焊接结构弯板链附件

Welded-steel-type mill chains with attachments

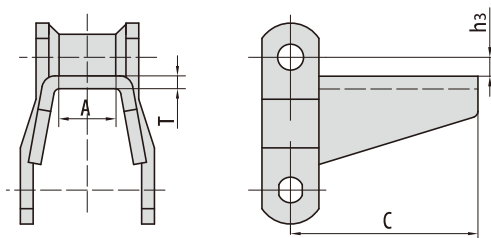
东华链号 Donghua Chain No.	h ₃	A	B	C	T
mm	mm	mm	mm	mm	mm
W R 78 W H 78	12.7	22.4	50.8	93.5	6.4
W R 82 W H 82	15.7	28.4	57.2	93.5	6.4

H1附件 With H1 attachments



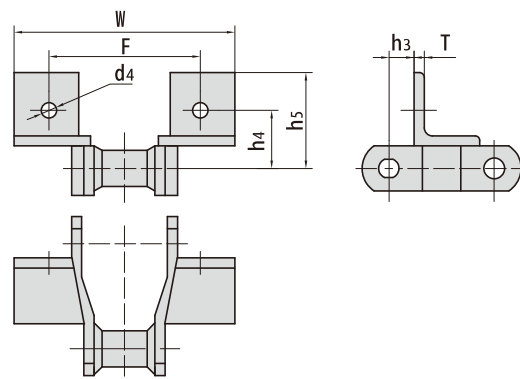
东华链号 Donghua Chain No.	h ₃	A	C	T
mm	mm	mm	mm	mm
W R 78 W H 78	7.9	20.8	93.5	6.4
W R 82 W H 82	7.9	26.4	96.8	6.4

H2附件 With H2 attachments



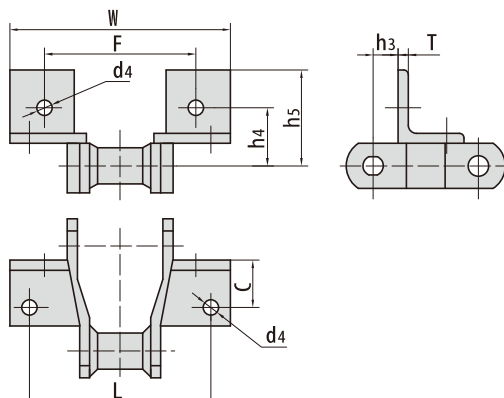
东华链号 Donghua Chain No.	h ₃	h ₄	h ₅	F	W	d ₄	T
mm	mm	mm	mm	mm	mm	mm	mm
W R 78 W H 78	15.7	36.6	60.5	95.5	138.2	9.7	6.4

带F2附件 With F2 attachments



东华链号 Donghua Chain No.	h ₃	h ₄	h ₅	L	C	F	W	d ₄	T
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
W R 78 W H 78	17.3	44.4	60.5	114.3	31.8	95.2	141.2	9.7	6.4
W R 82 W H 82	20.6	46.2	62.0	127.0	28.4	104.6	150.9	9.7	6.4
W R 124 W H 124	22.4	52.3	73.2	133.6	36.6	111.3	157.0	9.7	9.7

带F4附件 With F4 attachments

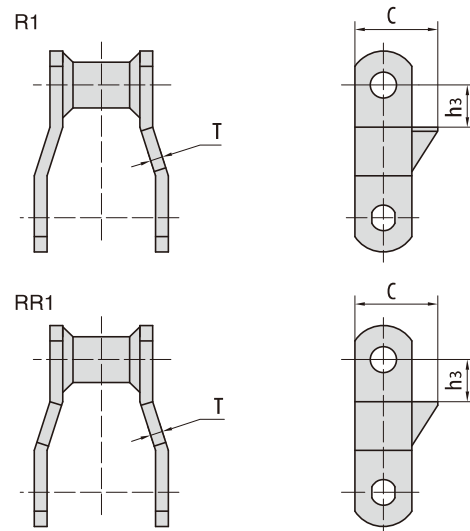


工程用焊接结构弯板链附件

Welded-steel-type mill chains with attachments

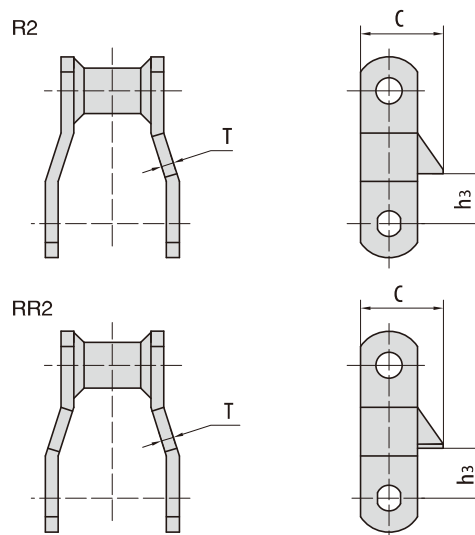
东华链号 Donghua Chain No.	h ₃ mm	C mm	T mm
W R 78 W H 78	17.3	41.1	6.4
W R 82 W H 82	22.4	49.3	6.4
W R 124 W H 124	31.8	49.3	9.7

带R1 & RR1附件
With R1 & RR1 attachments



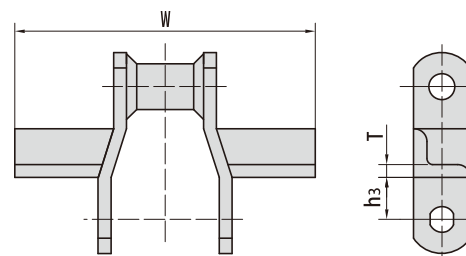
东华链号 Donghua Chain No.	h ₃ mm	C mm	T mm
W R 78 W H 78	17.3	41.1	6.4
W R 82 W H 82	22.4	49.3	6.4
W R 124 W H 124	31.8	49.3	9.7

带R2 & RR2附件
With R2 & RR2 attachments



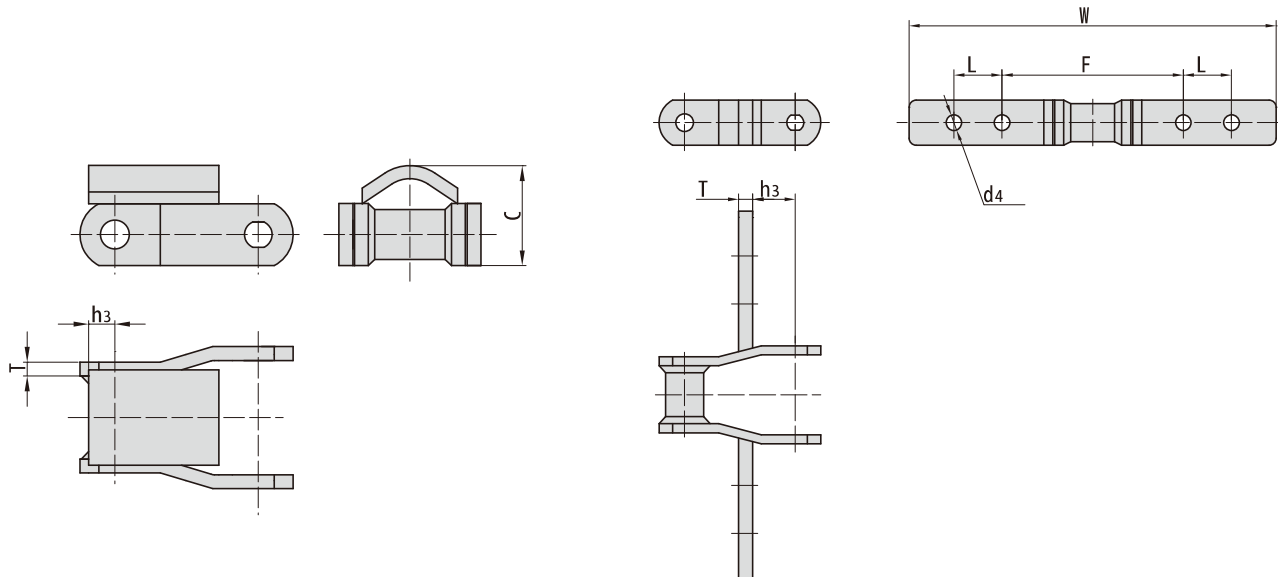
东华链号 Donghua Chain No.	h ₃ mm	W mm	T mm
W R 78 W H 78	19.1	153.9	6.4
W R 82 W H 82	23.9	166.6	6.4
W R 124 W H 124	30.0	217.4	6.4
W R 124H W H 124H	35.1	217.4	9.7
W R 132 W H 132	38.1	316.0	9.7

带W 1附件
With W 1 attachments



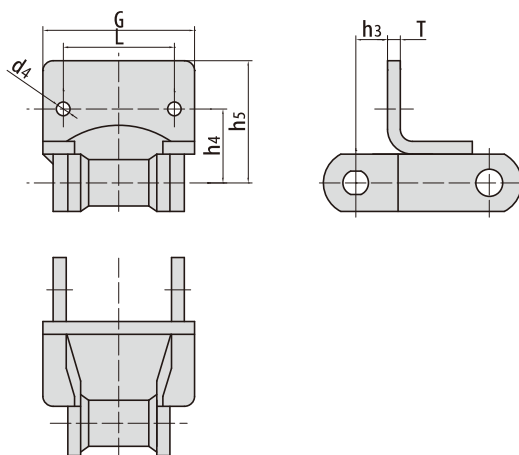
工程用焊接结构弯板链附件

Welded-steel-type mill chains with attachments



东华链号 Donghua Chain No.	h_3	C	T
	mm	mm	mm
W H 78F10	12.0	46.0	6.4

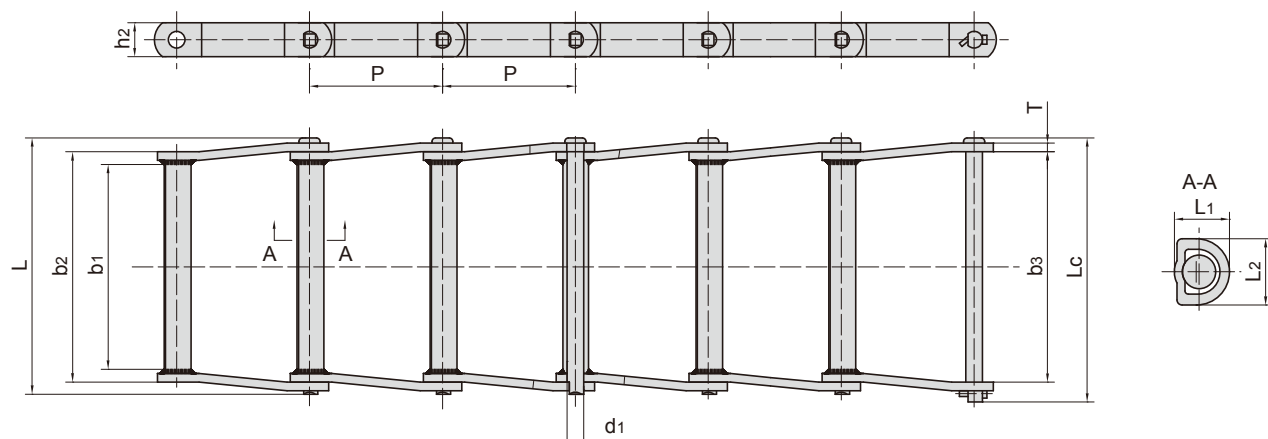
东华链号 Donghua Chain No.	h_3	F	L	W	d_4	T
	mm	mm	mm	mm	mm	mm
W H 82F3K2	30.0	128.0	34.0	260.0	11.0	10.0
W H 150F2	72.0	230.0	70.0	430.0	14.0	10.0



东华链号 Donghua Chain No.	h_3	h_4	h_5	G	L	d_4	T
	mm	mm	mm	mm	mm	mm	mm
W H 78F6	15.7	36.6	60.5	75.0	55.0	6.7	6.4

曳引用焊接结构弯板链

Welded-steel-type drag chains



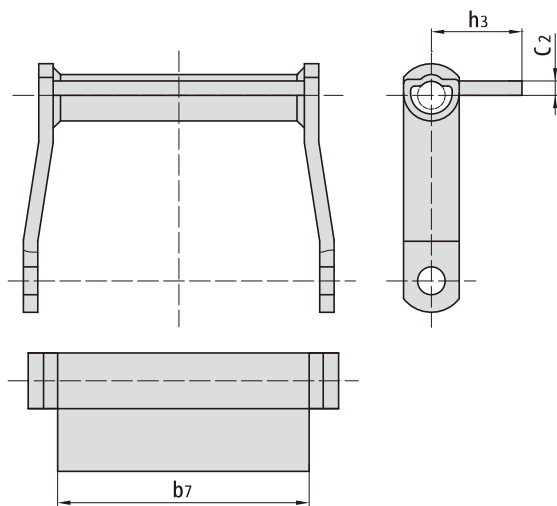
ISO 链号 ISO Chain No.	节距 Pitch	套筒A-A截面长度 Bush A-A section length	套筒A-A截面高度 Bush A-A section height	链节窄端内宽 Width between narrow linkend	销轴直径 Pin diameter end	链节窄端外宽 Width over narrow linkend	链节宽端内宽 Width between broad linkend	链板高度 Plate depth
	P	L ₁	L ₂	b ₁ mm	d ₁ mm	b ₂ mm	b ₃ mm	h ₂ mm
	mm	mm	mm	mm	mm	mm	mm	mm
WD 102	127.0	31.7	39.1	162.0	19.13	197.1	197.6	38.12
WD 104	152.4	31.7	39.1	104.6	19.13	136.9	137.4	38.12
WD 110	152.4	31.7	39.1	228.6	19.13	263.9	264.4	38.12
WD 112	203.2	31.7	39.1	228.6	19.13	263.9	264.4	38.12
WD 113	152.4	33.2	39.1	228.6	22.30	270.2	270.7	38.12
WD 116	203.2	36.6	45.2	330.2	19.13	359.1	359.6	45.21
WD 118	203.2	44.5	51.8	336.5	22.30	378.2	378.7	51.80
WD 122	203.2	44.5	51.8	222.2	22.30	260.6	261.1	51.80
WD 480	203.2	44.5	51.8	282.4	22.30	324.1	324.6	51.80

ISO 链号 ISO Chain No.	销轴长度 Pin length		链板厚度 Plate thickness	抗拉强度 Tensile strength	
	L _{max}	L _{cmax}	T	Q _{min}	Q _{min}
	mm	mm	mm	kN/bf 销轴热处理 Only pin hardened	kN/bf 全部热处理 All parts hardened
WD 102	255.6	245.4	9.7	170/38217.0	245/55078.20
WD 104	188.0	181.4	9.7	170/38217.0	245/55078.20
WD 110	315.0	308.6	9.7	170/38217.0	245/55078.20
WD 112	315.0	308.6	9.7	170/38217.0	245/55078.20
WD 113	330.2	322.3	12.7	213/47884.3	253/56876.68
WD 116	410.4	405.9	9.7	245/55078.2	262/58899.90
WD 118	440.0	431.1	12.7	311/69915.6	351/78907.96
WD 122	324.2	314.5	12.7	311/69915.6	351/78907.96
WD 480	387.6	378.0	12.7	311/69915.6	351/78907.96

曳引用焊接结构弯板链附件

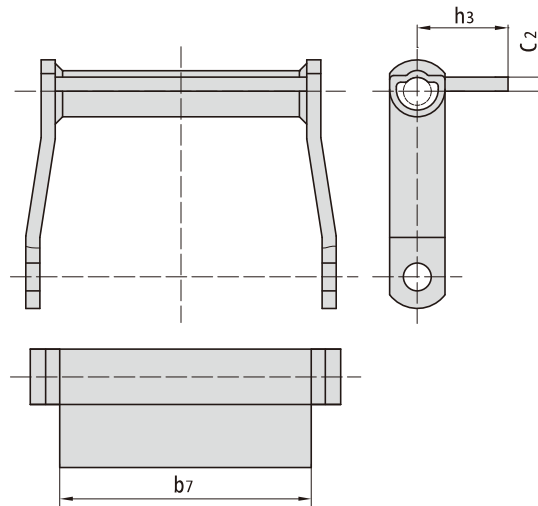
Welded-steel-type drag chains with attachments

带C1附件
With C1 attachments



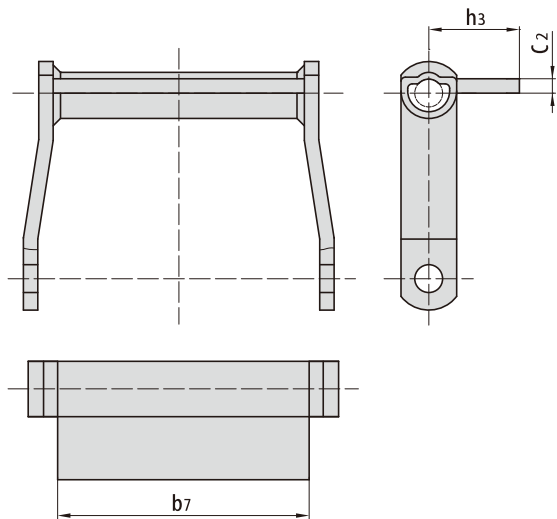
ISO 链号 ISO Chain No.	C ₂	b ₇ max	h ₃ max
WD 102	9.7	197.1	62.0
WD 104	9.7	136.9	62.0
WD 110	9.7	263.9	62.0
WD 112	9.7	263.9	62.0
WD 116	9.7	359.2	68.1

带C4附件
With C4 attachments



ISO 链号 ISO Chain No.	C ₂	b ₇ max	h ₃ max
WD 102	9.7	197.1	96.8
WD 104	9.7	136.9	96.8
WD 110	9.7	263.9	96.8
WD 112	9.7	263.9	96.8
WD 113	12.7	270.3	122.2
WD 116	9.7	359.2	125.5
WD 480	12.7	324.1	128.5

带C3附件
With C3 attachments

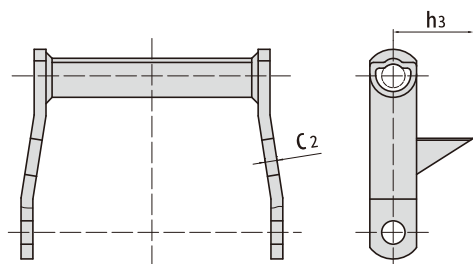


ISO 链号 ISO Chain No.	C ₂	b ₇ max	h ₃ max
WD 110	12.7	263.9	58.7
WD 113	12.7	270.3	58.7
WD 118	12.7	378.2	77.7
WD 480	12.7	324.1	77.7

曳引用焊接结构弯板链附件

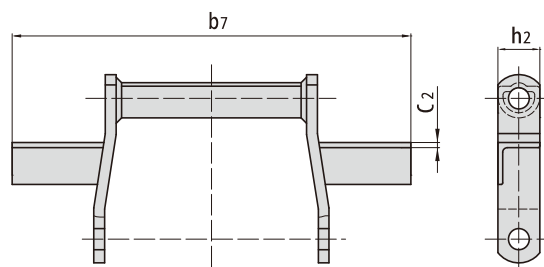
Welded-steel-type drag chains with attachments

带RR附件
With RR attachments

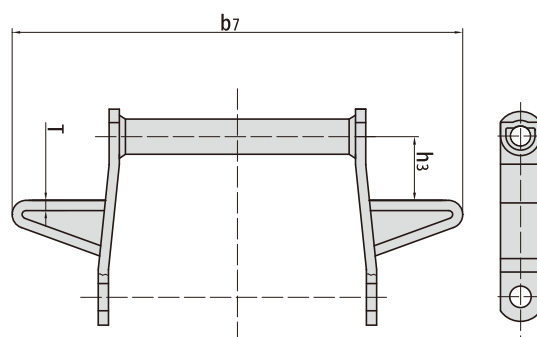


ISO 链号 ISO Chain No.	C ₂	h ₃ m ax
	mm	mm
W D 102	9.7	65.0
W D 104	9.7	65.0
W D 110	9.7	65.0
W D 112	9.7	65.0
W D 113	12.7	65.0
W D 116	9.7	77.7
W D 118	12.7	79.2
W D 480	12.7	84.1

带Wing附件
With Wing attachments



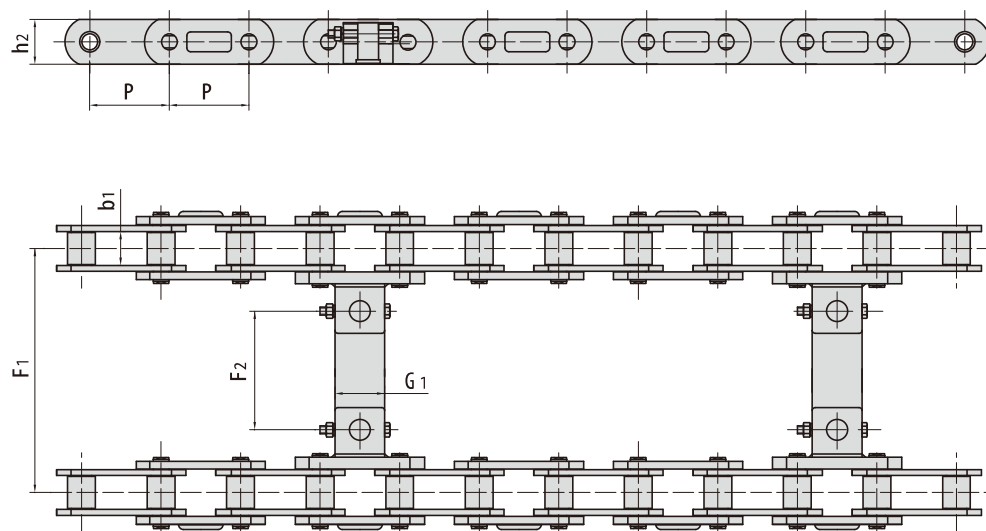
ISO 链号 ISO Chain No.	C ₂	b ₇ m ax	h ₂ m ax
	mm	mm	mm
W D 102	9.7	365.3	39.6
W D 104	9.7	295.1	39.6
W D 110	9.7	434.8	39.6
W D 112	9.7	434.8	39.6
W D 113	9.7	434.8	39.6
W D 116	9.7	434.8	39.6
W D 118	9.7	561.8	46.0
W D 480	9.7	561.8	52.3



东华链号 Donghua Chain No.	h ₃	b ₇	T
	mm	mm	mm
W DH122F3	82.55	558.8	12.7

筑路机械链

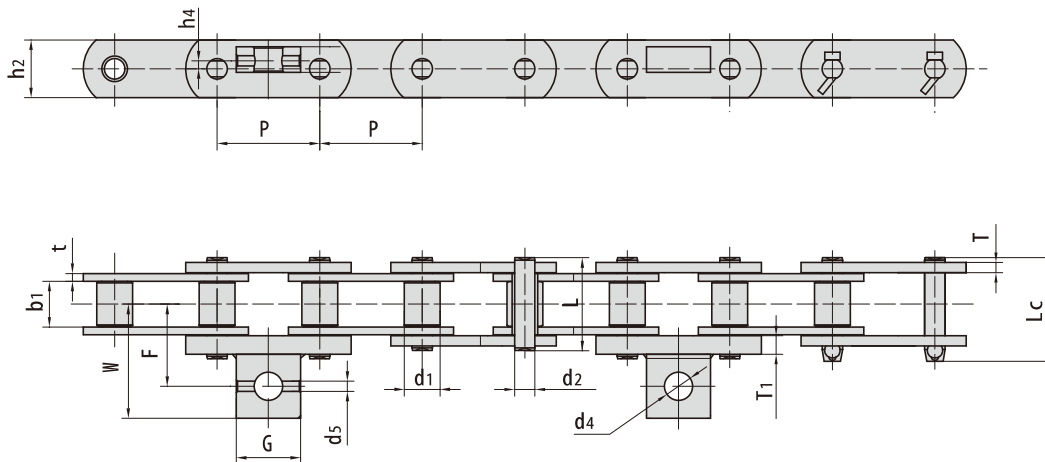
Conveyor chains for road construction machinery



东华链号 Donghua Chain No.	P	b ₁	h ₂	F ₁	F ₂	G ₁
	mm	mm	mm	mm	mm	mm
P80F8	80.0	33.8	45.0	575.0	449.0	50.0
P80F17	80.0	35.3	45.0	575.0	442.4	50.0
P80F27	80.0	35.3	46.0	497.4	385.0	50.0
P80F41	80.0	33.8	45.0	509.5	396.5	50.0
P80F45	80.0	35.0	45.0	540.0	425.0	50.0
TPJP80F1	80.0	33.8	45.0	500.0	374.0	50.0
TPJP80F3	80.0	33.8	45.0	561.0	448.0	50.0
TPJP80F4	80.0	33.8	45.0	585.0	472.0	50.0
TPJP80F12	80.0	33.8	45.0	584.5	471.5	50.0



筑路机械链 Conveyor chains for road construction machinery



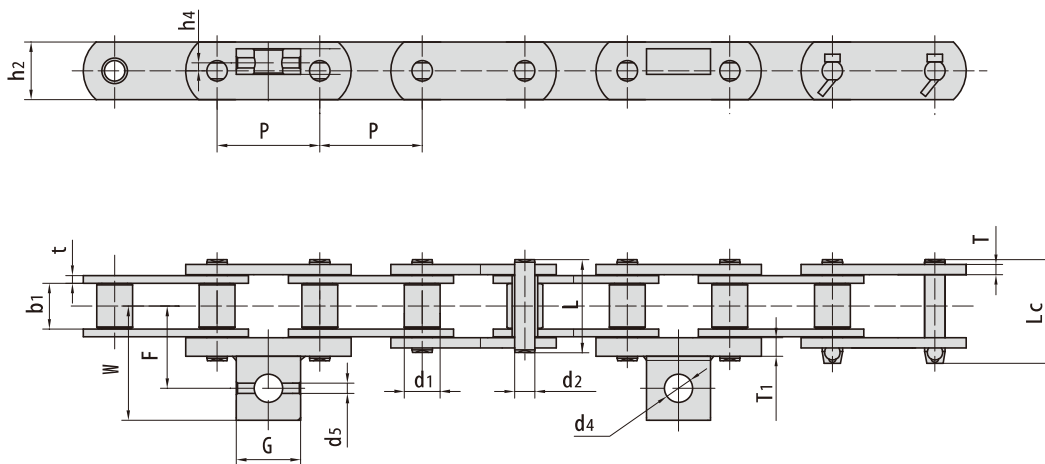
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 70F23	70.00	25.40	25.2	14.61	53.4	59.7	32.00	5.6/5.0	120.0/26976	5.99
M 112F12-S-70	70.00	30.00	32.0	15.00	60.0	65.5	40.00	6.0/4.0	112.0/25178	9.50
Φ75	75.00	15.00	18.0	9.80	39.5	44.3	25.00	4.0	48.0/10790	2.60
P 78.11F29	78.11	31.75	38.1	16.00	-	88.6	38.10	8.0	169.0/37991	10.56
P 80F7	80.00	35.76	35.3	18.00	72.0	76.7	46.00	7.0/6.2	95.0/21370	11.91
P 80F8	80.00	27.94	33.8	15.90	68.4	76.0	44.45	6.0/8.0	190.0/42741	10.80
P 80F17	80.00	36.00	35.3	18.00	81.0	81.5	45.00	6.0/5.0	195.0/43866	12.90
P 80F19	80.00	27.94	33.8	15.90	68.4	75.8	45.00	6.0/8.0	190.0/42741	11.20
P 80F21	80.00	27.94	34.0	15.90	78.4	-	45.00	6.0/8.0	190.0/42741	10.70
Φ80F27	80.00	26.00	35.3	18.00	72.0	76.7	46.00	7.0/6.2	195.0/43866	9.55
P 80F29	80.00	27.94	33.8	15.90	70.4	74.0	45.00	6.0/8.0	190.0/42741	10.80
Φ80F30	80.00	26.00	35.0	18.00	72.0	75.8	45.00	6.0/8.0	195.0/43836	10.50
P 80F39	80.00	27.95	33.8	15.87	68.4	75.8	45.00	6.0/8.1	190.0/42712	10.70
P 80F45	80.00	32.00	35.0	15.90	70.6	78.0	45.00	6.0/8.0	190.0/42741	10.94
Φ80F51A1	80.00	26.00	35.0	15.90	69.5	77.0	45.00	6.0/8.0	175.0/39340	10.42
P 80F62	80.00	27.95	33.8	15.87	68.4	75.8	45.00	6.0/8.1	190.0/42712	10.60
Φ80F69	80.00	26.00	35.0	18.00	72.0	78.0	45.00	6.0/8.0	195.0/43836	10.50
P 80F87	80.00	36.00	35.3	18.00	84.0	88.5	45.00	10.0	250.0/56200	15.20

*套筒链：表中滚子直径d1为套筒直径

*Bush chain: d1 in the table indicates the external diameter of the bush.

筑路机械链

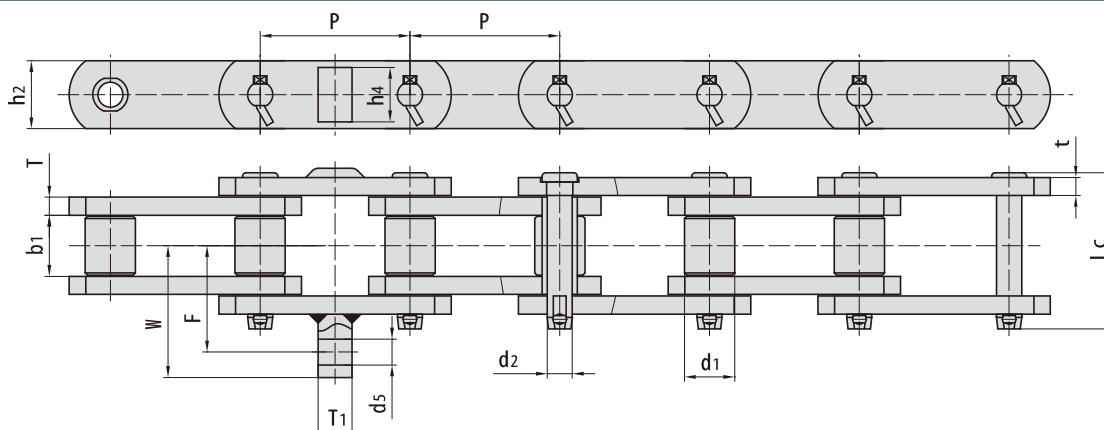
Conveyor chains for road construction machinery



东华链号 Donghua Chain No.	F	W	G	h4	d4	d5	T1
	mm	mm	mm	mm	mm	mm	mm
P 70F23	43.75	64.1	40.0	6.5	22.0	7.0	5.00
M 112F12-S-70	60.00	77.4	30.0	7.5	15.0	-	10.00
P 75	32.20	46.2	30.0	5.2	14.0	-	4.00
P 78.11F29	53.10	78.5	50.8	12.7	19.3	-	7.95
P 80F7	56.40	81.4	50.5	5.0	21.0	8.2	6.20
P 80F8	63.00	88.0	50.0	8.0	22.0	10.2	14.20
P 80F17	66.30	91.3	50.0	-	24.0	-	15.00
P 80F19	56.50	81.5	50.0	6.2	22.0	8.0	8.00
P 80F21	57.00	82.0	50.0	-	21.5	-	8.00
P 80F27	56.20	81.5	50.5	-	21.0	-	6.20
P 80F29	56.50	81.5	50.0	6.2	22.0	10.0	8.00
P 80F30	57.00	82.2	50.5	5.0	21.0	-	8.00
P 80F39	56.50	81.5	50.0	6.2	22.0	8.0	8.00
P 80F45	57.50	80.0	50.0	-	25.0	-	8.00
P 80F51A1	57.00	82.0	50.0	-	20.5	-	8.00
P 80F62	56.50	81.5	50.0	6.5	22.0	8.6	8.00
P 80F69	56.50	82.2	50.5	5.5	20.5	-	8.00
P 80F87	58.50	72.4	48.0	-	12.0	-	10.00

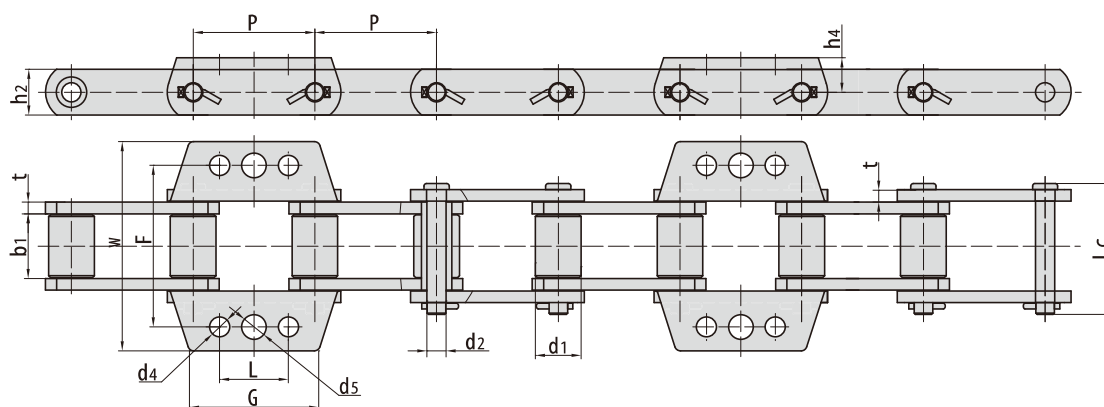
筑路机械链

Conveyor chains for road construction machinery



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	L max	h2	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P66.27F10	66.27	22.23	27.00	11.10	69.00	30.00	8.00	90.0/20232	6.96

东华链号 Donghua Chain No.	F	W	h4	d5	T1
	mm	mm	mm	mm	mm
P66.27F10	47.00	58.50	24.00	11.50	15.00

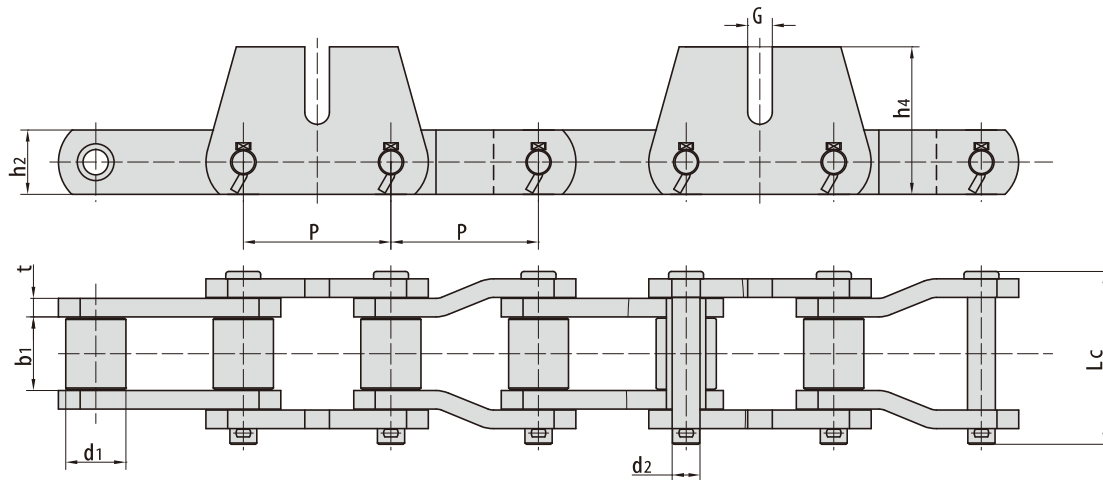


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	h2 max	t	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P101.6F189K3	101.60	38.10	54.10	16.00	109.20	44.45	9.70	182.3/40981	14.45

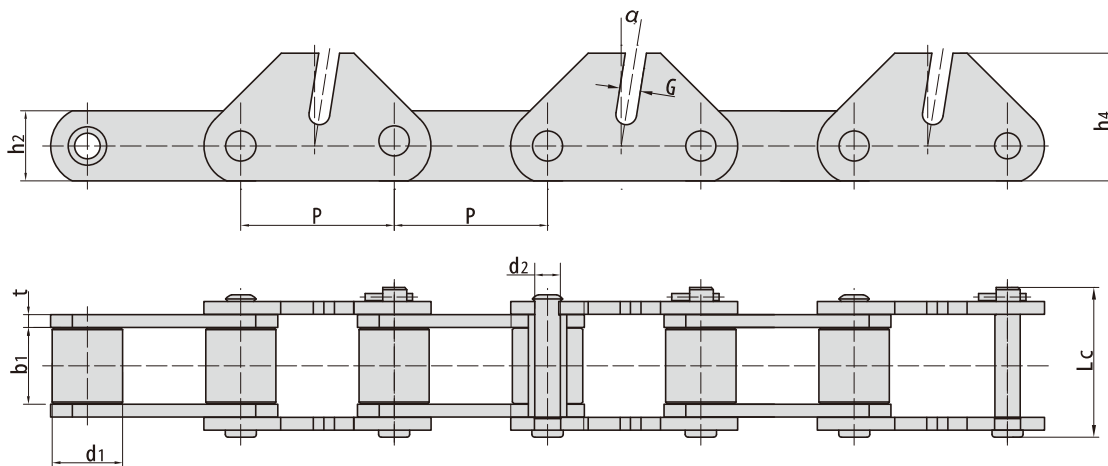
东华链号 Donghua Chain No.	F	W	L	h4	d4	d5	G
	mm	mm	mm	mm	mm	mm	mm
P101.6F189K3	134.80	174.600	57.40	28.70	16.70	20.60	108.00

筑路机械链

Conveyor chains for road construction machinery



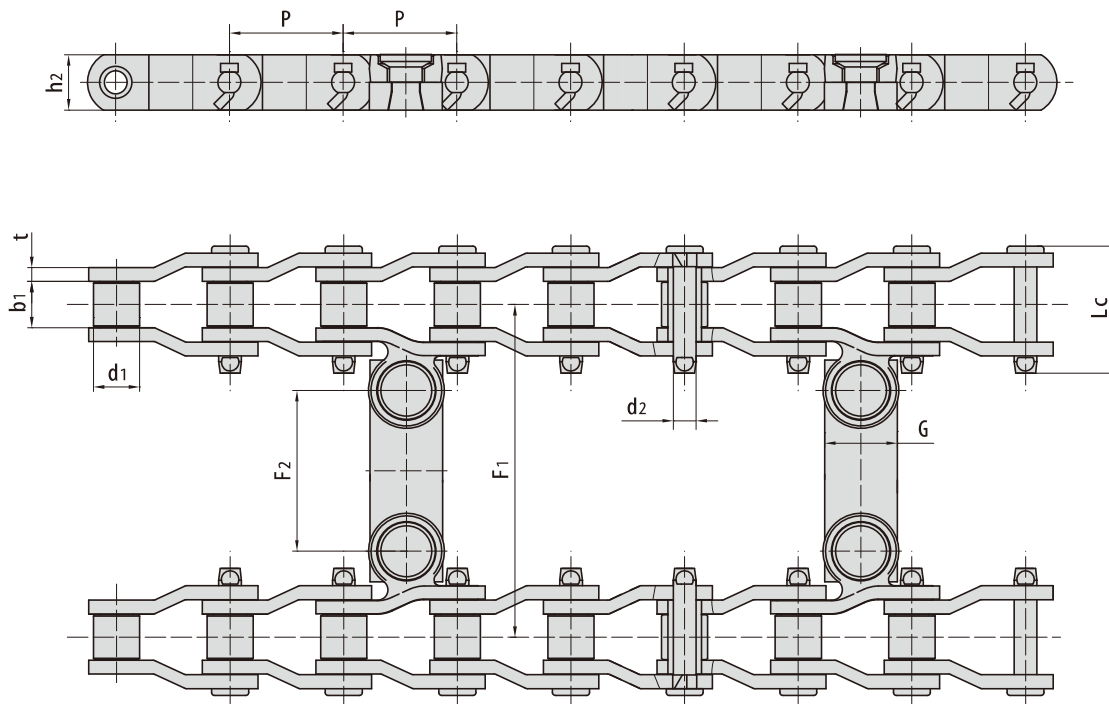
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension		抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	h2 max	t	h4	G	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P101.6F186	101.60	41.40	50.80	19.12	120.00	44.45	12.70	101.60	16.80	320.0/71936	22.50



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension			抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	h2 max	t	h4	G	α	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P152F251	152.40	69.85	76.20	25.40	148.80	69.85	12.70	127.00	20.60	9°	431.5/97001	39.40

筑路机械链

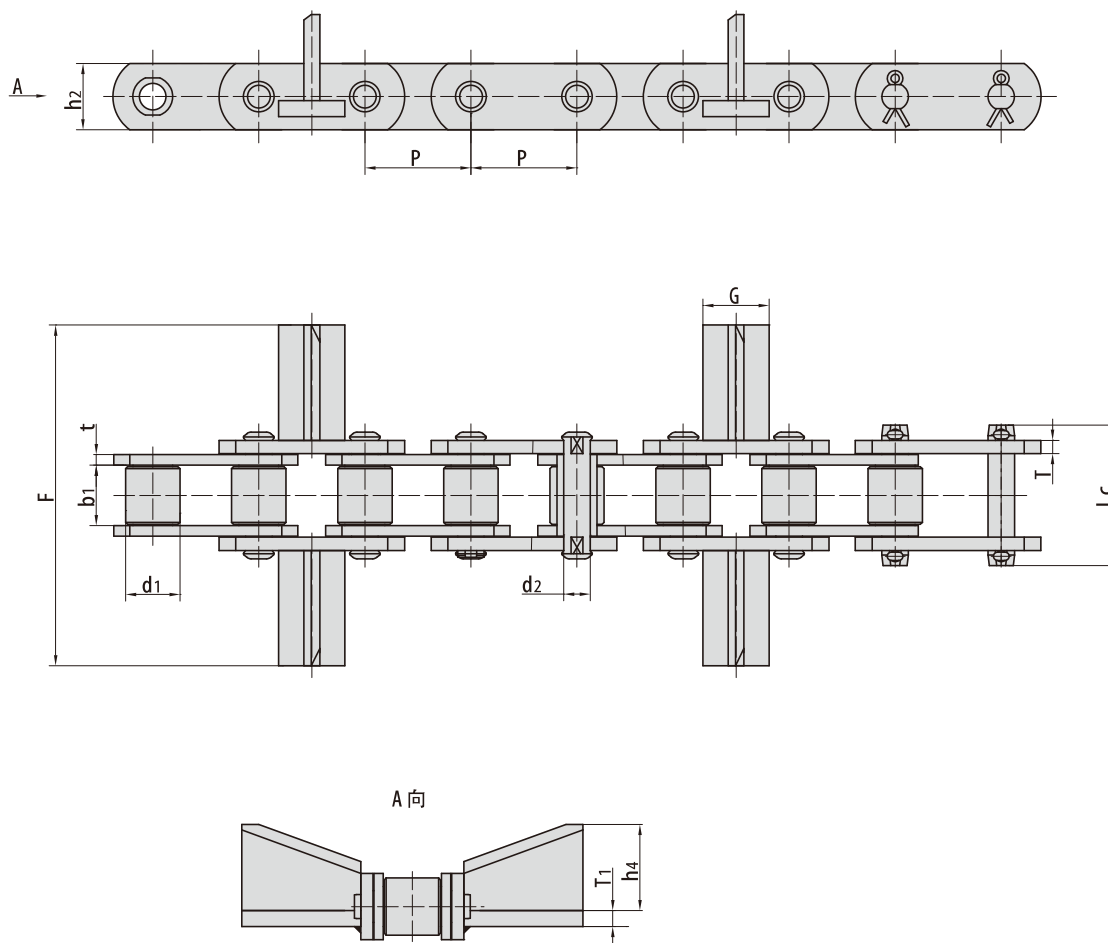
Conveyor chains for road construction machinery



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension			抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	h2 max	t	F1	F2	G	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
SS40SL	78.105	31.78	31.75	15.90	89.15	38.00	9.50	—	—	—	225.00/50818	12.03
SS40SLF2	78.13	31.75	31.75	15.70	87.35	38.10	9.52	543.00	424.66	50.00	225.00/50580	35.00

筑路机械链

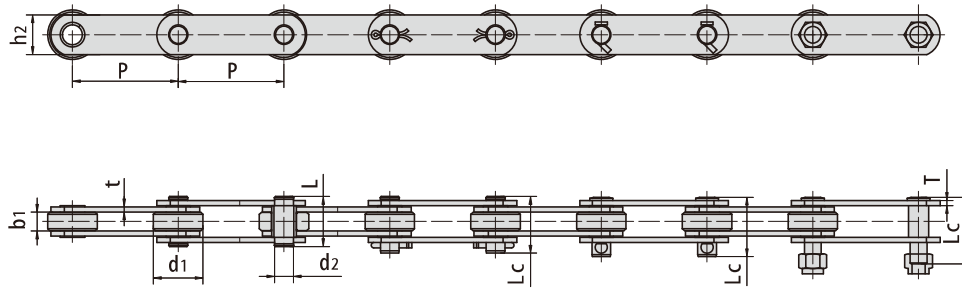
Conveyor chains for road construction machinery



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	附板尺寸 Attachment dimension				抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	h2 max	t/T	F	T1	h4	G	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P80F53	80.00	42.00	45.00	20.00	94.00	50.00	8.00/10.00	259.00	12.00	65.00	50.00	180.0/40464	23.10

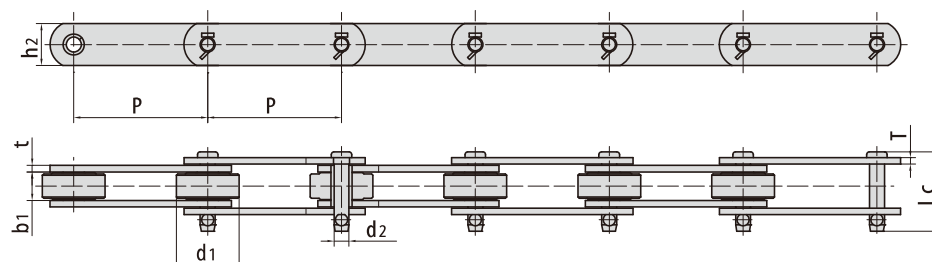
棕油链

Palm oil chains

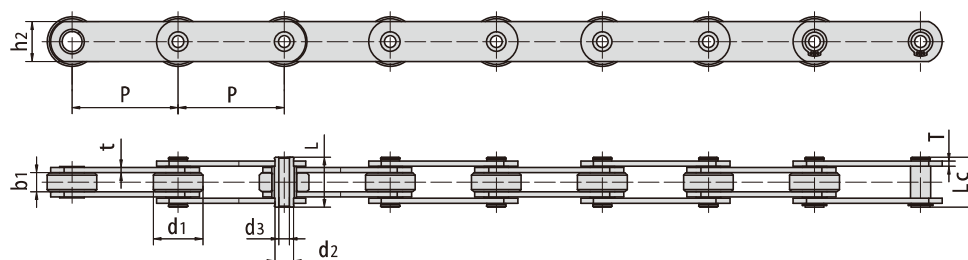


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	链板高度 Plate depth	销轴直径 Pin diameter	销轴长度 Pin length		链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	h2 max	d2 max	L max	Lc max	t/T max	Q _m min	Q ₀	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
P101.6F2	101.60	47.60	18.20	38.10	19.10	48.00	65.0	5.0	97.8/22000	107.58	6.75
P0 101.6F12	101.60	47.50	19.00	40.00	19.10	45.80	52.5	5.0/4.0	130.0/29224	143.00	6.84
P0 101.6F15	101.60	66.70	26.00	50.00	26.90	65.80	87.0	7.1	200.0/45454	200.00	15.10
P152F5	152.40	66.70	25.40	50.00	26.90	61.20	80.0	7.1	134.0/30123	147.40	12.16
P152F14	152.40	47.60	18.20	38.10	19.10	48.00	52.0/50.5	5.0	89.0/20000	97.90	5.66
P152F17	152.40	66.70	25.40	50.80	27.00	67.50	95.0	8.0	163.3/36710	179.60	12.83
P152F29	152.40	66.70	25.40	50.80	27.00	69.50	111.5	9.0/8.0	200.0/45454	220.00	13.54
P0 152F1	152.40	88.90	38.10	70.00	32.00	93.80	101.5	12.0/9.5	444.53/99930	488.98	30.28
P0 152F3	152.40	66.70	25.40	50.80	27.00	—	110.0	8.0	163.3/36710	180.00	13.50
P0 152F4	152.40	69.85	38.10	57.15	21.84	101.00	110.0	12.7	440.0/98912	484.00	22.77
P0 152F7	152.40	88.90	38.00	61.00	31.80	83.50	92.0	10.0/8.0	380.0/85242	418.00	23.50
P0 152F17	152.40	66.70	25.40	50.80	27.00	67.50	78.0	8.0	163.3/36710	179.63	12.83
P0 152F22	152.40	66.70	26.00	50.00	27.00	59.30	69.8	7.0/5.0	200.0/45454	220.00	10.90
P0 152F23	152.40	66.70	26.00	50.00	26.90	61.80	69.1	7.1/5.1	200.0/45454	220.00	10.90
P0 152F24	152.40	88.90	38.00	60.00	32.00	85.40	96.0	10.0/8.0	380.0/85242	418.00	23.00
P0 152F25	152.40	88.90	38.00	60.00	32.00	89.40	120.3	10.0	380.0/85242	418.00	24.20
P0 152F26	152.40	66.70	26.00	50.00	26.90	65.80	87.0	7.1	200.0/45454	220.00	11.90
P0 152F27	152.40	66.70	25.40	50.80	27.00	71.50	99.0	9.0	267.0/60022	293.70	14.00

棕油链 Palm oil chains



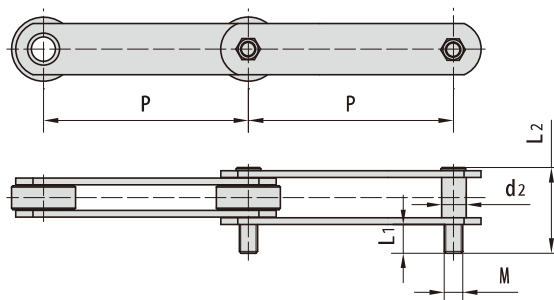
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	链板高度 Plate depth	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d_1 max	b_1 min	h_2 max	d_2 max	L_c max	t/T max	Q_{min}	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
P 76.7	76.20	29.00	30.00	38.10	14.50	73.00	6.3	100.00/25000	110.00	8.25
90R-S	101.60	47.60	21.40	31.80	11.32	55.70	4.8	80.36/18065	88.40	5.90
P 101.6F2 (e)	101.60	47.60	18.20	38.10	19.10	57.00	5.0	97.80/21985	107.58	6.94
P 101.6F64	101.60	50.80	30.00	38.10	14.50	69.00	6.3	132.70/29831	146.00	7.30
P 152F5 (b)	152.40	66.70	25.40	50.00	26.90	68.50	7.1/5.1	134.00/30123	147.40	11.50
P 152F31	152.40	88.90	38.10	61.00	31.80	98.50	10.0	266.72/60000	293.00	26.60
P 160F16	160.00	69.85	38.10	50.80	27.00	101.00	9.0/8.0	267.00/60022	293.70	16.60
P 160F27	160.00	69.85	38.10	50.80	17.53	81.00	6.3	244.00/54851	268.40	13.68



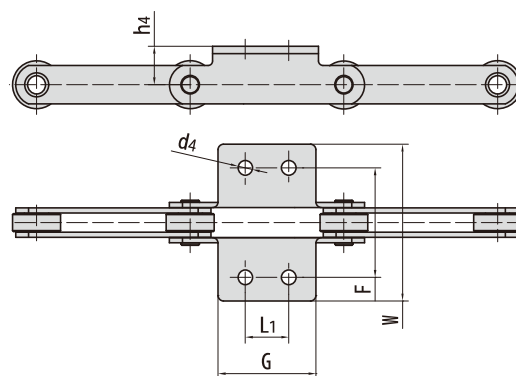
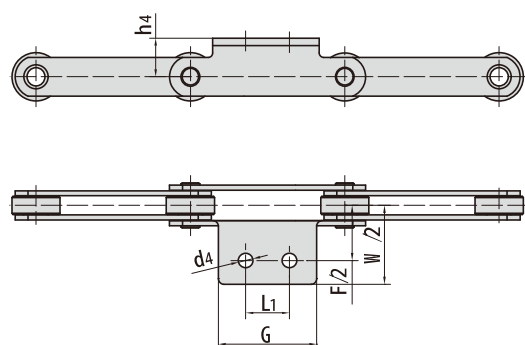
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	链板高度 Plate depth	销轴直径 Pin diameter		销轴长度 Pin length		链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d_1 max	b_1 min	h_2 max	d_2 max	d_3 min	L max	L_c max	t/T max	Q_{min}	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
P 101.6F2-HP	101.60	47.60	18.20	38.10	19.10	13.20	44.8	46.5	5.0	66.68/14990	73.35	6.18
P 152F3 (New)	152.40	66.70	25.40	50.80	27.00	20.10	65.5	67.0	8.0	163.30/36710	179.60	11.73
P 152F29-HP	152.40	66.70	25.40	50.80	27.00	20.10	68.5	70.0	9.0/8.0	222.30/49973	244.53	12.40
P 0152F6-HP	152.40	66.70	26.00	55.00	27.50	19.43	60.0	62.5	7.5/5.5	220.00/49456	242.00	11.10

棕油链

Palm oil chains



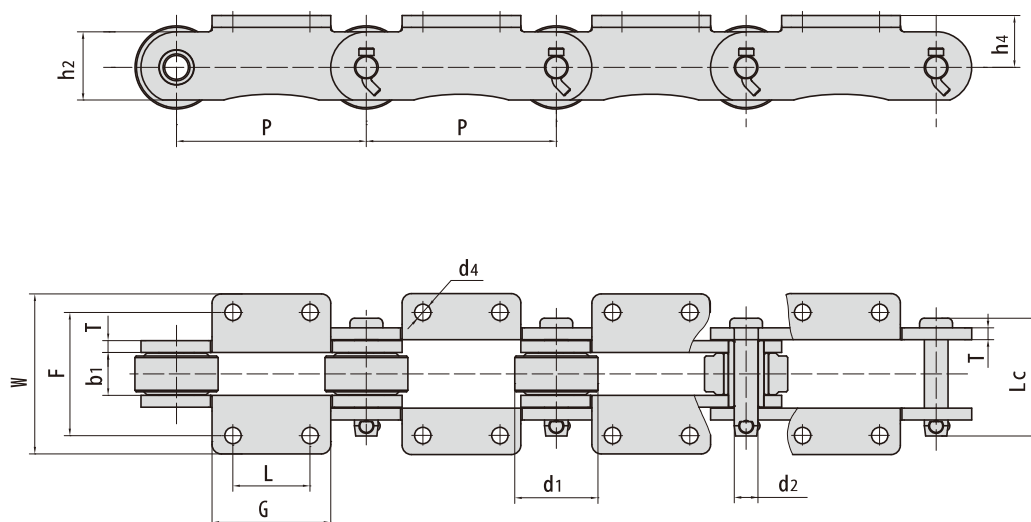
东华链号 Donghua Chain No.	节距 Pitch	销轴直径 Pin diameter	螺纹直径 Diameter of thread	加长销加长部分尺寸 Extended part size of the extended pin	销轴长度 Pin length	加长销装配方式 Assembly method of the extended pin
	P	$d_{2\max}$	M	L_1	$L_{2\max}$	
	mm	mm	mm	mm	mm	
P 101.6F2	101.60	19.10	M 16	36.00	80.00	每节、每4节、 每6节、每8节等 every link every 4 link every 6 link every 8 link etc
P 152F5	152.40	26.90	M 20	24.00	80.00	
P 152F17	152.40	27.00	M 24	50.00	115.00	
P 0 152F1	152.40	32.00	M 30	64.00	154.00	
P 0 152F3	152.40	27.00	M 20	45.00	110.00	
P 0 152F4	152.40	21.84	0.75-UNC-2	88.10	134.10	
P 0 152F25	152.40	32.00	M 24	50.00	136.00	



东华链号 Donghua Chain No.	P	L_1	G	F	W	d_4	h_4
	mm	mm	mm	mm	mm	mm	mm
90R-S	101.60	31.80	63.50	89.00	124.00	15.90	10.70
P 101.6F2	101.60	31.80	71.60	88.80	123.40	31.80	10.70
P 101.6F2K2 (d)	101.60	40.00	70.00	78.00	105.00	32.00	11.50
P 152F17	152.40	57.20	106.70	116.00	154.00	38.10	12.30
P 152F29	152.40	57.20	106.70	118.00	156.00	38.10	12.30
P 76.7	76.70	-	47.00	111.10	145.00	25.40	12.00

糖机链

Sugar mill chains

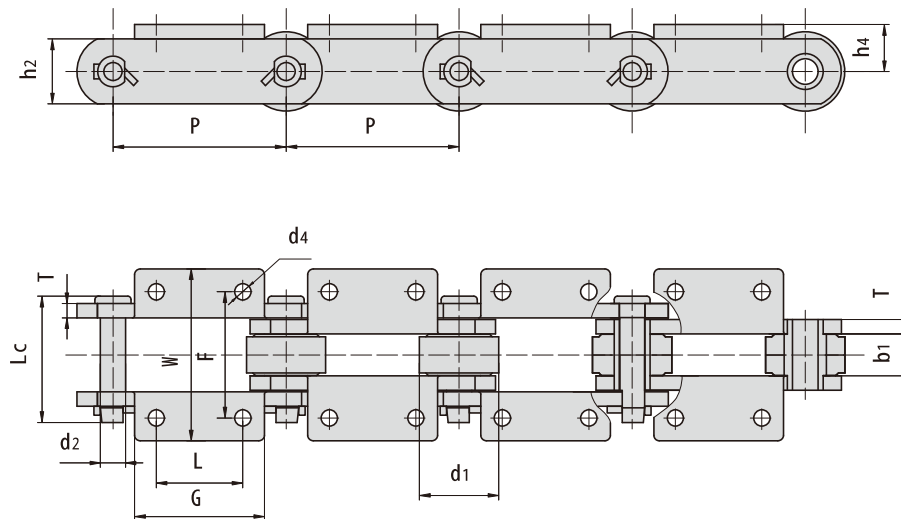


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d _{1 max}	b ₁	d _{2 max}	L _{c max}	h _{2 max}	T _{max}	Q _{min}	Q ₀	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
P 152F68K2	152.4	69.85	37.1	22.23	111.2	57.2	12.70	413/92842	455.0	26.50
P 152F97K2	152.4	76.20	38.1	26.90	116.6	60.3	12.70	450/101160	495.0	30.70
P 152F101K2	152.4	69.85	37.1	18.90	96.6	54.1	9.52	311/69913	345.0	24.68
SM 203.2F3K2	203.2	88.90	46.0	25.32	126.0	71.4	12.70	520/116900	545.0	37.70
SM 203.2F4K2	203.2	88.90	46.0	25.32	126.0	73.2	12.70	585/131513	614.0	35.90
SM 203.2F5K2	203.2	88.90	46.0	25.32	126.0	70.0	12.70	480/107908	504.0	37.60

东华链号 Donghua Chain No.	P	G	L	F	W	h ₄	d ₄
	mm	mm	mm	mm	mm	mm	mm
P 152F68K2	152.4	114.3	76.2	111.10	151.5	41.30	14.30
P 152F97K2	152.4	111.3	76.2	111.10	148.6	42.92	14.30
P 152F101K2	152.4	139.7	76.2	111.20	169.1	41.40	14.20
SM 203.2F3K2	203.2	152.4	82.6	131.76	182.6	55.50	19.05
SM 203.2F4K2	203.2	127.0	82.6	131.76	171.4	55.50	17.50
SM 203.2F5K2	203.2	152.4	82.6	133.80	191.0	54.50	19.05

糖机链

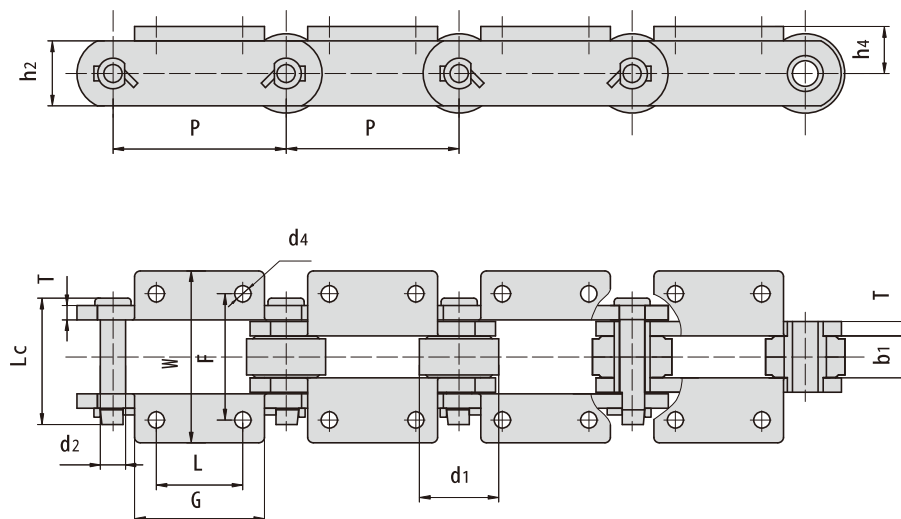
Sugar mill chains



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d_1 max	b_1 min	d_2 max	L_c max	h_2 max	T max	Q_{min}	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
SM 150F1K2	150.00	85.00	55.00	23.90	128.00	70.00	12.00	450.0/101160	495.0	44.50
DH 9063	152.40	76.20	38.10	23.83	103.20	61.00	10.30	445.0/100000	489.0	27.5
DH 2198	152.40	69.85	38.10	22.23	111.20	57.15	12.70	404.5/91000	445.0	27.9
P 152F78K2	152.40	69.85	37.60	22.23	97.10	57.20	9.52	376.0/84500	410.0	26.2
P 152F78K2F1	152.40	69.85	37.60	22.23	97.10	57.20	9.52	400.0/89920	440.0	26.68
P 152F83K2	152.40	69.85	37.10	21.85	108.00	57.20	12.70	413.0/92842	454.3	28.50
P 152F87K2	152.40	76.20	38.10	23.83	103.20	60.30	10.30	438.0/98462	481.8	28.45
P 152F93K2	152.40	76.20	37.60	22.23	97.10	57.20	9.52	376.0/84500	410.0	26.2
P 152F103	152.40	76.20	39.40	28.58	115.90	69.85	12.70	390.0/87672	429.0	34.50
SM 152F25K2	152.40	50.80	30.00	11.10	69.00	38.10	6.40	80.0/17984	88.0	11.00
SM 152F29K2	152.40	69.90	38.10	22.23	112.80	57.20	12.70	450.0/101160	495.0	28.70
SM 152F33K2	152.40	76.20	38.10	27.00	112.00	60.50	12.70	400.0/89920	440.0	32.40
SM 152F46K2	152.40	69.85	37.80	19.05	97.20	50.80	9.70	285.0/64068	311.3	24.20
SM 152F57K2	152.40	76.20	38.10	22.23	100.00	57.20	9.50	350.0/78680	385.0	25.60
P 203.2F8	203.20	88.90	45.30	25.40	123.00	71.40	12.70	615.0/138252	676.5	37.25
SM 203.2F1K2	203.20	107.95	92.10	38.10	170.00	88.90	12.70	760.0/170848	836.0	67.68
SM 203.2F15K2	203.20	88.90	46.00	25.40	120.90	69.90	12.70	444.8/99991	489.3	36.60
SM 228.6F16K2	228.60	76.00	42.00	22.23	104.00	64.00	10.00	400.0/89920	440.0	28.00
SM 304.8F18K2	304.80	101.60	69.85	34.80	163.80	88.90	16.00	1200.0/269760	1320.0	57.21

糖机链

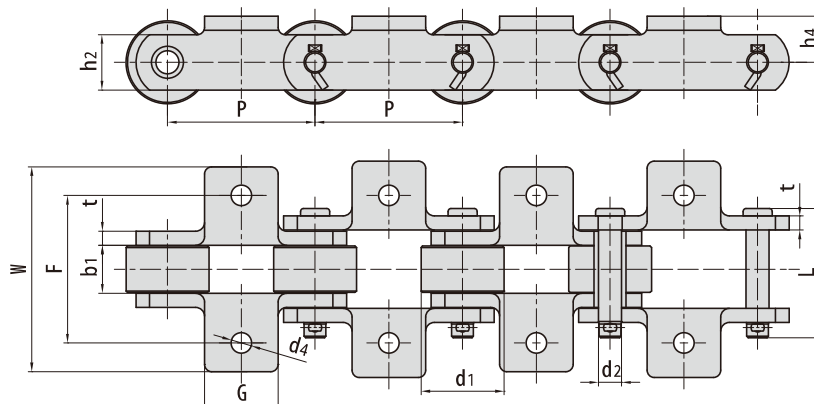
Sugar mill chains



东华链号 Donghua Chain No.	P	G	L	F	W	h ₄	d ₄
	mm	mm	mm	mm	mm	mm	mm
SM 150F1K2	150.00	95.00	55.00	155.00	233.00	55.00	15.00
DH 9063	152.40	114.30	76.20	111.13	165.86	44.45	14.30
DH 2198	152.40	114.30	76.20	111.25	152.40	41.40	14.30
P 152F78K2	152.40	114.30	76.20	111.00	165.00	41.30	14.00
P 152F78K2F1	152.40	114.30	76.20	111.00	165.00	41.30	13.00
P 152F83K2	152.40	111.00	76.20	111.60	152.20	41.30	14.30
P 152F87K2	152.40	114.30	76.20	111.40	165.00	44.50	14.30
P 152F93K2	152.40	110.00	76.20	111.00	146.00	44.50	14.30
P 152F103	152.40	108.00	76.20	111.10	147.60	50.80	14.30
SM 152F25K2	152.40	88.90	50.80	101.60	143.80	31.75	10.40
SM 152F29K2	152.40	111.30	76.20	111.30	146.10	41.10	14.20
SM 152F33K2	152.40	114.30	76.20	111.30	169.40	42.90	14.20
SM 152F46K2	152.40	136.70	76.20	111.20	152.40	41.10	14.20
SM 152F57K2	152.40	110.00	76.20	111.20	170.00	41.50	15.00
P 203.2F8	203.20	165.00	114.30	132.00	183.00	55.50	17.50
SM 203.2F1K2	203.20	146.00	82.60	193.70	260.30	69.90	17.50
SM 203.2F15K2	203.20	127.00	82.60	131.80	183.40	55.60	17.50
SM 228.6F16K2	228.60	152.00	100.00	156.50	222.50	42.00	14.00
SM 304.8F18K2	304.80	203.20	152.40	203.20	257.80	69.85	17.50

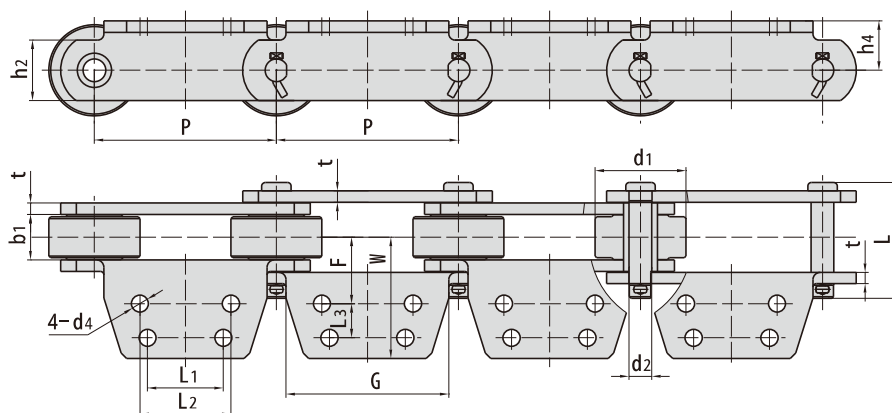
糖机链

Sugar mill chains



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
SM 101.6F19K1	101.60	57.15	33.00	15.90	88.90	38.10	9.70	176.4/39655	18.3

东华链号 Donghua Chain No.	P	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm
SM 101.6F19K1	101.60	50.80	101.60	141.00	31.75	14.20

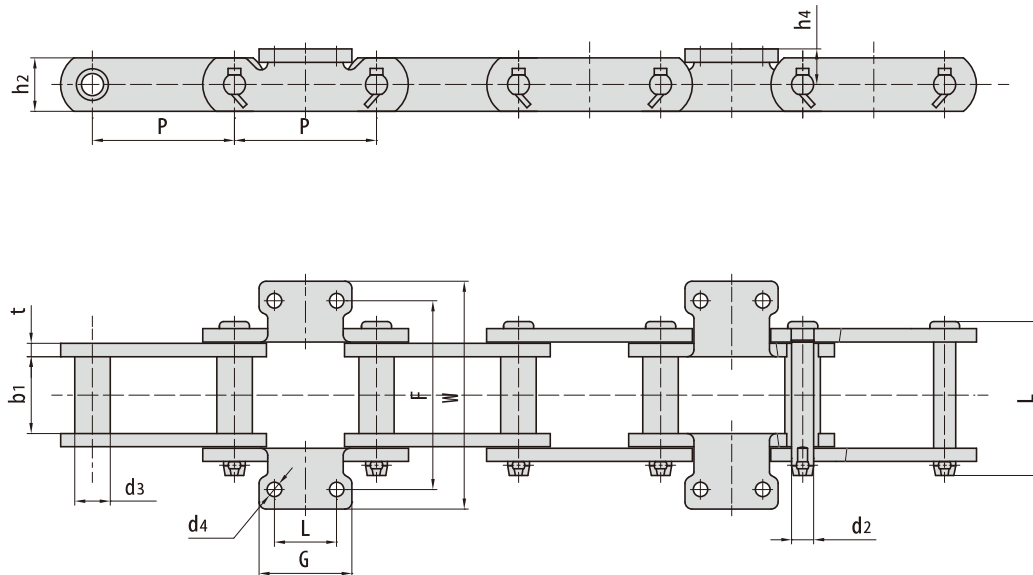


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
SM 152F63A4	152.4	76.2	38.1	19.05	97.1	38.1	9.5	285.0/64068	23.0

东华链号 Donghua Chain No.	P	G	F	W	h_4	d_4	L_1	L_2	L_3
	mm	mm	mm	mm	mm	mm	mm	mm	mm
SM 152F63A4	152.4	136.50	55.60	101.60	41.30	14.30	63.5	76.20	28.58

糖机链

Sugar mill chains

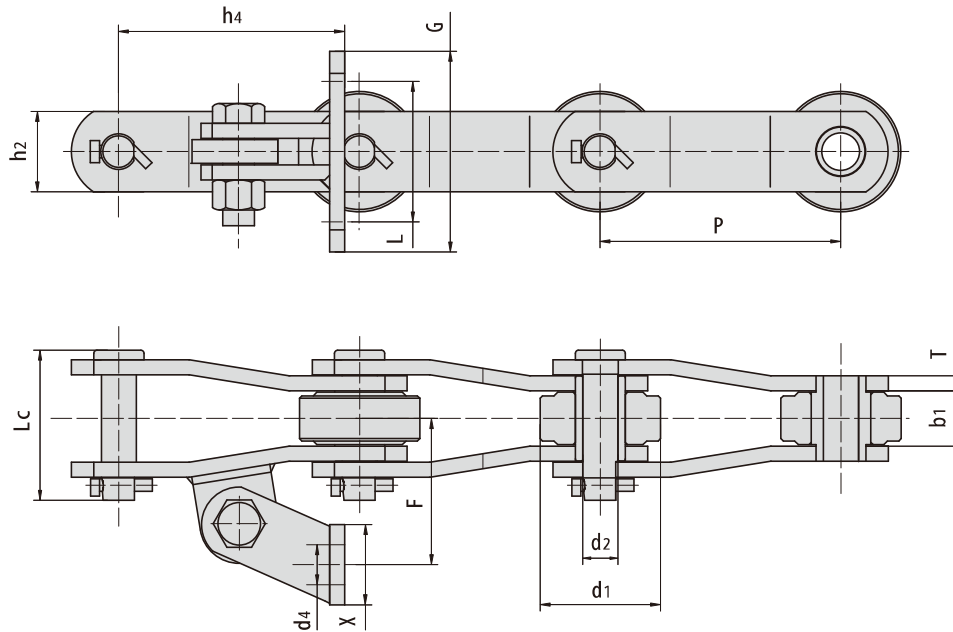


东华链号 Donghua Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d3 max	b1 min	d2 max	L max	h2 max	t max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
S 102BF6K2	101.60	25.40	54.00	15.70	110.50	38.10	9.50	160.0/35968	11.25
SM 152F56K2	152.4	36.58	66.50	19.05	126.00	58.80	9.70	330.0/74184	17.26

东华链号 Donghua Chain No.	P	G	L	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
S 102BF6K2	101.60	66.50	44.50	134.90	162.80	25.40	10.40
SM 152F56K2	152.40	114.30	58.70	158.75	212.85	38.10	13.50

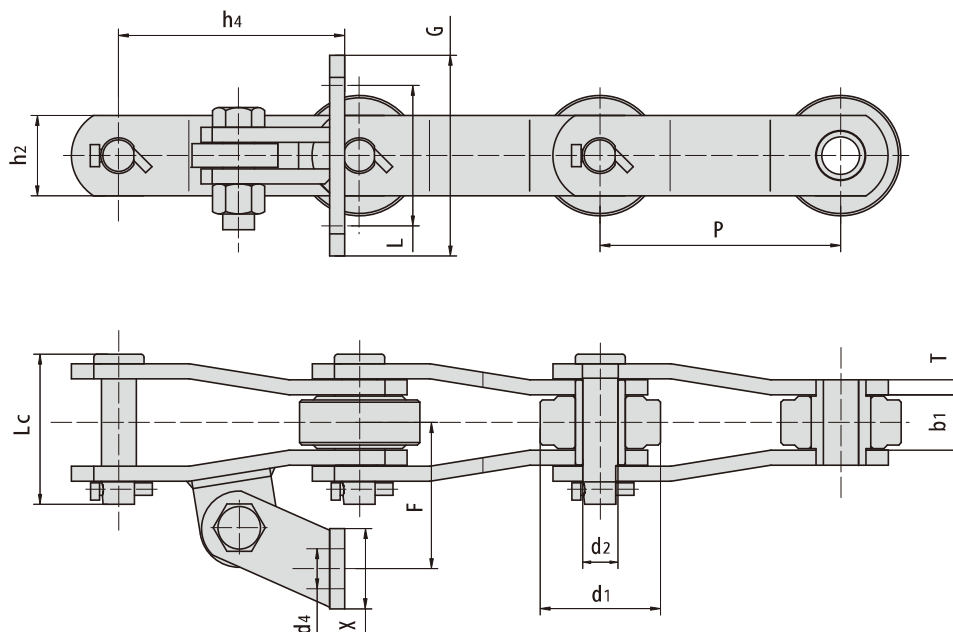
糖机链

Sugar mill chains



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength
	P	d _{1 max}	b ₁	d _{2 max}	L _{max}	h _{2 max}	T _{max}	Q _{min}	Q ₀
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN
SM 101.6F1-AS2	101.60	50.80	33.28	17.45	77.00	38.10	8.00	160.0/35968	176.0
SM 101.6F10-AS2	101.60	50.80	32.60	17.50	83.00	44.50	7.90	138.1/31045	155.0
P 152F77-AS2	152.40	76.20	34.50	22.23	95.10	50.80	9.52	263.0/59122	290.0
P 152F87-AS2	152.40	76.20	38.10	23.83	103.20	60.30	10.30	438.0/98462	485.0
P 152F146-AS2	152.40	76.20	39.80	23.83	113.00	63.50	12.70	453.6/101834	450.0
P 152F153-AS2F1	152.40	70.00	34.60	22.23	95.80	57.00	10.00	263.0/59122	290.0
P 152F154-AS2F1	152.40	72.00	34.96	18.85	73.80	50.80	9.52	250.0/56200	275.0
SM 152F6-AS2	152.40	76.20	38.10	22.23	97.10	57.20	9.52	362.0/81377	400.0
SM 152F14-AS2	152.40	76.20	34.90	22.20	96.35	55.80	9.50	362.6/81512	400.0
SM 152F16-AS2	152.40	76.20	37.00	24.00	110.00	64.00	12.00	600.0/134880	660.0
SM 152F31-AS2	152.40	76.20	34.96	22.23	97.50	50.80	9.53	328.0/73734	380.0
SM 152F43-AS2	152.40	76.20	38.90	23.75	111.50	63.50	12.70	445.4/100126	490.0
P 203.2F9	203.20	88.90	46.00	25.40	118.20	69.90	12.70	615.0/138252	680.0
SM 203.2	203.20	88.90	41.30	30.16	130.00	69.90	15.00	700.0/157360	770.0
SM 203.2F7-AS2	203.20	89.00	46.10	25.40	125.00	76.20	12.70	700.0/157360	770.0
SM 203.2F18-AS2	203.20	88.90	46.10	25.40	123.00	70.00	12.70	620.0/139376	690.0

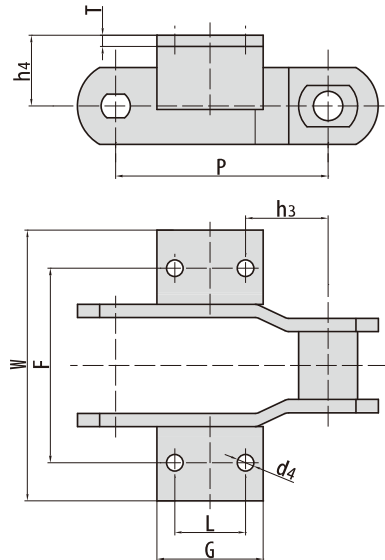
糖机链 Sugar mill chains



东华链号 Donghua Chain No.	P	G	L	F	X	h4	d4
	mm	mm	mm	mm	mm	mm	mm
SM 101.6F1-AS2	101.60	120.65	69.85	85.85	50.80	90.93	14.70
SM 101.6F10-AS2	101.60	111.00	84.10	74.60	44.50	80.90	11.10
P 152F77-AS2	152.40	127.00	88.90	92.10	50.80	143.00	14.20
P 152F87-AS2	152.40	127.00	88.90	100.00	50.80	143.00	14.20
P 152F146-AS2	152.40	127.00	89.00	105.00	63.50	121.40	15.00
P 152F153-AS2F1	152.40	122.00	84.00	95.84	50.00	113.20	14.00
P 152F154-AS2F1	152.40	127.00	81.00	114.67	50.80	127.00	15.00
SM 152F6-AS2	152.40	127.10	88.90	92.10	50.80	143.00	14.30
SM 152F14-AS2	152.40	127.00	88.90	93.65	50.80	142.85	14.20
SM 152F16-AS2	152.40	127.00	89.00	97.00	50.80	142.80	14.00
SM 152F31-AS2	152.40	127.00	88.90	92.10	50.80	130.55	14.20
SM 152F43-AS2	152.40	127.00	88.90	104.60	50.80	130.00	14.20
P 203.2F9	203.20	127.00	88.90	107.10	50.80	168.40	14.20
SM 203.2	203.20	127.00	88.90	107.18	50.80	168.40	14.30
SM 203.2F7-AS2	203.20	127.00	88.90	107.10	50.80	168.40	14.20
SM 203.2F18-AS2	203.20	127.00	88.90	107.10	50.80	168.30	14.20

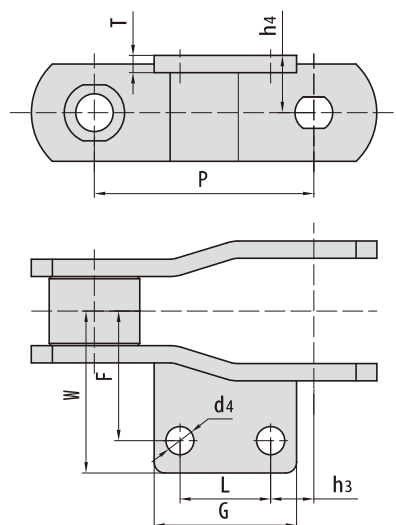
糖机链 Sugar mill chains

带焊接K2附件
With welded K2 attachment



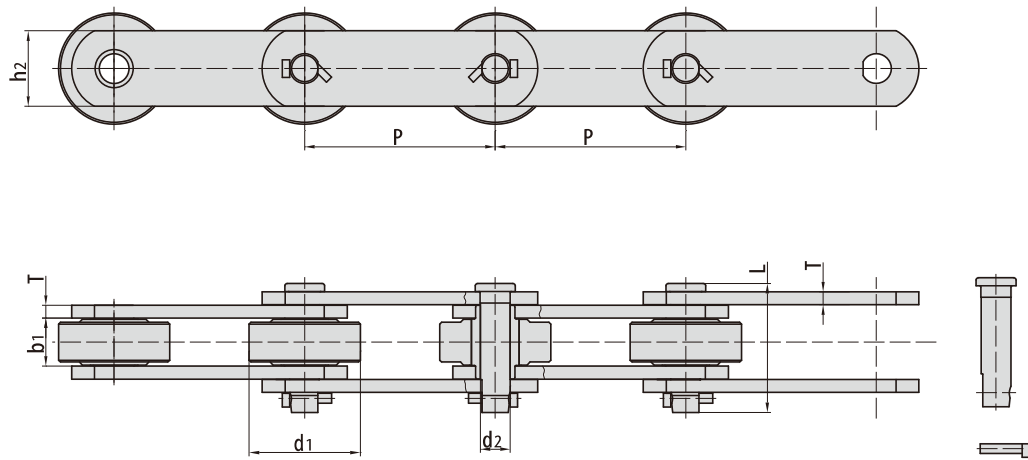
东华链号 Donghua Chain No.	P	F	W	L	G	h3	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
SM 228.6F3K2	228.6	209.6	291.3	76.2	114.3	88.9	76.2	18.0	12.0

带焊接A2附件
With welded A2 attachment



东华链号 Donghua Chain No.	P	F	W	L	G	h3	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
SM 101.6F4A2	101.6	60	75	42	66	20	26.5	13.0	8.0

糖机链 Sugar mill chains

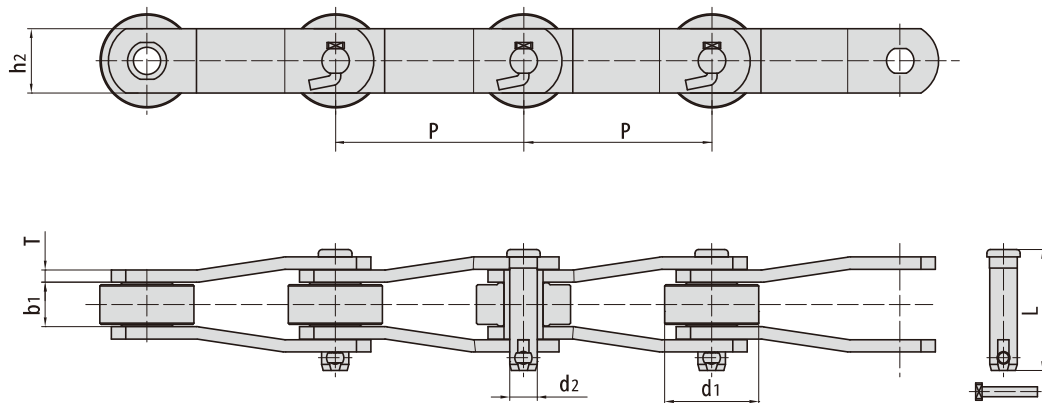


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d_1 max	b_1	d_2 max	L max	h_2 max	T max	Q_{min}	$Q_{o min}$	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
P 101.6F138*	101.60	30.00	40.00	19.00	100.00	45.00	9.50	250.0/56200	275.0	12.50
P 152F78	152.40	69.85	38.10	22.23	97.10	57.20	9.52	400.0/89920	440.0	19.42
P 152F88	152.40	88.90	38.10	23.83	103.20	60.30	10.30	438.0/98462	480.0	22.23
P 152F114	152.40	70.00	37.10	25.00	98.00	75.00	9.52	600.0/134880	660.0	24.60
P 152F156	152.40	69.85	38.10	18.90	96.60	57.00	9.52	378.1/85001	416.0	18.95
SM 152F2	152.40	69.85	38.10	18.90	96.60	50.80	9.52	350.0/78680	385.0	17.27
SM 152F5	152.40	76.20	38.10	23.80	103.00	63.50	10.30	438.0/98462	480.0	19.89
SM 152F7	152.40	76.20	37.10	25.00	110.80	65.00	12.00	500.0/112400	550.0	26.42
DH 2600	152.40	88.90	67.46	25.35	125.90	76.20	9.52	606.0/136229	670.0	37.10
SM 203.2F11	203.20	89.90	46.00	25.40	124.00	76.20	12.70	690.0/155112	760.0	32.30

*套筒链：表中滚子直径 d_1 为套筒直径

*Bush chain: d_1 in the table indicates the external diameter of the bush.

糖机链 Sugar mill chains



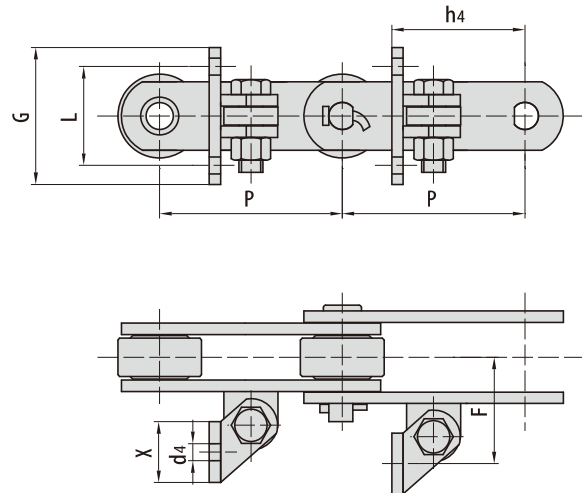
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d_1 max	b_1	d_2 max	L max	h_2 max	T max	Q_{min}	Q_{min}	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
SM 102*	102.00	36.00	42.00	16.00	92.00	45.00	8.00	210.0/47208	230.0	11.59
SM 101.6F4*	101.60	42.00	32.00	17.50	83.00	45.00	8.00	281.5/63281	309.7	12.30
SM 101.6F7*	101.60	36.50	41.30	15.88	94.30	44.50	7.90	191.1/42959	210.0	11.84
SM 101.6F10	101.60	50.80	32.60	17.50	83.00	44.50	7.90	138.1/31045	151.9	13.29
P 152F77	152.40	76.20	35.00	22.23	95.10	50.80	9.52	263.0/59122	290.0	17.98
P 152F151	152.40	76.20	36.00	22.20	98.00	52.00	10.00	361.3/81220	397.4	19.10
SM 152F16	152.40	76.20	37.00	24.00	110.00	64.00	12.00	600.0/134880	660.0	26.20
SM 152F54	152.40	76.20	35.00	22.43	96.00	50.80	9.50	263.0/59122	290.0	17.90
SM 203.2F8	203.20	88.90	46.10	25.40	122.00	76.20	12.70	700.0/157360	770.0	31.10
SM 228.6F3*	228.60	63.50	73.20	31.75	157.00	82.60	14.20	250.0/56200	275.0	33.60
SM 228.6F4	228.60	89.00	37.00	25.40	102.00	65.00	10.00	466.0/104756	512.5	21.20
SM 228.6F6	228.60	99.00	46.00	32.00	137.00	86.00	16.00	1150.0/258520	1265.0	41.80
SM 228.6F8	228.60	99.00	47.00	32.00	126.00	86.00	12.70	920.0/206816	1012.0	34.20

*套筒链：表中滚子直径 d_1 为套筒直径

*Bush chain: d_1 in the table indicates the external diameter of the bush.

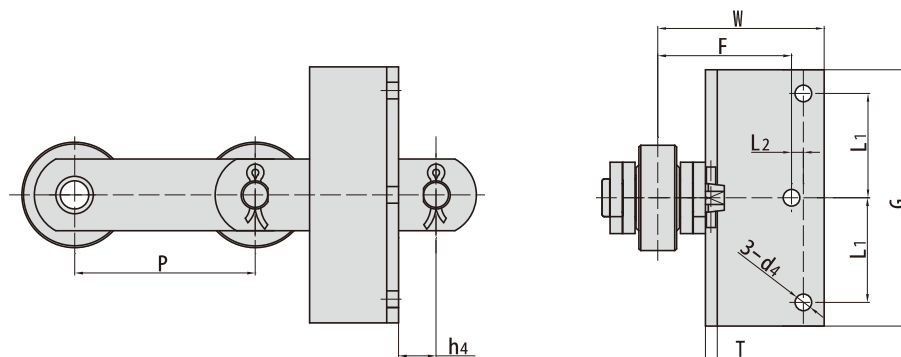
糖机链 Sugar mill chains

带AS2附件
With AS2 attachment



东华链号 Donghua Chain No.	P mm	G mm	L mm	F mm	X mm	h4 mm	d4 mm
P152F78-AS2	152.40	114.30	82.55	88.90	50.80	111.12	14.30
DH2600-AS2	152.40	127.00	88.90	120.70	50.80	143.00	14.20
DH2600-AS2F2	152.40	127.00	88.90	120.60	50.80	146.00	13.50

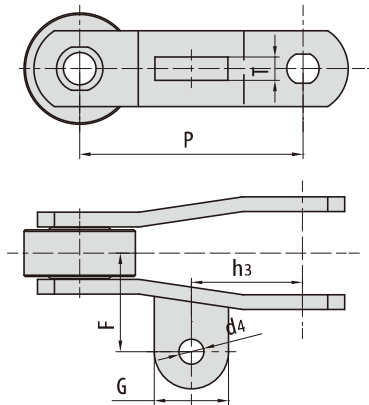
带F3附件
With F3 attachment



东华链号 Donghua Chain No.	P mm	F mm	W mm	h4 mm	d4 mm	G mm	L1 mm	L2 mm
P152F88-F3	152.40	112.80	140.10	31.75	14.00	216.00	88.00	10.00

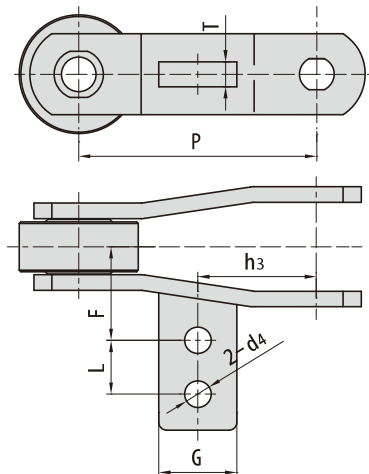
糖机链 Sugar mill chains

带A1附件
With A1 attachment



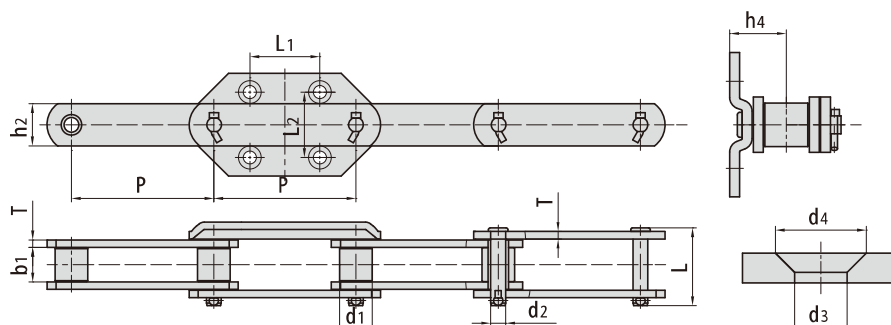
东华链号 Donghua Chain No.	P	F	G	d4	h3	T
	mm	mm	mm	mm	mm	mm
SM 101.6F5-A1	101.6	70.0	40.0	17.0	42.0	12.0
SM 101.6F7-AS2	101.6	63.6	38.1	13.0	50.0	9.5
SM 101.6F10-A1	101.6	54.0	42.0	16.7	50.8	12.7
P 152F77-AS2F3	152.4	66.7	65.0	17.0	76.2	16.0
P 152F148-AS2	152.4	68.0	—	22.0	74.0	16.0
P 152F151-A1	152.4	67.5	50.8	17.0	76.0	16.0
SM 228.6F4-AS2	228.6	80.0	—	21.0	95.0	20.0
SM 228.6F8-AS2	228.6	83.0	—	21.0	120.0	16.0
SM 203.2F7-A1F1	203.2	81.7	58.0	20.0	101.6	16.0
SM 203.2F8-AS2	203.2	82.0	—	21.0	102.0	16.0

带A2附件
With A2 attachment



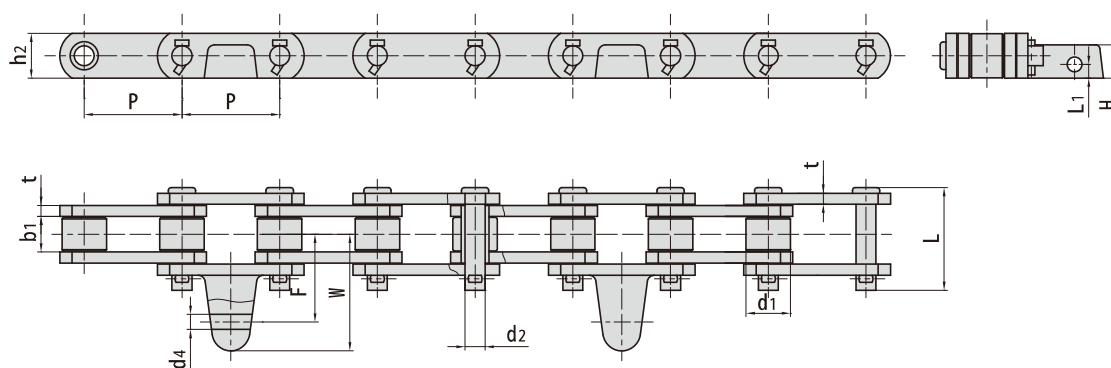
东华链号 Donghua Chain No.	P	F	G	d4	h3	L	T
	mm	mm	mm	mm	mm	mm	mm
P 152F77-A2	152.4	60.0	50.0	17.0	76.0	34.5	16.0
P 152F151-A2	152.4	60.0	50.0	17.0	76.0	34.5	16.0
SM 152F54-A2	152.4	60.0	50.0	17.0	76.0	34.5	16.0
SM 203.2F8-AS2F3	203.8	74.5	65.0	21.0	102.0	34.5	15.0
SM 203.2F8-AS2F5	203.8	74.5	65.0	21.0	102.0	50.0	15.0

糖机链 Sugar mill chains



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d _{1 max}	b ₁	d _{2 max}	L _{max}	h _{2 max}	T _{max}	Q _{min}	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P152F169SS-G4	152.4	34.9	37.1	15.9	83.5	44.5	8.0	190/42712	10.34

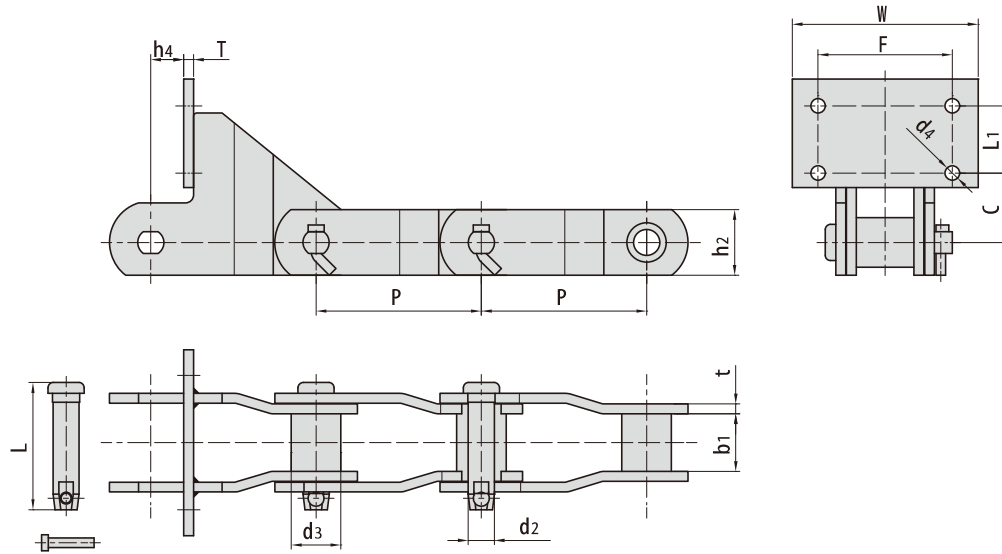
东华链号 Donghua Chain No.	P	L ₁	L ₂	h ₄	d ₃	d ₄
	mm	mm	mm	mm	mm	mm
P152F169SS-G4	152.4	75.0	70.0	46.0	14.0	24.4



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d _{1 max}	b ₁	d _{2 max}	L _{max}	h _{2 max}	t _{max}	Q _{min}	q
	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P69.85F6-G19	69.85	31.75	25.3	14.27	73.5	31.75	8.0	130.0/29224	9.46

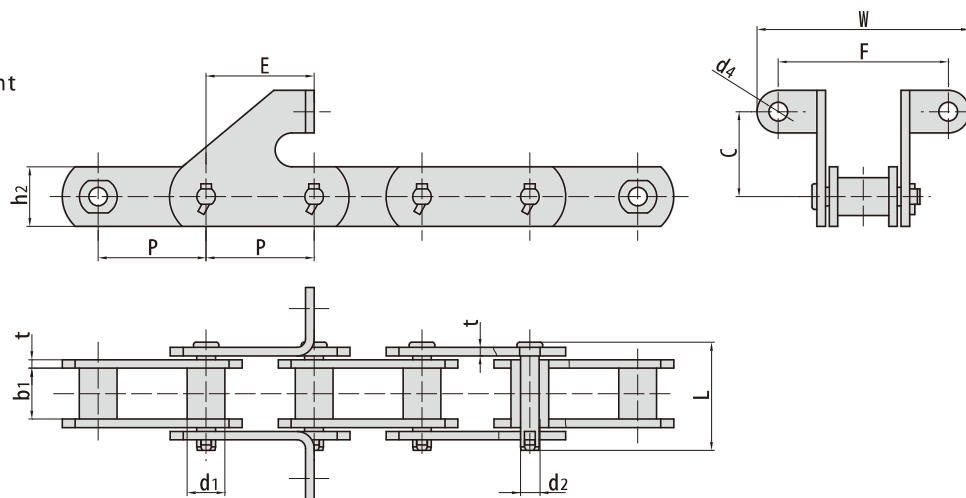
东华链号 Donghua Chain No.	P	F	W	d ₄	L ₁	H
	mm	mm	mm	mm	mm	mm
P69.85F6-G19	69.85	62.27	80.8	11.0	9.8	24

糖机链 Sugar mill chains



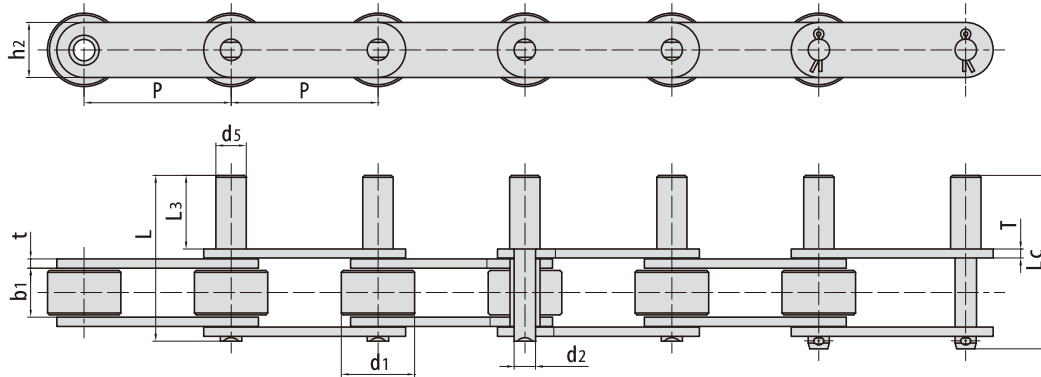
东华链号 Donghua Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴尺寸 Pin dimension		链板尺寸 Plate dimension		附件尺寸 Attachment dimension						抗拉强度 Tensile strength
	P	d3	b1	d2	L	h2	t/T	F	W	h4	d4	C	L1	Q _m
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
SM 160F4	160.0	48.0	55.7	25.27	123.03	63.5	9.5	130.0	180.0	32.0	14.0	132.3	65.0	400/89920
SM 200F1-PUSHER	200.0	48.0	55.7	25.27	123.03	63.5	9.5	120.0	158.8	76.2	14.0	91.0	50.0	350/78680

带SD附件
With SD attachment

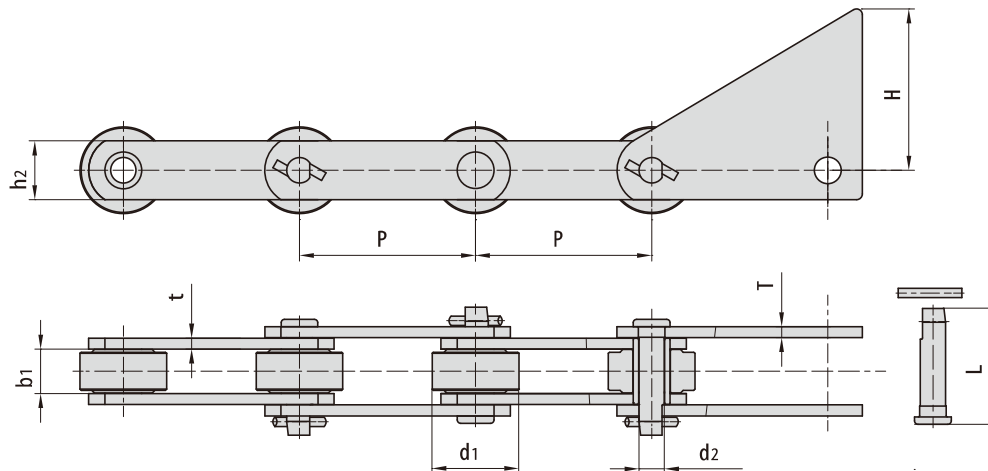


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Plate depth	链板厚度 Plate thickness	附件尺寸 Attachment dimension					抗拉强度 Tensile strength
	P	d1	b1	d2	L	h2	t	F	W	d4	C	E	Q _m
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
SM 63.5SD	63.5	22.22	30.0	11.0	63.5	35.0	5.0	100.0	125.0	11.0	35.0	63.5	80/17984
SM 76.2SD	72.6	22.22	25.4	11.0	59.0	35.0	5.0	93.0	118.0	11.0	50.0	76.2	100/22480

糖机链 Sugar mill chains



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴尺寸 Pin diameter					链板尺寸 Plate dimension		抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1	d2 max	d5 max	L max	Lc max	L3	h2	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 76.2F72-D3	76.2	38.1	25.2	11.1	15.75	86	90.1	38.1	28.5	4.8	58/13038	6.3

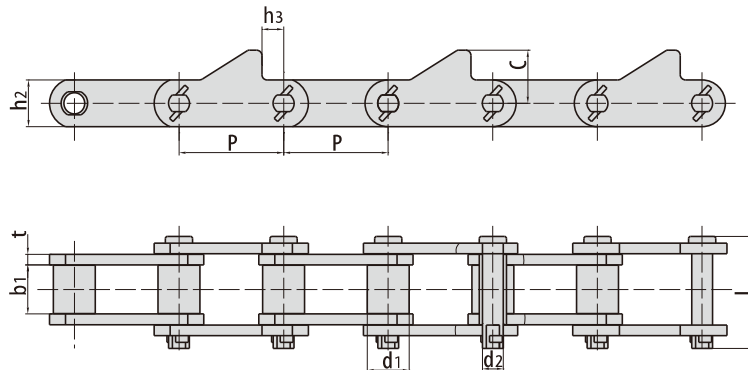


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴尺寸 Pin diameter		链板尺寸 Plate dimension			抗拉强度 Tensile strength
	P	d1 max	b1	d2 max	L max	h2	t/T	H	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P 100F243	100.0	56.00	30.0	16.00	76.0	45.0	8.00	100.0	240/53952
S 102BF7*	101.6	25.40	54.0	15.70	110.5	38.1	9.50	95.3	160/35968
S 111F4*	120.9	36.58	66.5	19.05	126.0	50.8	9.70	50.8	214/48107
SM 152F11	152.4	75.00	38.4	22.08	100.4	50.8	9.53	139.7	260/58448

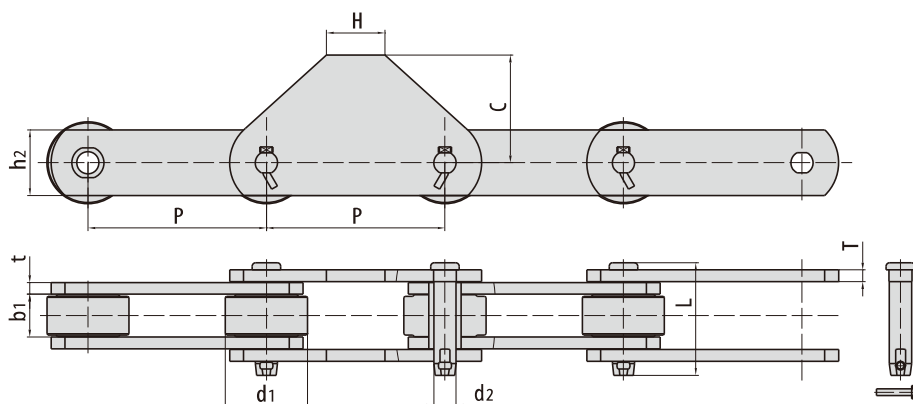
*套筒链：表中滚子直径d1为套筒直径

*Bush chain: d1 in the table indicates the external diameter of the bush.

糖机链 Sugar mill chains



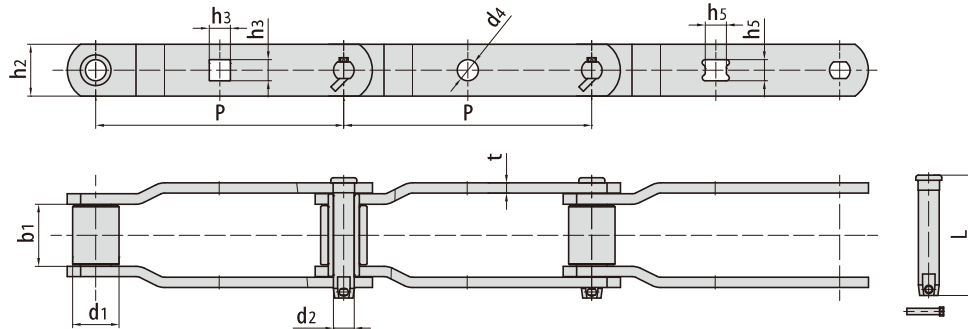
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	P	d1 max	b1	d2 max	L max	h2	t	h3	C	Q _{min}	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P78.11F25	78.11	32.60	37.0	15.90	89.00	38.0	8.0	11.6	58.0	190/42715	12.2
SM 78.75F1	78.75	31.75	37.0	15.88	87.00	38.0	8.0	16.4	41.0	140/31472	10.9



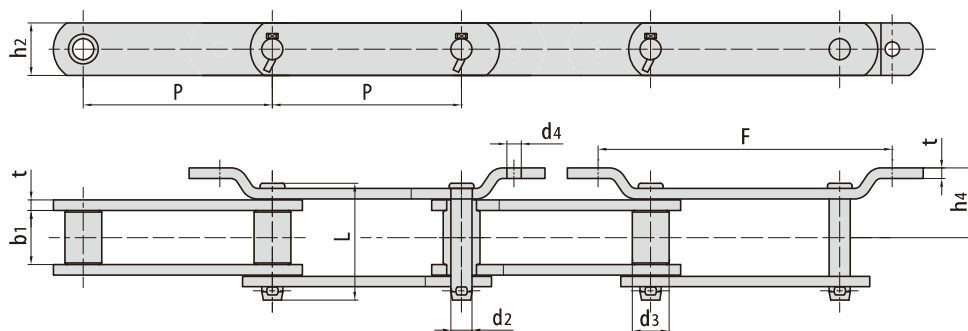
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴尺寸 Pin diameter		链板尺寸 Plate dimension				抗拉强度 Tensile strength
	P	d1 max	b1	d2 max	L max	h2	t/T	C	H	Q _{min}
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
SM 152F59	152.4	70.00	36.5	17.00	96.2	56.0	10.0	92	50.0	380/85424

糖机链

Sugar mill chains



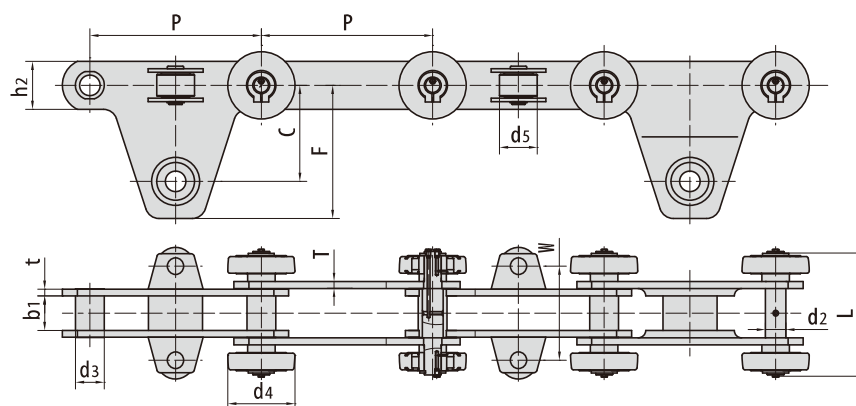
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	P	d_1 max	b_1 min	d_2 max	L max	h_2	t	h_3	h_5	d_4	Q_m in kN/bf	q kg/m
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm		
SM 228.6F14	228.6	44.45	49.30	22.23	190.80	63.5	12.70	-	26.1	-	454/102059	18.50
SM 304.8	304.8	82.55	93.70	40.87	198.05	101.6	19.05	-	-	37.69	1500/33720	51.96
SM 304.8F1	304.8	82.30	93.70	47.37	208.76	114.3	19.05	32.54	-	-	880/197824	61.41
SM 304.8F3	304.8	44.45	56.90	22.10	117.70	63.5	9.65	23.11	-	-	450/101160	13.70
SM 304.8F4	304.8	57.15	76.20	25.48	148.05	63.5	12.70	26.16	-	-	520/116896	19.76
SM 304.8F5	304.8	63.50	69.85	31.75	162.54	88.9	15.90	32.54	-	-	1100/24728	33.48
SM 304.8F11	304.8	88.90	105.00	38.10	195.60	101.6	15.70	-	32.5	-	1230/27650	49.62
SM 304.8F13	304.8	57.15	76.20	25.30	148.20	63.5	12.70	-	26.0	-	520/116896	19.90



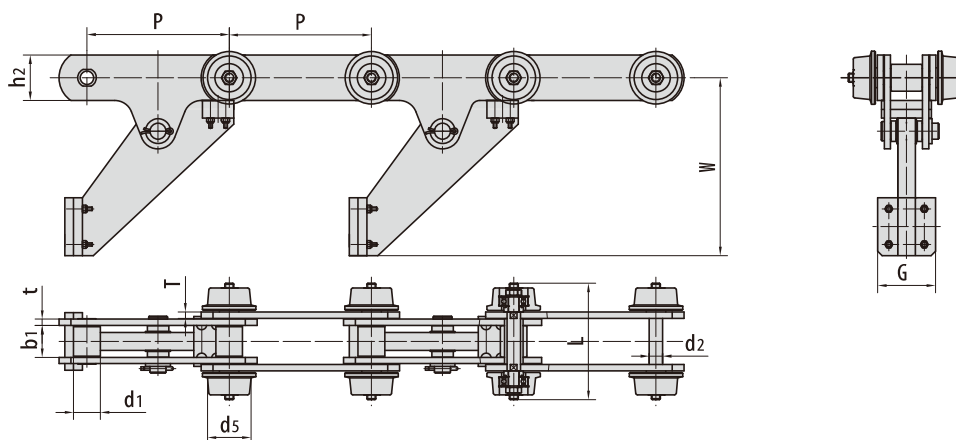
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	P	d_3 max	b_1	d_2 max	L max	h_2	t	h_4	F	d_4	Q_m in kN/bf	q kg/m
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm		
SM 228.6F11	228.6	44.45	63.50	25.40	141.00	63.5	12.70	84	355.6	17.5	543/122066	21.83

汽车生产线链条

Conveyor chains for automobile production line



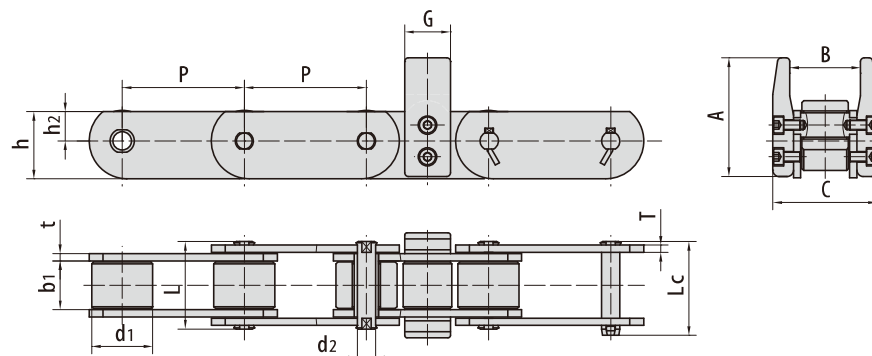
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	P	d3 max	b1 min	d2 max	L max	h2	t/T	C	F	W	d4	d5	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
M 450F16-B-250	250.0	42.0	55.0	30.0	182.0	70.0	10.0	140.0	194.0	145.0	98.0	50.0	370.0/83176
M 450F20-B-250	250.0	42.0	50.0	30.0	180.0	70.0	10.0	140.0	194.0	137.0	98.0	55.0	500.0/112400
M 450F22-B-250	250.0	42.0	55.0	30.0	178.0	70.0	10.0	140.0	194.0	145.0	98.0	42.0	480.0/107904



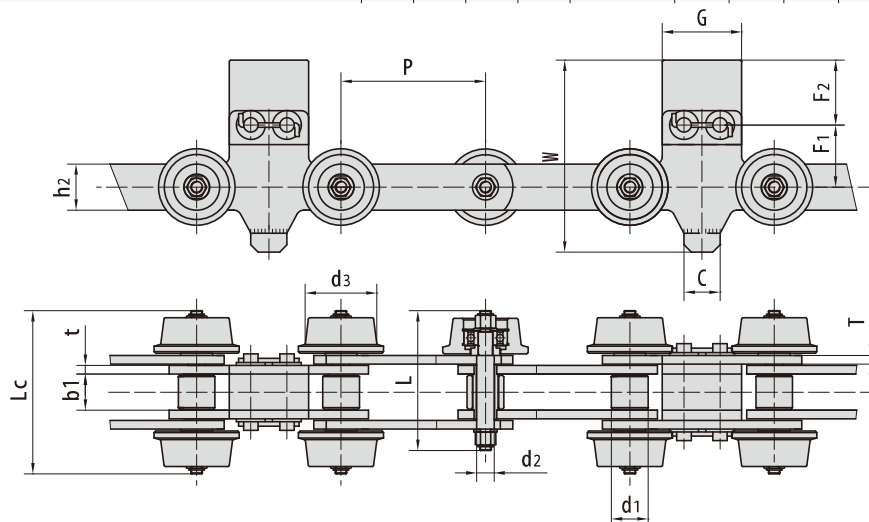
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	附件尺寸 Attachment dimension			抗拉强度 Tensile strength
	P	d1 max	b1 min	d2 max	L max	h2	t/T	G	W	d5	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
M 160F53SR2-S-160	160.00	30.00	36.00	15.00	131.00	51.00	7.00	65.0	200.0	49.0	160.0/35988

汽车生产线链条

Conveyor chains for automobile production line



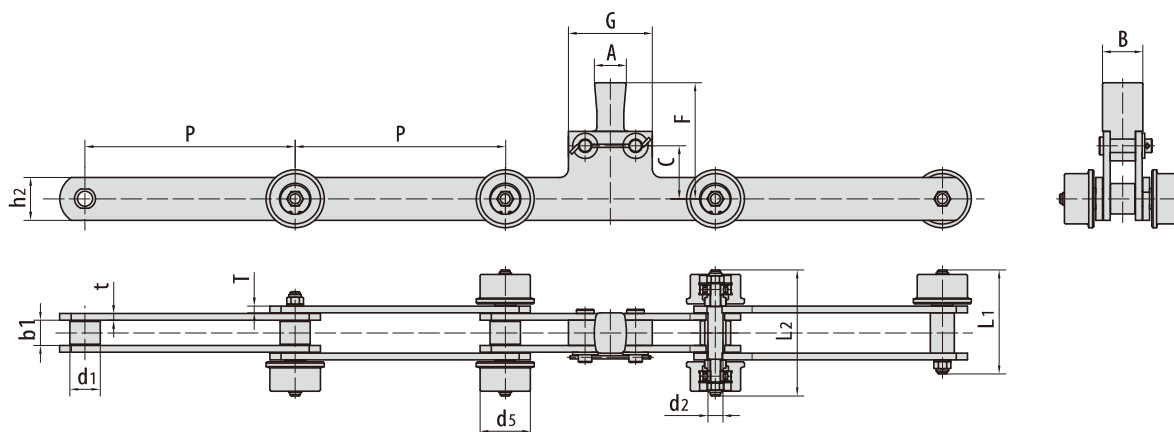
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	P	d1 max	b1 min	d2 max	L max	Lc max	h2	h	t/T	A	B	C	G	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P100F298	100.0	50.0	40.0	15.0	79.8	84.9	24.0	55.0	8.0	87.0	70.0	90.0	37.5	200.0/44960	16.0
P100F337	100.0	50.0	40.0	12.0	71.0	76.5	24.0	55.0	6.0	87.0	60.0	86.0	40.0	120.0/26976	37.0
P100F339	100.0	50.0	40.0	15.0	71.8	76.9	24.0	55.0	6.0	97.0	58.0	86.0	40.0	120.0/26976	14.0
P125F86	125.0	50.0	40.0	18.0	71.8	76.9	24.0	55.0	6.0	97.0	58.0	86.0	40.0	120.0/26976	13.8



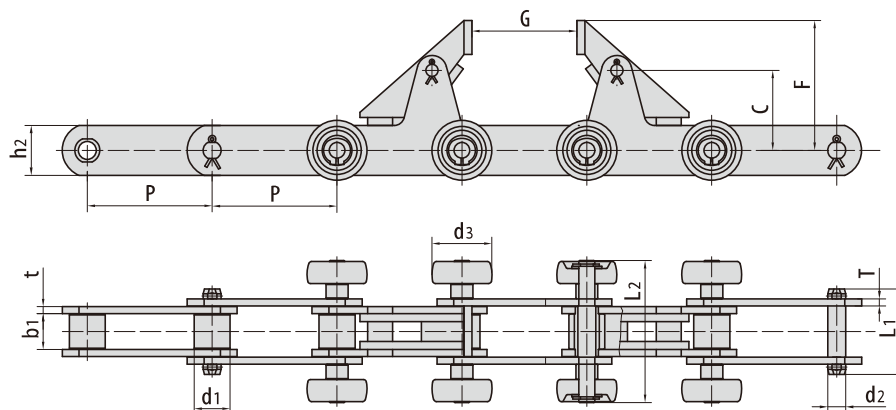
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	P	d1 max	b1 min	d2 max	L max	Lc max	h2	t/T	C	F1	F2	G	W	d3	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
P100F202	100.0	25.4	24.5	12.0	—	113.0	32.0	6.0	25.0	36.0	27.5	46.0	106.0	45.0	126.0/28324
P100F240	100.0	25.4	24.5	12.0	97.0	113.0	32.0	6.0	25.0	43.0	30.0	55.0	118.0	45.0	80.0/17984
P100F246	100.0	25.4	24.5	12.0	93.5	113.0	32.0	6.0	25.0	36.0	34.0	45.0	112.5	45.0	126.0/28324
P100F247	100.0	25.4	24.5	12.0	93.5	113.0	32.0	6.0	25.0	36.0	28.0	34.0	106.5	45.0	126.0/28324
P100F348	100.0	25.4	25.0	12.0	97.0	113.0	32.0	6.0	25.0	43.0	45.0	55.0	133.0	49.7	80.0/17984

汽车生产线链条

Conveyor chains for automobile production line



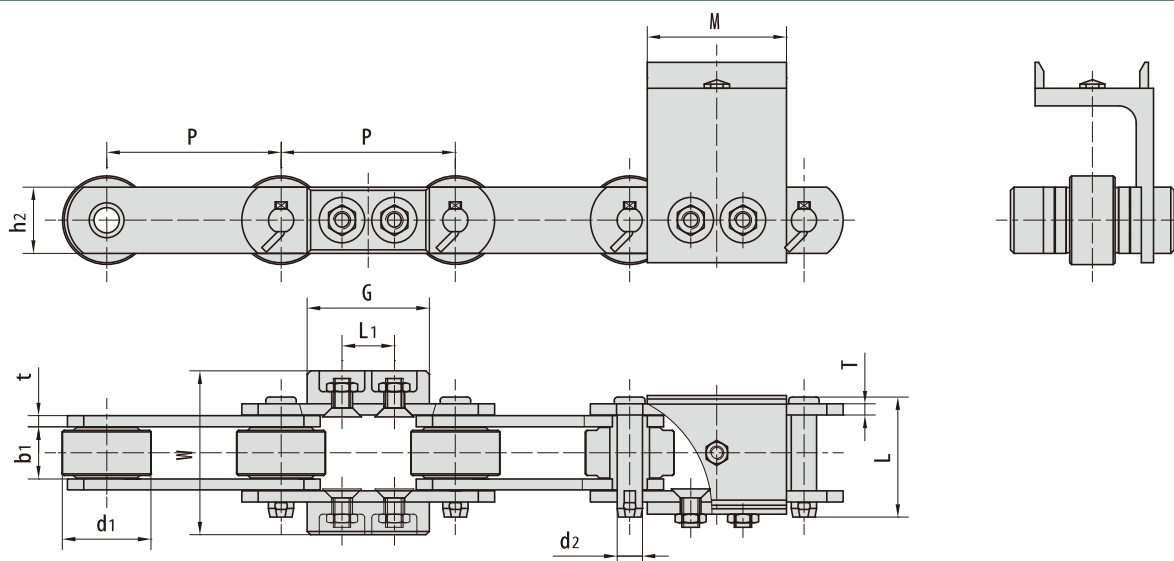
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	P	d1 max	b1 min	d2 max	L1 max	L2 max	h2	t/T	A	B	C	F	G	d5	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
M 160F35-S-200	200.0	36.0	30.0	18.0	123.0	152.0	51.0	8.0	38.0	48.0	63.0	138.0	100.0	59.5	160.0/35968
M 160F37-S-250	250.0	36.0	30.0	18.0	124.0	150.0	51.0	8.0	38.0	48.0	63.0	138.0	100.0	60.0	160.0/35968
M 160F52-S-250	250.0	36.0	30.0	18.0	126.0	150.0	51.0	8.0	38.0	48.0	63.0	138.0	100.0	65.0	160.0/35968
M 450F8-S-200	200.0	60.0	44.0	30.0	162.5	190.0	82.0	12.0	38.0	55.0	65.0	140.0	140.0	84.7	450.0/101160
M 450F17-S-200	200.0	60.0	44.0	30.0	165.5	190.0	82.0	12.0	38.0	55.0	65.0	140.0	140.0	84.7	450.0/101160
M 450F9-S-250	250.0	60.0	44.0	30.0	162.5	190.0	82.0	12.0	38.0	55.0	65.0	140.0	140.0	80.0	450.0/101160
M 450F13-S-250	250.0	60.0	40.0	30.0	-	180.0	82.0	12.0	38.0	55.0	65.0	140.0	140.0	84.0	450.0/101160



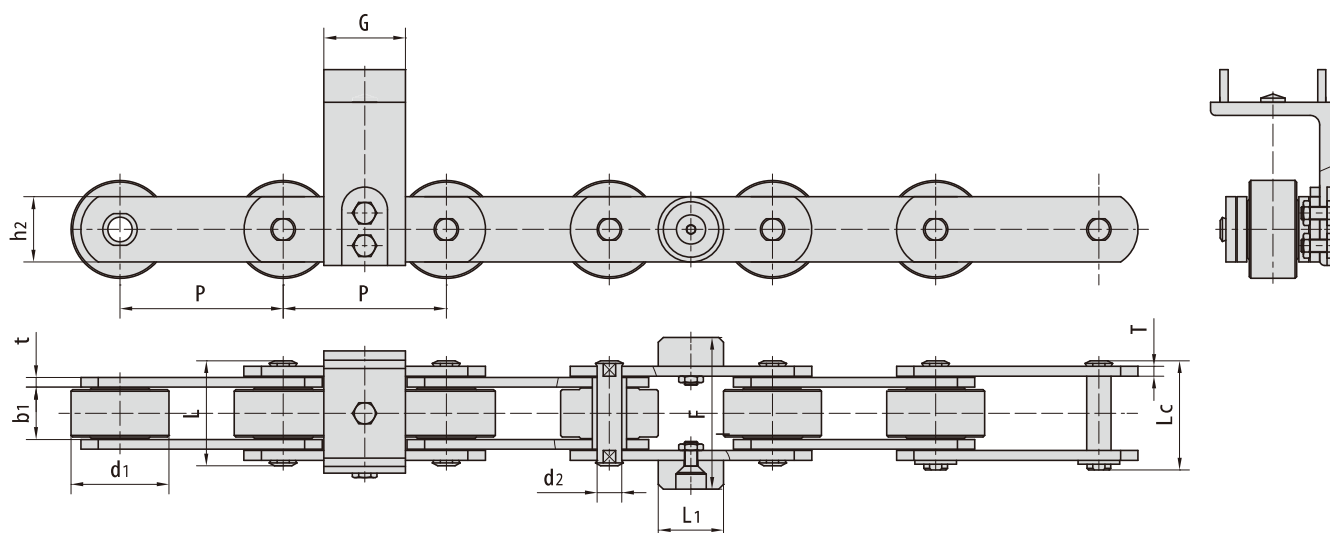
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	P	d1 max	b1 min	d2 max	L1 max	L2 max	h2	t/T	C	F	G	d3	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
M 160F49-S-125	125.00	36.00	36.00	18.00	85.50	142.00	50.0	7.00	80.0	130.0	105.0	60.0	160.0/35988

汽车生产线链条

Conveyor chains for automobile production line



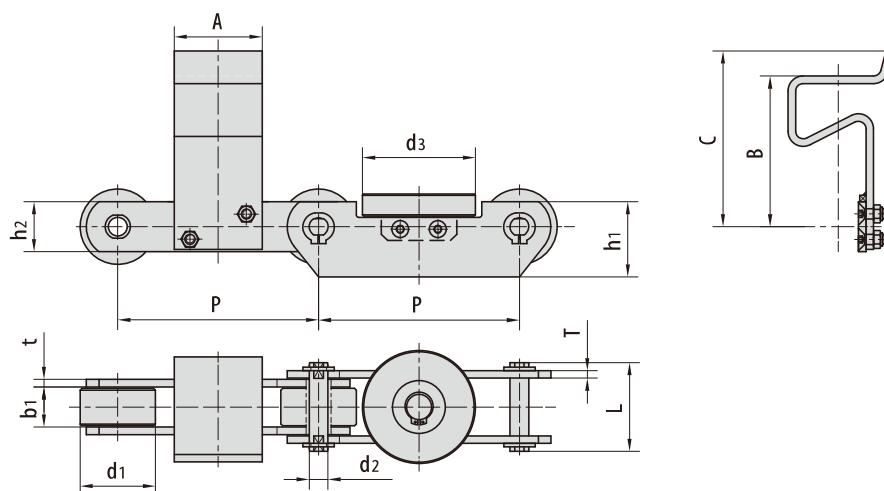
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	P	d1 max	b1 min	d2 max	L max	h2	t/T	L1	G	W	M	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 100F322	100.0	50.8	30.0	14.5	69.0	38.1	6.3	30.0	70.0	94.0	80.0	100.0/22480	10.3



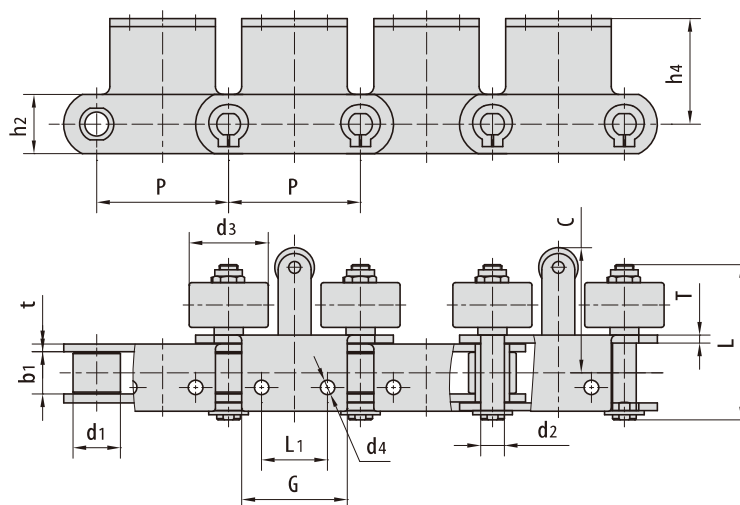
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		链板高度 Inner plate depth	链板厚度 Plate thickness	附件尺寸 Attachment dimension			抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2	t/T	L1	G	F	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
P 100F325	100.0	60.0	32.0	15.0	64.5	68.5	40.0	6.0	40.0	50.0	93.5	112.0/25177	16.6

汽车生产线链条

Conveyor chains for automobile production line



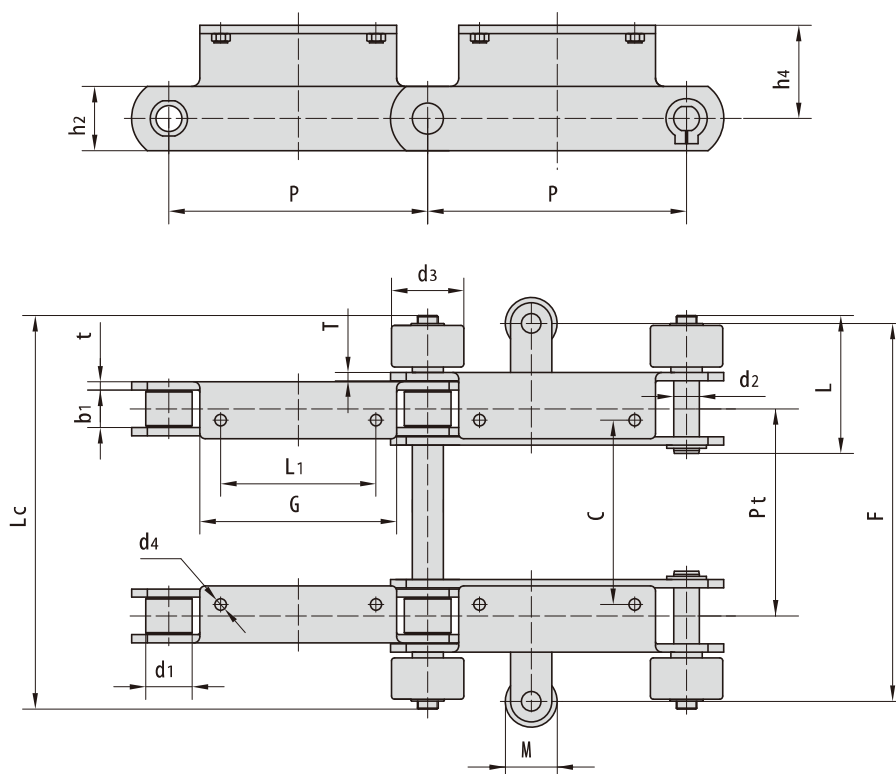
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth		链板厚度 Plate thickness	附件尺寸 Attachment dimension				抗拉强度 Tensile strength
	P	d ₁ max	b ₁ min	d ₂ max	L max	h ₁	h ₂	t/T	A	B	C	d ₃	Q _{min}
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
M 112F45-P-160	160.0	60.0	32.0	15.0	71.0	60.0	40.0	6.0	70.0	120.0	140.0	90.0	140.0/31472



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	附件尺寸 Attachment dimension						抗拉强度 Tensile strength
	P	d ₁ max	b ₁ min	d ₂ max	L max	h ₂	t/T	C	L ₁	G	h ₄	d ₃	d ₄	Q _{min}
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
M 112F58A2-SR1-S-100	100.0	36.0	32.0	18.0	119.0	45.0	6.0	95.0	50.0	80.0	80.0	60.0	11.0	112.0/25178
P 100F321-SR1	100.0	36.0	32.0	18.0	111.5	45.0	6.0	95.0	50.0	80.0	80.0	60.0	12.0	112.0/25178
P 200F131A2SR	100.0	45.0	36.0	25.0	133.2	62.0	8.0	107.5	90.0	140.0	120.0	70.0	11.0	224.0/50355
P 250F115A2	250.0	43.0	36.0	21.0	135.3	60.0	8.0	101.0	140.0	190.0	80.0	65.0	12.0	224.0/50355

汽车生产线链条

Conveyor chains for automobile production line

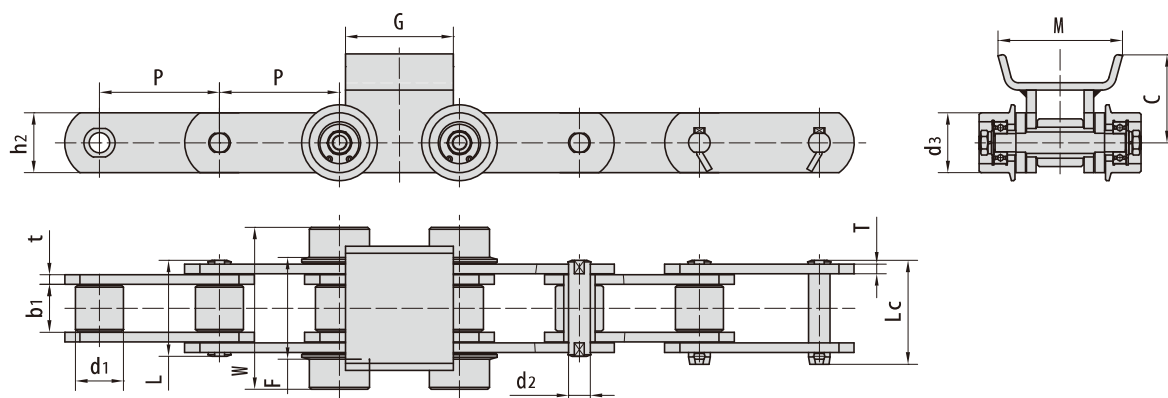


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between innerplates	销轴直径 Pin diameter	销轴长度 Pin length		链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	d3 max	b1 min	d2 max	L max	Lc max	h2	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 250F 137A2-SR	250.0	50.0	80.0	47.0	25.0	152.2	716.8	72.0	10.0	224.0/50355	59.2
P 250F 140A2SR	250.0	45.0	70.0	36.0	25.0	133.2	380.0	62.0	8.0	224.0/50355	43.4
P 250F 159A2SR	250.0	50.0	80.0	47.0	25.0	152.2	1016.8	72.0	10.0	224.0/50355	60.0

东华链号 Donghua Chain No.	P	L1	G	C	F	Pt	h4	M	d4
	mm	mm	mm	mm	mm	mm	mm	mm	mm
P 250F 137A2-SR	250.0	140.0	180.0	518.0	658.0	518.0	90.0	50.0	11.0
P 250F 140A2SR	250.0	150.0	190.0	178.0	365.0	200.0	90.0	50.0	12.0
P 250F 159A2SR	250.0	140.0	180.0	818.0	958.0	818.0	90.0	50.0	11.0

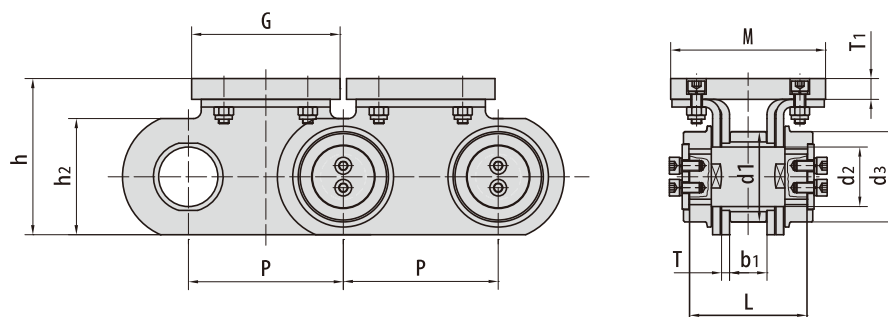
汽车生产线链条

Conveyor chains for automobile production line



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	d3 max	b1 min	d2 max	L max	Lc max	h2	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 100F297	100.0	40.0	50.0	40.0	18.0	80.5	87.5	50.0	8.0	200.0/44960	15.5

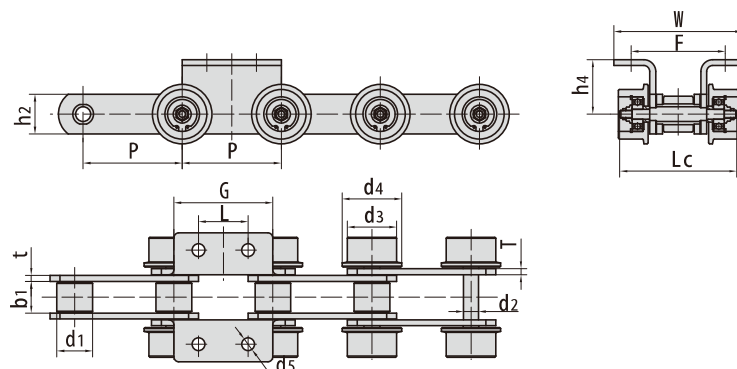
东华链号 Donghua Chain No.	C	F	W	G	M
	mm	mm	mm	mm	mm
P 100F297	77.0	85.0	135.0	90.0	105.0



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	附件尺寸 Attachment dimension					抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	L max	h2	T	G	M	h	T1	d3	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 100F217	100.0	70.0	29.0	46.0	114.0	90.0	6.0	95.0	120.0	115.0	16.0	70.0	400.0/89920	39.6
P 120F18-TP	120.0	70.0	29.0	46.0	91.0	90.0	6.0	115.0	120.0	121.0	16.0	70.0	300.0/67440	50.2
P 120F19-TP	120.0	70.0	29.0	46.0	91.0	90.0	6.0	115.0	120.0	121.0	5.0	70.0	300.0/67440	41.8

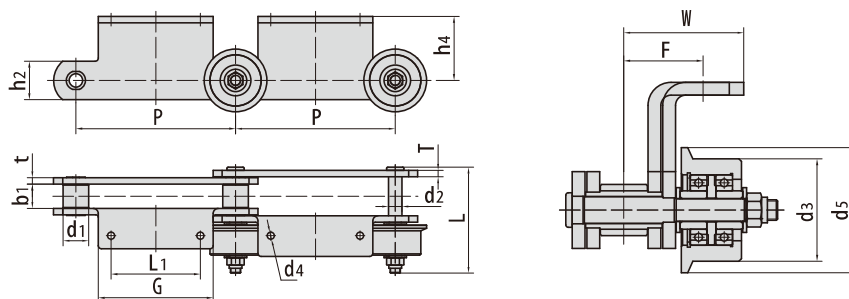
汽车生产线链条

Conveyor chains for automobile production line



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter			内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	d3 max	d4 max	b1 min	d2 max	Lc max	h2	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 100F 300K 2-S R 2	100.0	36.0	50.0	60.0	32.0	15.0	118.0	40.0	6.0	100.0/22480	14.8

东华链号 Donghua Chain No.	L	G	F	W	h4	d5
	mm	mm	mm	mm	mm	mm
P 100F 300K 2-S R 2	50.0	100.0	95.0	130.0	55.0	13.0

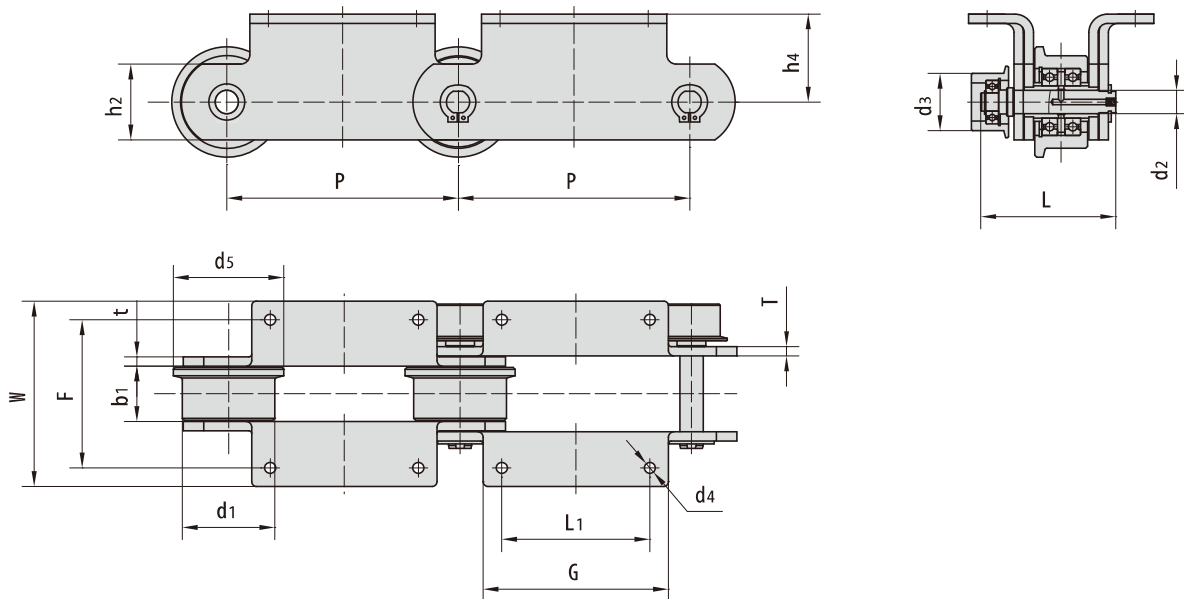


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter			内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	d3 max	d5 max	b1 min	d2 max	L max	h2	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
P 250F 100A 2	250.0	40.0	80.0	98.0	38.0	21.0	166.0	60.0	10.0	224.0/50355	27.4
P 250F 171A 2	250.0	45.0	80.0	98.0	38.0	25.0	166.0	80.0	10.0	315.0/70812	30.5
P 250F 197A 2	250.0	50.0	80.0	98.0	38.0	30.0	173.5	90.0	12.0	450.0/101160	37.5

东华链号 Donghua Chain No.	L1	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm
P 250F 100A 2	140.0	180.0	62.0	89.2	100.0	11.0
P 250F 171A 2	140.0	180.0	62.0	82.5	100.0	11.0
P 250F 197A 2	140.0	180.0	66.0	97.5	100.0	11.5

汽车生产线链条

Conveyor chains for automobile production line

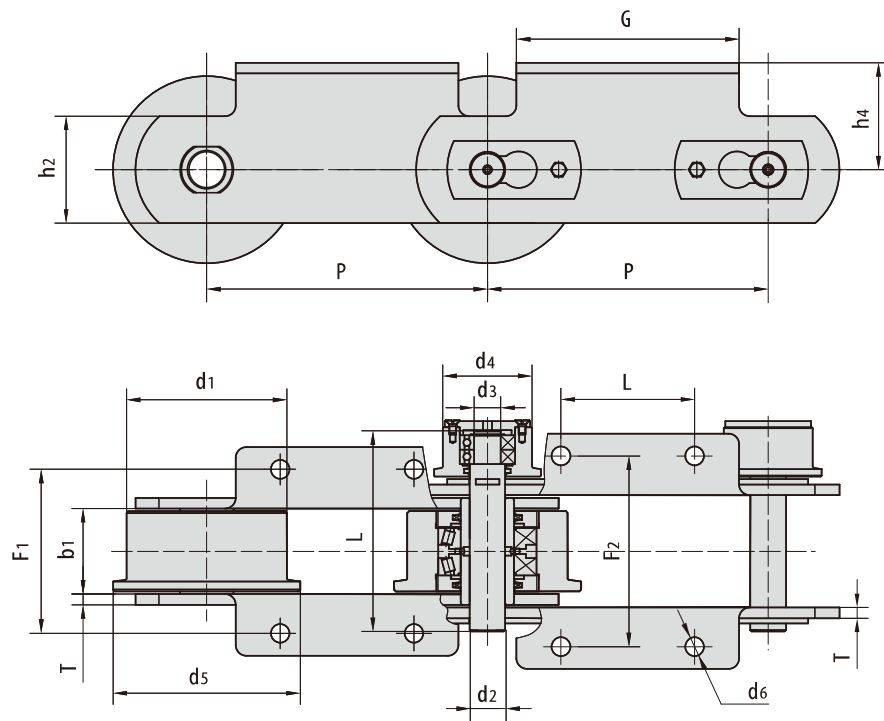


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter			内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	d3 max	d5 max	b1 min	d2 max	L max	h2	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P 250F103K2	250.0	100.0	65.0	120.0	73.0	25.0	180.8	70.0	10.0	315.0/70812	47.6
P 250F114K2	250.0	40.0	72.0	-	25.0	25.0	127.0	50.0	8.0	160.0/35968	18.7
P 250F120K2	250.0	100.0	65.0	120.0	73.0	25.0	168.0	70.0	8.0	315.0/70812	43.3
P 250F122K2	250.0	100.0	65.0	120.0	75.0	25.0	188.0	70.0	11.5	315.0/70812	58.8
P 250F172K2	250.0	100.0	62.0	120.0	60.0	25.0	155.0	82.0	10.0	450.0/101160	42.5
P 250F206K2	250.0	100.0	62.0	119.0	60.0	25.0	145.8	82.0	10.0	520.0/116896	43.0

东华链号 Donghua Chain No.	P	L1	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
P 250F103K2	250.0	110.0	170.0	180.0	230.0	105.00	11.00
P 250F114K2	250.0	125.0	180.0	90.0	122.0	54.00	11.00
P 250F120K2	250.0	110.0	150.0	170.0	210.0	105.00	11.00
P 250F122K2	250.0	110.0	170.0	180.0	220.0	105.00	12.00
P 250F172K2	250.0	160.0	200.0	160.0	200.0	95.00	12.00
P 250F206K2	250.0	160.0	200.0	160.0	200.0	95.00	12.00

汽车生产线链条

Conveyor chains for automobile production line

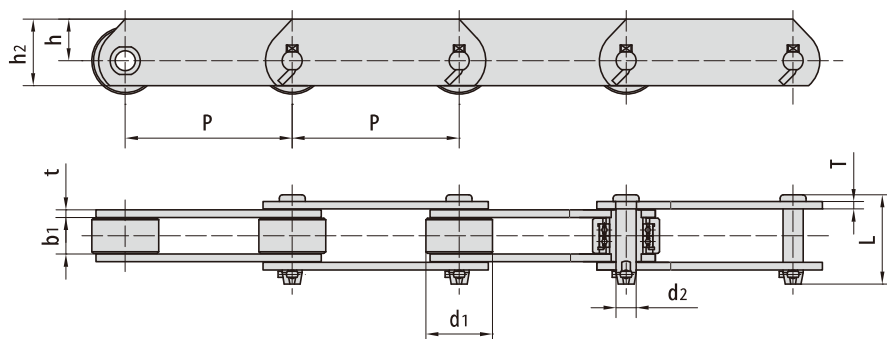


东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter			内节内宽 Width between inner plates	销轴直径 Pin diameter		销轴长度 Pin length	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength
	P	d1 max	d4 max	d5 max	b1 min	d2 max	d3 max	L1 max	Q min	Q0
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN
P 315	315	180.0	100.0	210.0	90.0	40.0	30.0	217.0	100.0/22727	110.0

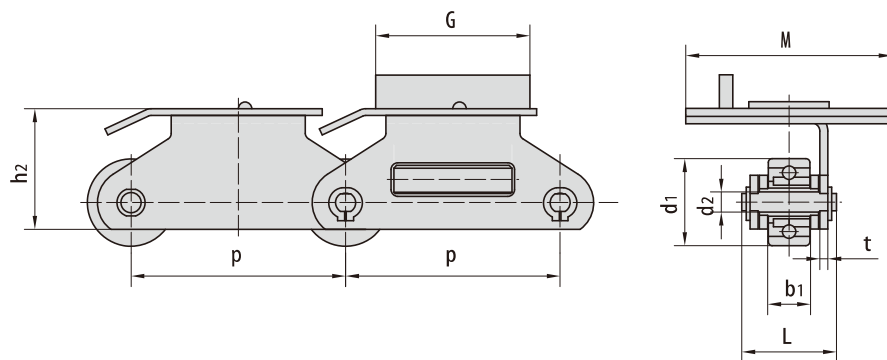
东华链号 Donghua Chain No.	P	L	G	F1	F2	h4	h2	d6	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
P 315	315	150.0	250.0	180.0	206.0	120.0	120.0	21.0	12.0

汽车生产线链条

Conveyor chains for automobile production line



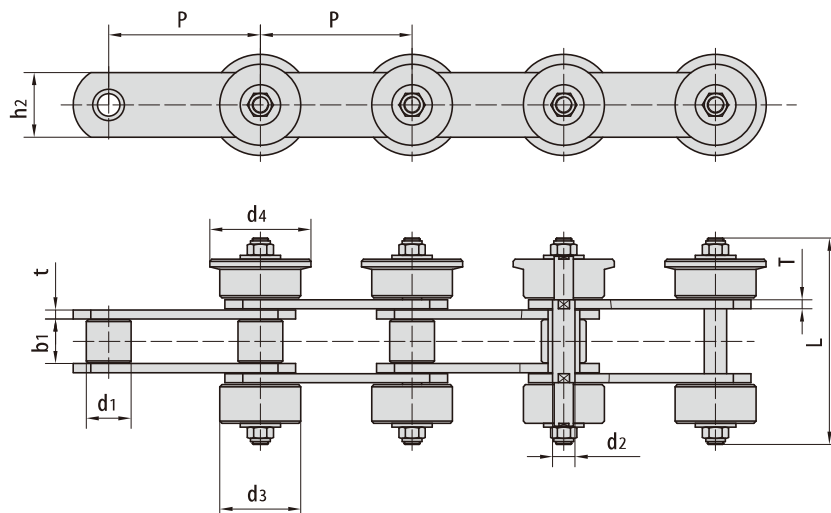
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	P	d1 max	b1 min	d2 max	L max	h max	h2 max	t/T	Q _{min}	Q ₀	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kN	kg/m
FVT63F3-PZ-100	100.0	40.0	22.0	12.0	53.5	25.0	40.0	4.5	63.0/14162	68.6	5.1



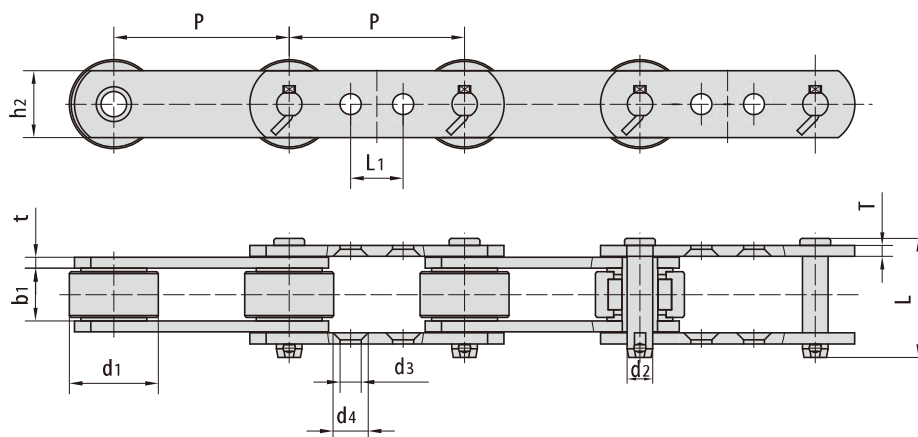
东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板厚度 Plate thickness	附件尺寸 Attachment dimension			抗拉强度 Tensile strength
	P	d1 max	b1 min	d2 max	L max	t	G	M	h2	Q _{min}
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf
M 112F44-P-160	160.0	65.0	32.0	15.00	71.0	6.0	115.0	154.0	70.0	140.0/31472

汽车生产线链条

Conveyor chains for automobile production line



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter			内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	d3 max	d4 max	b1 min	d2 max	L max	h2	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P75F55SR2	75.0	22.2	40.0	49.0	22.0	11.1	102.0	32.0	4.5	58.3/13105	9.3



东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	附件尺寸 Attachment dimension			抗拉强度 Tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	L max	h2	t/T	L1	d3	d4	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/bf	kg/m
P100F262-G2	100.0	50.8	30.0	14.5	69.0	38.1	6.3	30.0	12.0	20.0	96.0/21580	8.75